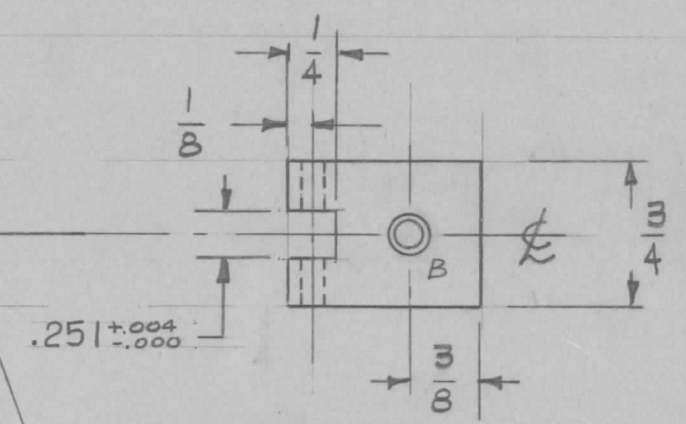
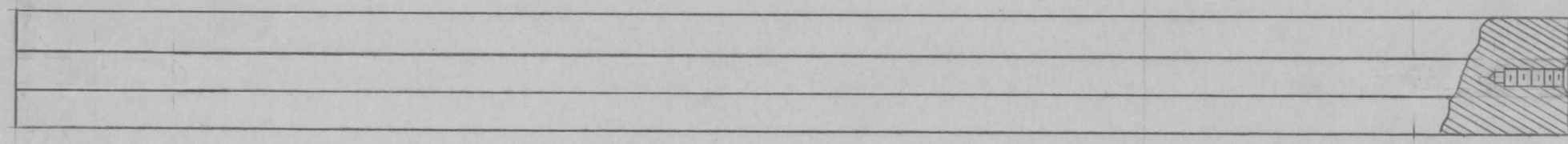
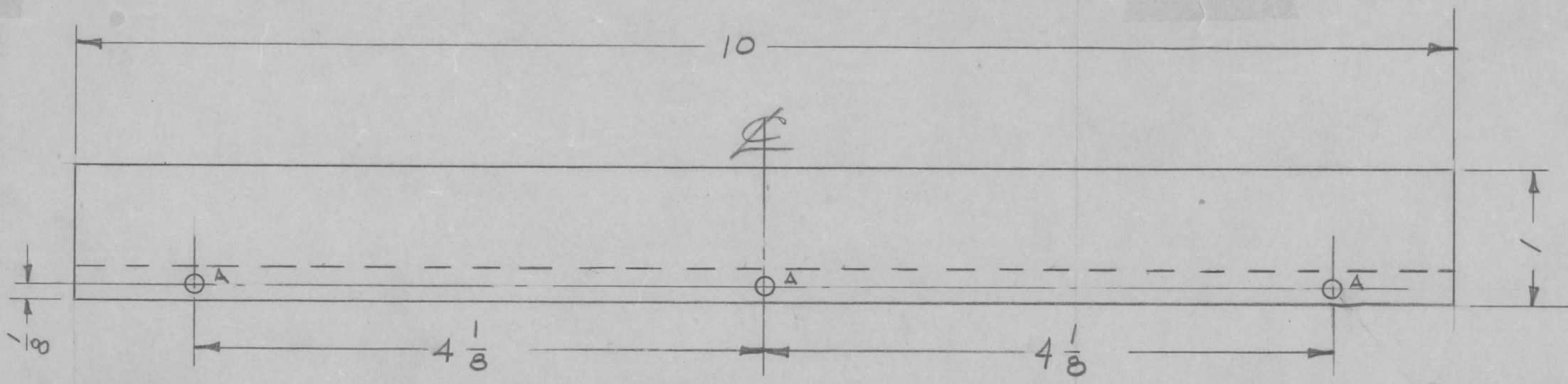


PX-519 C

NOTES:

- A — .065 DIA. (FOR 3-REQ.
- B — HOLES TO BE MACHINED AS FOLLOWS: 2 REQ.
 - 1- #16 DRILL (.174) TO .500 DP.
 - 2- 120° C'SINK, .20-.23 DIA.
 - 3- TAP. 360 MIN. DEPTH, USE HELI COIL TAP #2 CPA.
 - 4- MOUNT ITEM ① 3/4 TO 1-1/2 PITCH BELOW SURFACE
 - 5 BREAK OFF DRIVING TANG.



OPPOSITE END SAME

MOUNT ITEM 1 IN ALL "B" HOLES AS SHOWN AFTER FINISHING

A - (SEE DRAWING) ...
B - DRILL TAP FOR B-32 X 1 DP

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	.251 ± .004 WAS 1/4	7-12-63	9535	A.K.	J.P.	J.P.
B	2	ITEM 1 ADDED	8-9-62	6799	G.S.	J.W.	J.W.
A	1	MAT. WAS EPOXY	3-17-60	#	P.S.	J.P.	J.P.

TOLERANCES SCALE: FULL

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

4	GPT-40K	AT-101	2-17-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.
USED ON			

2	1	NT-139-SC08-20	INSERT, SCREW THREAD
REQ. ITEM	PART NO.		DESCRIPTION
3/4 x 1			THE TECHNICAL MATERIEL CORP.
STOCK SIZE			MAMARONECK. NEW YORK
SUPRA MICA 500			SUPPORT, COIL
MATERIAL			ANT. TUNER
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
J.P.			J.P.
J.P.			J.P.
PX-519			C