DATE 2/14/6	2 OF	TMC SPECIFICATION NO. S -659		
COMPILED	CHECKED	TITLE: TEST PROCEDURE FOR THE MODEL TER-5000-50		
APPROVED		10222 121-3000-30		

INSTRUCTION FOR THE PRODUCTION TESTING

AND THE

MECHANICAL TESTING OF THE MODEL TER-5000-50

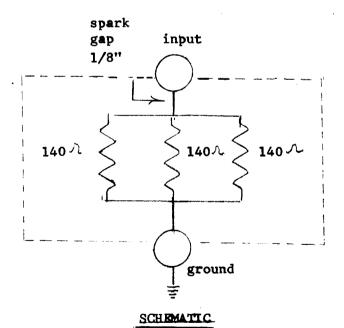
DATE 2/14/62 SHEET 1 OF 3		TMC SPECIFICATION NO. S -659	
COMPILED	CHECKED	TITLE: TEST PROCEDURE FOR THE MODEL TER-5000-50	
APPROVED			

I. PURPOSE AND DESCRIPTION:

Models TER-5000 are resistive terminations capable of dissipating R.F. energy from DC TO 30 megacycles. The units are housed in fiberglass reinforced plastic cases for pole or frame mounting. The case provides protection from the elements and is fitted with screened vent ports for proper air circulation. All metals used are non-ferrous, insulation is of teflon and the entire assembly is protected by a silicone spray. The resistors are of a new design providing a minimum of reactance. The entire resistor assembly is shock mounted in a fiberglass case and may be quickly removed for service. The resistor characteristics are such that they may be instantly brought up to full rated output power at minus 40 degrees centigrade without harm.

II. TEST EQUIPMENT REQUIRED:

- 1. Ohmmeter: Simpson Model 260 or Equivalent
- 2. GPT-10K Transmitter.



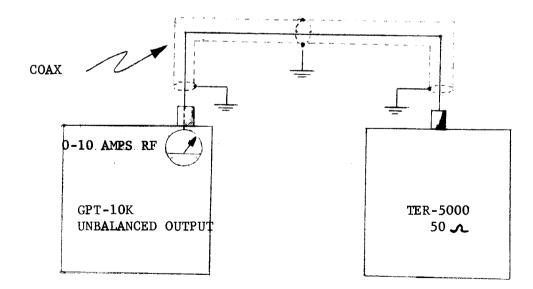
DATE 2/14/62 SHEET 2 OF 3		TMC SPECIFICATION NO. S -659	
COMPILED	CHECKED	TITLE: TEST PROCEDURE FOR THE MODEL TER-5000-50	<u> </u>
APPROVED			

III. TEST INSTRUCTIONS:

- A. Electrical and Mechanical Inspection.
 - 1. Check resistance of the three resistors. The resistance should be ± 5% of value stamped on resistor.
 - 2. Check the spacing of the spark gap. This should be set for 1/8" spacing.
 - 3. Inspect resistors for any sign of damage in installation.
 - 4. Check all mechanical connections to see that they are secure.
 - 5. Check over all unit for any missing hardware.

B. Power Test:

Connect the unit under test as Per sketch below. Operate at 12 MCS with 5Kw output from the GPT-10K transmitter for a period of 10 minutes. 5 Kw is obtained with the GPT-10K at an RF output ammeter reading of 10 amps.



DATE 2/14/0 SHEET 3		TMC SPECIFICATION NO. S-	659 A
COMPILED	CHECKED	TITLE: TEST PROCEDURE FOR THE MODEL TER-5000-50	
APPR	OVED		
		TEST DATA SHEET TER-5000-50	
	SERIAL NUMB	RMFG NO	
	1.0 MECHANI	CAL INSPECTION OK	
	2.0 ELECTRI	CAL INSPECTION OK	•
	3.0 POWER T	EST: 5Kw at 12 MCS for 10 Mins.	OK
	DATE		
	TESTED BY_	•	

				THE TECHNICAL MATERIEL CORP.		
REVIS	SION	SHEET	•	MAMARONECK NEW YORK	S-659	
		T		T	LIST NO.	T
DATE	REV.	SHEET	+	DESCRIPTION	1	APP.
10/8/63	<u>A</u>	1,2,3	10160	Revised Sheets 1,2,3, per EMN		10
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