	TMC SPECIFICA	TION	No. s 1081
REV: Ø A B			
COMPILED: AD	CHECKED 18	APPD:	SHEET 1 OF 4
TITLE:		md	
typed by vab	3/15/66		

MODIFICATION KIT 286

CORRECTIVE KIT

FOR

KIT-232A

TMC FORM SPEC 1

TM	C SPECIFICATI	ON	NO. S	108	
REV: Q A B					
COMPILED: AD	CHECKED:	APPD:	SHEET	2	OF 4
TITLE: MODIFICATION K	IT 286 CORRECTIVE KIT	FOR KIT-232A			
typed by vab	3/15/66				

A. The purpose of this kit is to up date the KIT-232A.

B. MATERIAL REQUIRED AND FURNISHED:

ITEM	QTY	TMC PART #	DESCRIPTION
1	ı	A4445-	Resistor Assembly
2	1	CA377-12	10" H.V. Lead
3	1	MWC20/7/U94	6" Yellow/White Lead
4	1	Drill,Twist,3/8D	Drill,Twist
5	1	EY-102-20	Grommet, Rub.

C. PROCEDURE TO MODIFY KIT-232A PART I (PSP-350B):

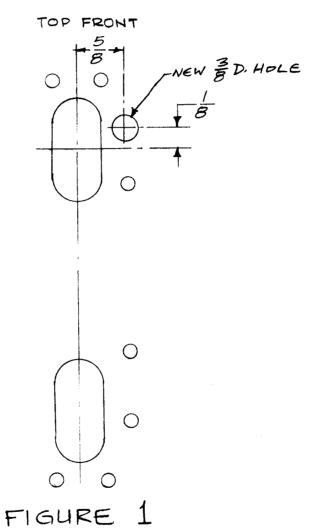
- 1. Remove the 8" red lead running from R105 to C105.
- 2. Connect item #2,10" red H. V. lead (CA377-12) with lug from R113 (the end nearest R107) to C105 (the end the above lead was removed from). Replace nut on C105 and tighten.
- 3. Remove remaining H. V. lead from end of R105, remove other end from R113.(Discard)
- 4. Remove two leads connected to the other end of R105, one of these wires runs to the top of R107, remove it and discard. Connect the violet wire removed from R105 in its place.
- 5. Remove R105 and its associated mounting brackets, saving the mounting hardware.
- 6. Drill 3/8" hole with item #4 in main chassis near slot as indicated on drilling plan (Figure 1) and place item #5 (EY-102-20) in the 3/8" hole.
- 7. Using the same mounting hardware, mount the new resistor assembly item #1 (A4445) in its place. Run the longer of the two H.V. leads thru item #5 just placed in chassis.
- 8. Connect the shorter of the two H. V. leads to the end of R113 nearest R107.
 - 9. Connect the longer H. V. lead to the top of R107.
 - 10. This completes the modification to the PSP-350B.

D. PROCEDURE TO MODIFY KIT-232A PART II (RFA-1B)

1. Remove jumper between R227 and R220 (jumper is on underside of

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- 2. Connect item #3 a 6" yellow/white lead between the end of R220 (from which the above jumper was removed) to C260.
 - 3. This completes the modification of the RFA-1B.



REVI	SION	SHEET	•	THE TECHNICAL MATERIEL CORP. MAMAR NECK NEW YORK S 1081 LIST NO.	
DATE	REV.	SHEET	EMN #	DESCRIPTION Sheet 4 Of 4	APP.
3/15/	6 Ø			ORIGINAL RELEASE FOR PRODUCTION	CB
4/1/66	A	2,3	16048	Revised per EMN	45
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