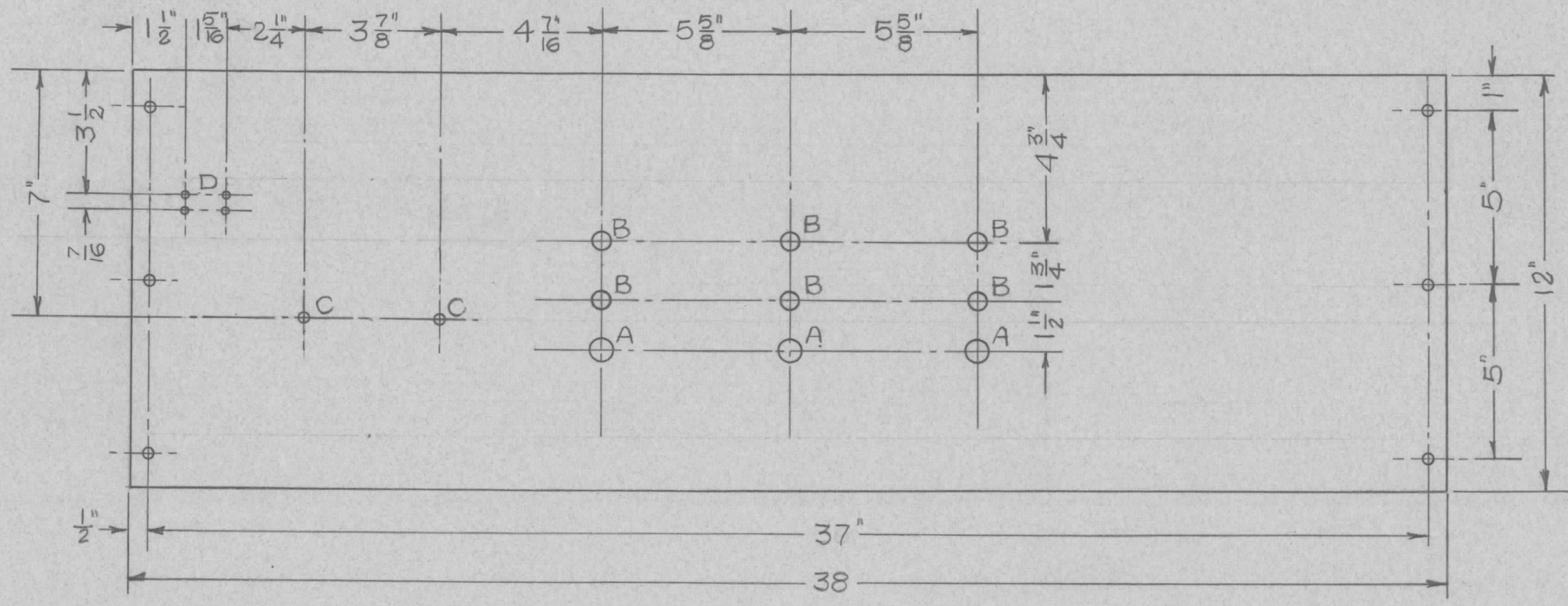


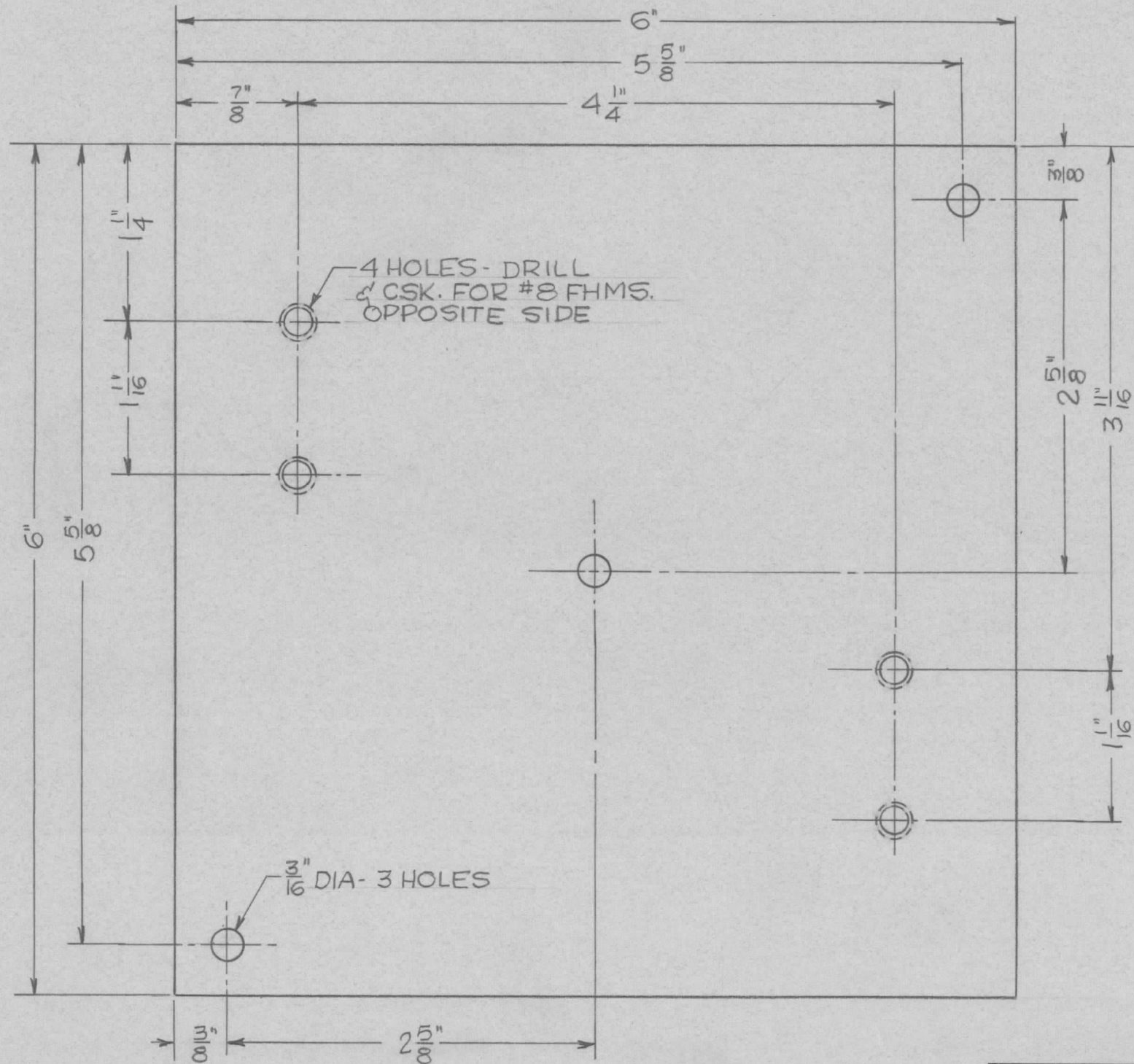
REVISIONS				
LTR	DESCRIPTION	DATE	DRAFT	APPD



A = $\frac{21}{32}$ " DIA.
 B = $\frac{9}{16}$ " DIA.
 C = $\frac{1}{4}$ " DIA.
 D = #36 (.107) DRILL, #6-32 TAP

NOTICE TO PERSONS RECEIVING THIS DRAWING
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QTY REQ	ITEM	PART NO.	MANUFACTURER	DESCRIPTION	SYM
PARTS LIST					
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES REMOVE ALL BURRS AND SHARP EDGES.	DRAWN FERNANDEZ DATE 2/10/73 CHECKED DATE D. ENG. DATE P. ENG. ERB DATE 13Feb73 P. MGR. DATE CHIEF, ENG. DEPT. DATE <i>[Signature]</i> 1/13/73	THE TMC SYSTEMS AND POWER CORPORATION SPRINGFIELD, VIRGINIA MOUNTING BOARD
		AX735	MATERIAL 1/2" BENELEX	SIZE B CODE IDENT NO. 24146 DWG. NO. PX1200	REV
	NEXT ASSY	USED ON	FINISH	SCALE 1/4	
	APPLICATION				SHEET OF

