

# TMC SPECIFICATION

NO. S 1197

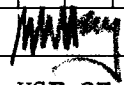
REV:

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COMPILED: M. STURMER

CHECKED:

APPD:



SHEET 1 OF 4

TITLE:

SBT-1KSX2 MODIFICATION KIT TO PERMIT USE OF ATS SYSTEM

6/12/67 /swb

KIT 340

KIT 340  
MODIFICATION KIT  
SBT-1KSX2  
TO PERMIT USE OF ATS SYSTEM

# TMC SPECIFICATION

NO. S 1197

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SHEET 2 OF 4

TITLE: SBT-1KXS2 MODIFICATION KIT TO PERMIT USE OF ATS SYSTEM

KIT 340

I. EQUIPMENT AFFECTED

A. SBT-1KXS2

II. PURPOSE

A. To permit the use of a TMC Model ATS-\* SYSTEM in place of a TMC Model SWR-1K.

III. MATERIAL SUPPLIED

<u>ITEM</u>	<u>QUANTITY</u>	<u>TMC PART NO.</u>	<u>DESCRIPTION</u>
1	1		15/64 TWIST DRILL BIT
2	1		13/32 TWIST DRILL BIT
3	1		1-1/4 CHAS. PUNCH
4	1	EY102-9	GROMMET
5	4	SCBP1032BN8	SCREW MACHINE
6	4	LWE10MRN	LOCKWASHER, EXTERNAL
7	4	NTH1032BN12	NUT, HEX
8	1	CA499-3	CAL, ASSEMBLY
9	2	CA480-150-36	CBL, R.F.

IV. TOOL REQUIRED

To be provided by installing activity.

1. Screwdriver, 4 inch, PHILIPS #2
2. Wrench, open end, 3/8 inch
3. Wrench, adjustable, 10 inch
4. Portable drill, 1/2 inch chuck

V. PROCEDURE (REFERENCE FIGURES 1,2)

1. Remove the AX650 mounted on the inside rear of the cabinet and retain all hardware.
2. Using figure 1 as a guide, drill and punch the holes required.

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KIT 340

## V. PROCEDURE (Cont.)

3. Using items 5,6 & 7 mount the coupler (TMC Model ATS-CU-2, supplied by customer)
4. Connect the cables, items 8 & 9, to the coupler.
5. Place the grommet, item 4, on all 3 of the cables and run each cable through the 1 1/4" hole. (Place the cable with the larger connector through the hole first)
6. Install the grommet in the hole.
7. Replace the AX650-7
8. Connect the cables in accordance with figure 2.
9. Modification is now complete.

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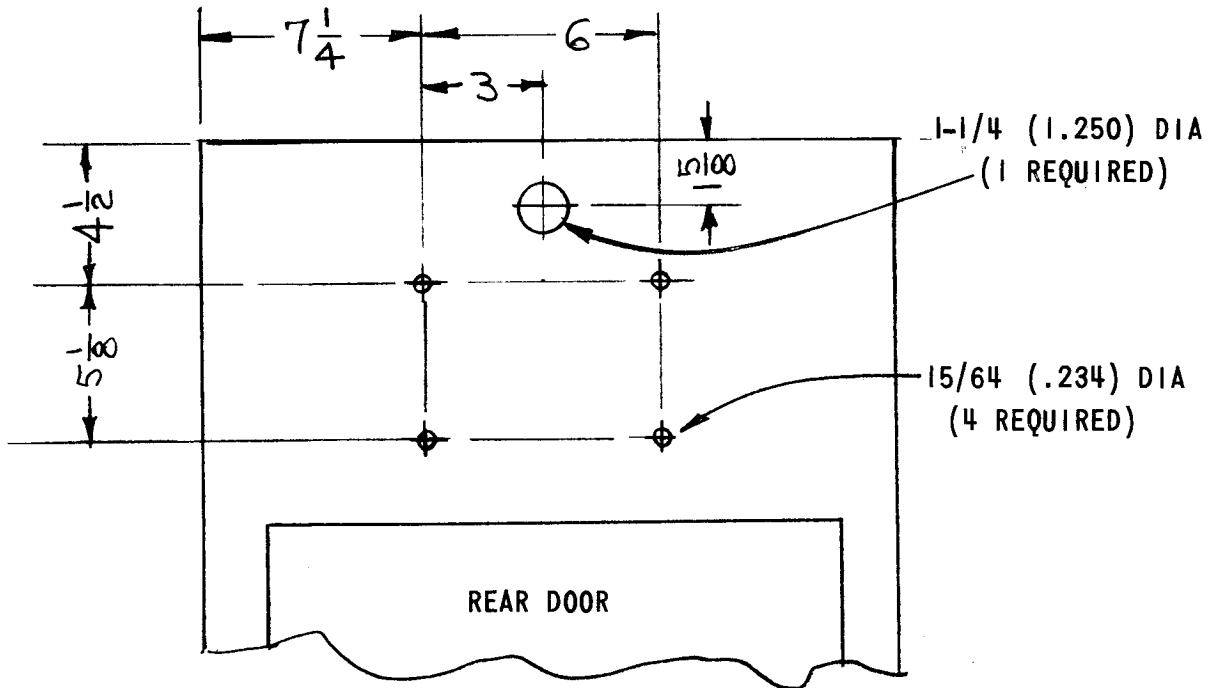


FIGURE 1

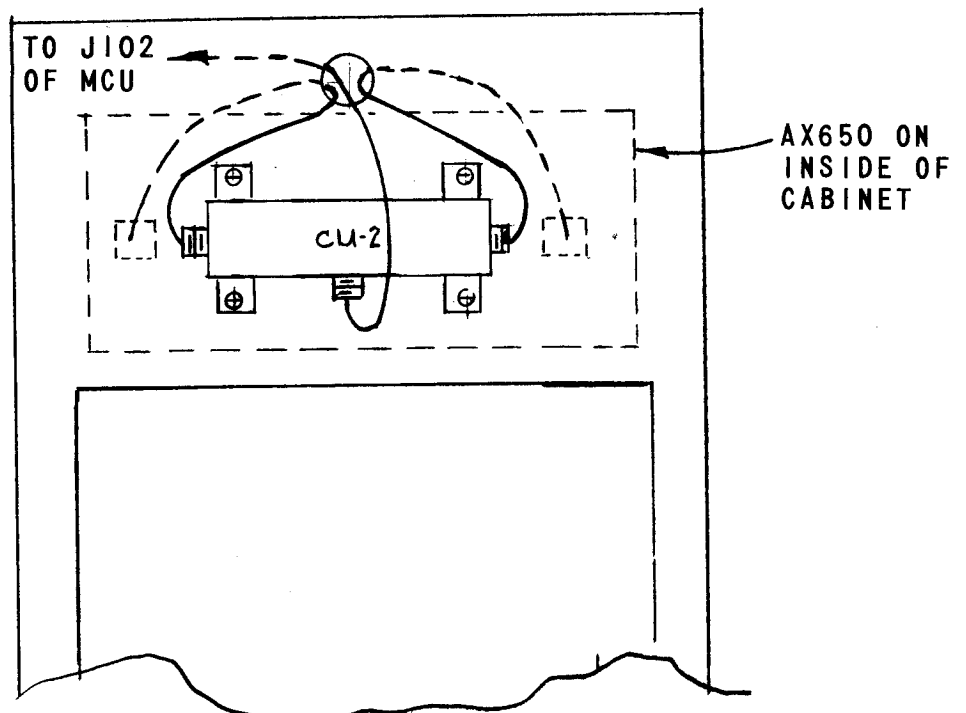


FIGURE 2

