	TI	NO. 6 1330							
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COMPILED:	J.R.	CHECKED:	APPD: L.E.L.	SHEET 1 OF 6					
TITLE:									

PRESENTATION PROCEDURE FOR GPT-10K RL

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	TM	C SPECIFICATION	ON	NO. QA 1330
REV:				
COMPILED:	J.R.	CHECKED:	APPD: L.E.L.	SHEET 2 OF 6
TITLE:	PRE	SENTATION PROCEDURE	FOR GPT-10K RL	

INTRODUCTION

The TMC Model GPT-10K RL is a conservatively rated multiband general purpose transmitter providing 10KW PEP over a frequ ncy of 2-30 MHZ. The transmitter is also a multi-mode transmitt r capable of various modes of transmission SSB, DSB, ISB, CW, FSK, FAX and AM. In addition provisions have been included for remote High Voltage ON/OFF and remote transmitter drive.

TEST EQUIPMENT REQUIRED

- 1 PTE Analyzer
- 2 Square wave generator
- 3 Communications Receiver
- 4 Test key (for CW)
- 5 Ter 5000-500 dummy load or equivalent

EXTERNAL CONNECTIONS

- 1 Connect 3 phase AC input to L-1000, L-1001, L-1002. Make certain 3 phases are in correct rotation.
- 2 Connect 50 ohm dummy load to transmitter output.
- 3 Connect Audio test tones to audio input jack J-1012 ("A" & "C" for LSB or "E" & "G" for USB).

PRELIMINARY OPERATIONAL CHECK OUT

- 1 Place transmitter Main Power Breaker to the ON position and observe the following:
 - a Green AC indicator must light.
 - b Main Blower and top fans must start running.
 - c The Tune/Operate light indicating either Tune or Operate depending on the position of the Tune/Operat switch, must light.
- 2 Place MMX exciter drawer power ON/OFF switch to the ON position.
- 3 Place MMX power switch and exciter to the ON position power ON light on MMX must light.

INTERLOCK CHECK

With the AC power breaker and all AC switches on except the High Voltage breaker, check each interlock for the f llowing:

- a R mov l f high voltag when an att mpt is mad to turn it on (H.V. br aker must trip off wh n an interlock is op n).
- b Each int rlock must correspond to the pr p r p sition on the interlock indicator switch. (open int rlock will

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INTERLOCK CHECK (continued)

cause corresponding light to go out on the interlock indicator switch). All transmitter interlocks must be ch cked.

IDLE CURRENT ADJUSTMENTS

Once all interlocks are closed on all interlock indicators are on, press overload reset button, place tune-operate switch in operate position and place H.V. breaker to ON position.

The following must be observed: -

- a Red plate ON light must light.
- b Idle current must be observed on PA Plate Current m ter Idle current must be observed on IPA Plate Current m t r

Adjust PA Plate current for reading of .5 AMPS as read on PA Plate current meter.

Adjust IPA Plate current 200 ma as read on IPA Plate curr nt meter. Turn H.V. breaker to OFF position.

The transmitter is now ready for tuning on any carrier frequency between 2-30 MHZ. Fill out tuning chart

TRANSMITTER TUNING IN GENERAL

- 1 Select desired output frequency on MMX- exciter and adjust exciter for carrier only.
- 2 Select proper driver band, IPA band and PA band.
- 3 Adjust RF Gain on MMX- exciter for a slight indication on IPA multimeter and adjust driver tuning & IPA Grid tuning for a peak in their respective meter positions.
- 4 Reduce exciter output to zero.
- 5 Place tune-operate switch (on main control panel) to the tune position.
- 6 Turn on H.V. and advance RF Gain control for an indication of IPA Plate current on the IPA Plate current meter and adjust the IPA tune and load capacitor for a reasonance dip in IPA Plate current.
- 7 Advance exciter output further, but make certain PA Plate current does not read beyond .7 AMPS and adjust PA tun and load capacitors for a resonance dip in plate current.

