			TMC	SPE	CIFIC	TATI	<u>ON</u>		 NO.	51363		
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AX5224 Z106, Z108 AX5223 Z101, Z103

1 Remove test socket from front panel and save hardware.

2- Remove PC assembly and save all hardware.

3 Remove front panel.

44 Mount PC assembly by front screw only.

Mount plate MS6855 to outside of scanner unit (use 6-32 undercut flat head screws $\frac{1}{2}$ "long). Be sure to use spacers and locking nuts on other side of screws.

6- Remove the wires from the test socket going to the interconnect plug.

7- Solder the following wires to the interconnect board PC786 from the test socket.

```
PC736-D (Wh/org.)
TEST SOCKET PIN 3
                         to
             " 4
       11
                                11
                                   -E (Wh/violet)
  п
             П
                         н
                                п
                                    -F (Wh/green)
                8
             n
                         п
                9
                                    -G (Wh/blue)
```

- 8- Connect a wire from TP1 to PC736-A (Wh/grey).
- 9- Connect the following wire from the rear of the connector pins and the interconnect board PC786.

```
PC736-1 brown
FSK Connector PIN 1
                             to
 H
                       2
                                          -2 red
                             11
                   11
                                     11
 11
         11
                       3
                                          -3 orange
 п
         11
                                          -4 yellow
         H
                   H
                             11
                                     11
 11
                                          -5 green
                   11
                             п
                                     11
 11
         п
                                          -6 blue
                   11
                                     п
                                          -7 violet
                       7
                   н
 н
         П
                                     п
                       S
                                          -8 grey
                   H
                             H
                                     п
 11
         11
                                          -9 white
 41
         п
                   п
                             H
                                     11
                       10
                                          -10 wh/brown
                                     11
         11
                   11
                             ш
 11
                       11
                                          -11 wh/red
                                     Ħ
 11
                       12
                                          -12 wh/orange
                   11
                             11
                                     н
 11
         11
                                          -13 wh/green
                       13
 п
                       14
                                          -14 wh/blue
                                     н
 п
         п
                   11
                       15
                                          -15 wh/violet
         п
                                          -R wh/grey
                       16
```

Z103 wire from J7 to

PC726-L brown

Z106 add relay for pos 1 to apply ground for tune.

TMC FORM SPEC 1