MOTE: It may be necessary to r dip th IPA plate current.

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TRANSMITTER TUNING IN GENERAL (continued)

- 8 Turn H.V. off place tune-operate switch in the operate position and turn H.V. back on.
- 9 Advance RF Gain control (on MMX) to produce 5KW PA output.
 Adjust PA tune & PA load capacitors as necessary.

Normal Transmitter indications, at full output are as follows:

a - PA Plate current --- 1.0-1.5 AMPS

in the first paragraph of this procedure.

- b PA Screen current --- 10-40 ma
- c PA Plate RF ----- 2.0-7.5 KV
- 10 Reduce RF Gain to zero and turn HV OFF.

KEYING TEST

1 - Connect square wave generator to terminals C and D on J-1011, Sat generator frequency at 25 cps, set generator output to 50 Volts.
2 - Set MMX exciter controls as follows: Mode switch in FSK

set exciter mode switch to FAX. A clear FAX signal should be

Transmitter is new ready for any note of operation mentioned

Set MMX mode switch to CW position and key transmitter vice

MMX key jack or provide a temporary connection between jack

J1011 pin (B) and ground.

REMOTE TEST

- 1- Remove jumpers from terminals 1 and 2, 4 and 5 of E-1002.
- 2- External Interlock Indicater lamp should go out.
- 3- Reconnect jumper to Terminals 1&2 of E1002, External Interlock Indicator lamp should light.
- 4- Remove jumper from terminals 4 and 5 of El002.
- 5- Place H.V. switch to on position. Hight Voltage should not come on with jumpers removed from terminals 4 and 51 of E 1002.
- 6- Connect a variable minus voltage (0-12VDC) to pin(F) of J1013 and grand ground.
- 7- Adjust variable voltage for 0-VDC and tune transmitter for rated output.
- 8- With transmitter tuned to rated output increase variable voltage connected to pin (F) of J1013, and transmitter output indication should decrease as external variable voltage increases.

MC FORM SPEC 1 2M 9-65-AINS.

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REMOTE TEST (continued)

- 9- Turn Test Jig Gain Control CCW. Transmitter output should go to zero.
- 10- Turn OFF High Voltage.
- 11- Remove Test Jig from J- 1013.
- 12- Reconnect Jumper from 1 and 2, 4 and 5 of E-1002.

SPECIFICATION REQUIREMENTS

DISTORTION TEST

1- The S/D ratio must be at least $\underline{35db}$ below the two tones on a standard two tone test on all frequencies from 2-30 MHZ at full PEP output.

CARRIER SUPPESSION

2- Maximum carrier suppression must be at least 55db below full transmitter output.

TMC FORM SPEC 1

TMC SPECIFICATION	NO. OA 1330
REV: CHECKED: APPD:	
TITLE: GPT 10KRL	
TEST DATA SHEET	
I. PRELIMINARY OPERATIONAL CHECK	
2. PROTECTIVE INTERLOCK SYSTEM	
3. BLOWER ROTATION CHECK	
4. TUNE/OPERATE LIGHT AND RELAY CHECK	
5. HIGH VOLTAGE CIRCUITS CHECK	
A. PA PLATE VOLTAGE	
B. PA IDLING PLATE CURRENT ADJUSTED TO	
C. IPA IDLING PLATE CURRENT ADJUSTED TO	
6. UNBALANCED TUNING COMPLETED FROM 2MHZ TO 30MHZ	
7. REMOTE CIRCUIT TEST	
A. H.V. ON/OFF	
B. R OUTPUT INCREASE & DECREASE	
C. EXTERNAL INTERLOCK	
8. DIRECTIONAL WATTMETER	
A. SWR ON 2:I TRIPS OUT	
B. SWR ON 3:I TRIPS OUT	
9. KEYING TEST	
TESTED BY SERI	AL
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