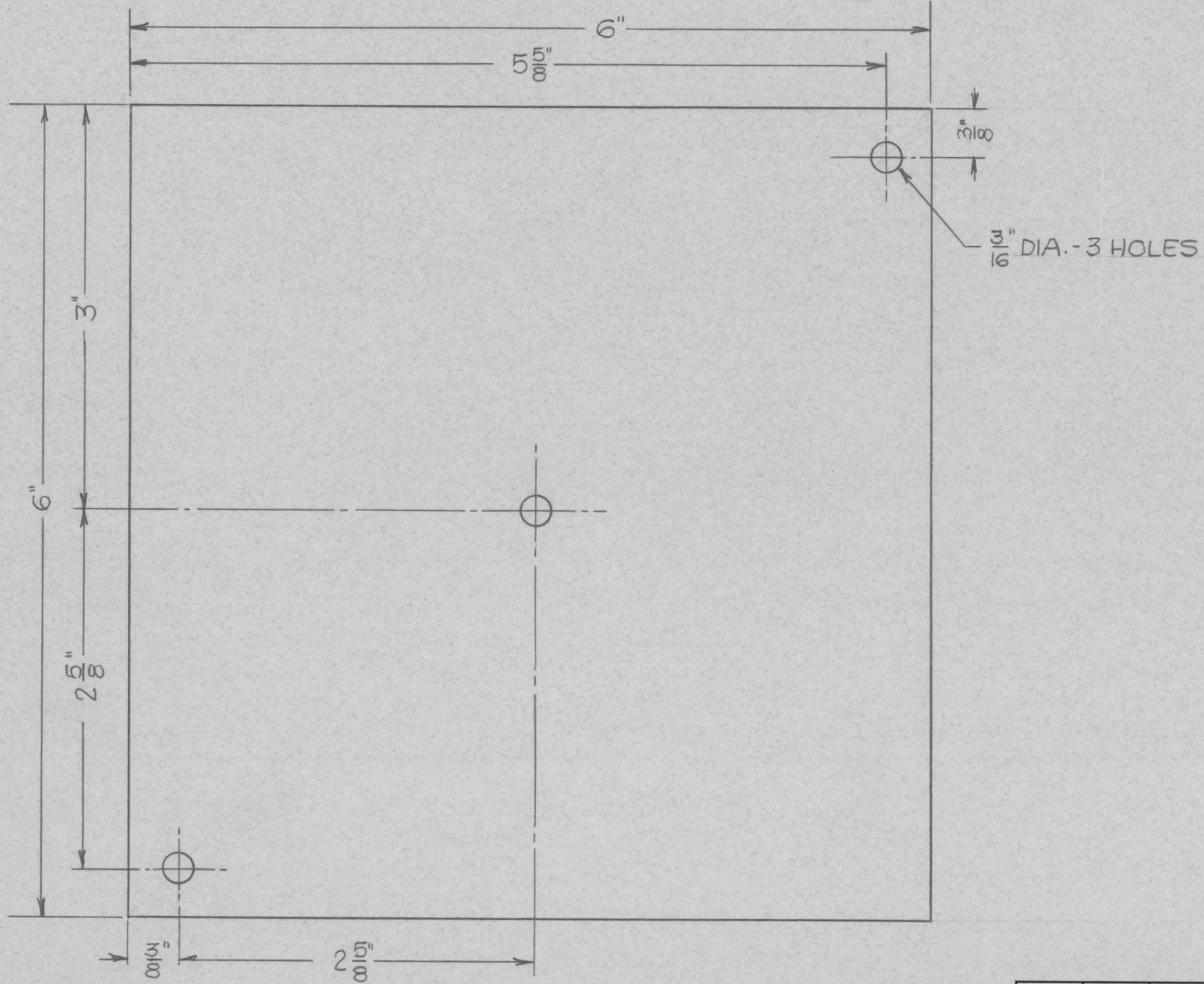


REVISIONS				
LTR	DESCRIPTION	DATE	DRAFT	CHECKED

QTY REQ	ITEM	PART NO.	MANUFACTURER	DESCRIPTION	SYM
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES REMOVE ALL BURRS AND SHARP EDGES.			DRAWN FERNANDEZ	DATE 2/21/73	THE TMC SYSTEMS AND POWER CORPORATION SPRINGFIELD, VIRGINIA CABLE CONNECTION BOARD
TOLERANCES ON FRACTIONS ANGLES DECIMALS			CHECKED	DATE	
MATERIAL 1/4 BENELEX			D. ENG.	DATE	
FINISH			P. ENG. -ERB	DATE 2/26/73	
NEXT ASSY			P. MGR.	DATE	SIZE B
APPLICATION			CHIEF, ENG. DEPT.	DATE	CODE IDENT NO. 24146
			<i>[Signature]</i>		DWG. NO. PX1201
			SCALE 3/4"		REV
			SHEET OF		

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REVISIONS					
LTR	DESCRIPTION	DATE	DRAFT	CHECKED	APPD



QTY REQ	ITEM	PART NO.	MANUFACTURER	DESCRIPTION	SYM
---------	------	----------	--------------	-------------	-----

PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES REMOVE ALL BURRS AND SHARP EDGES.		DRAWN FERNANDEZ	DATE 2/21/73	THE TMC SYSTEMS AND POWER CORPORATION SPRINGFIELD, VIRGINIA	
TOLERANCES ON FRACTIONS ANGLES DECIMALS		CHECKED	DATE	MOUNTING BOARD	
		D. ENG.	DATE		
		P. ENG. <i>ERB</i>	DATE 21 Feb 73		
		P. MGR.	DATE		
MATERIAL 1/4" BENELEX		CHIEF, ENG. DEPT.	DATE	SIZE B	CODE IDENT NO. 24146
FINISH		<i>J. P. Grandham</i>		DWG. NO. PX1202	REV
APPLICATION NEXT ASSY USED ON		SCALE 3/4"		SHEET 1 OF 1	

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5

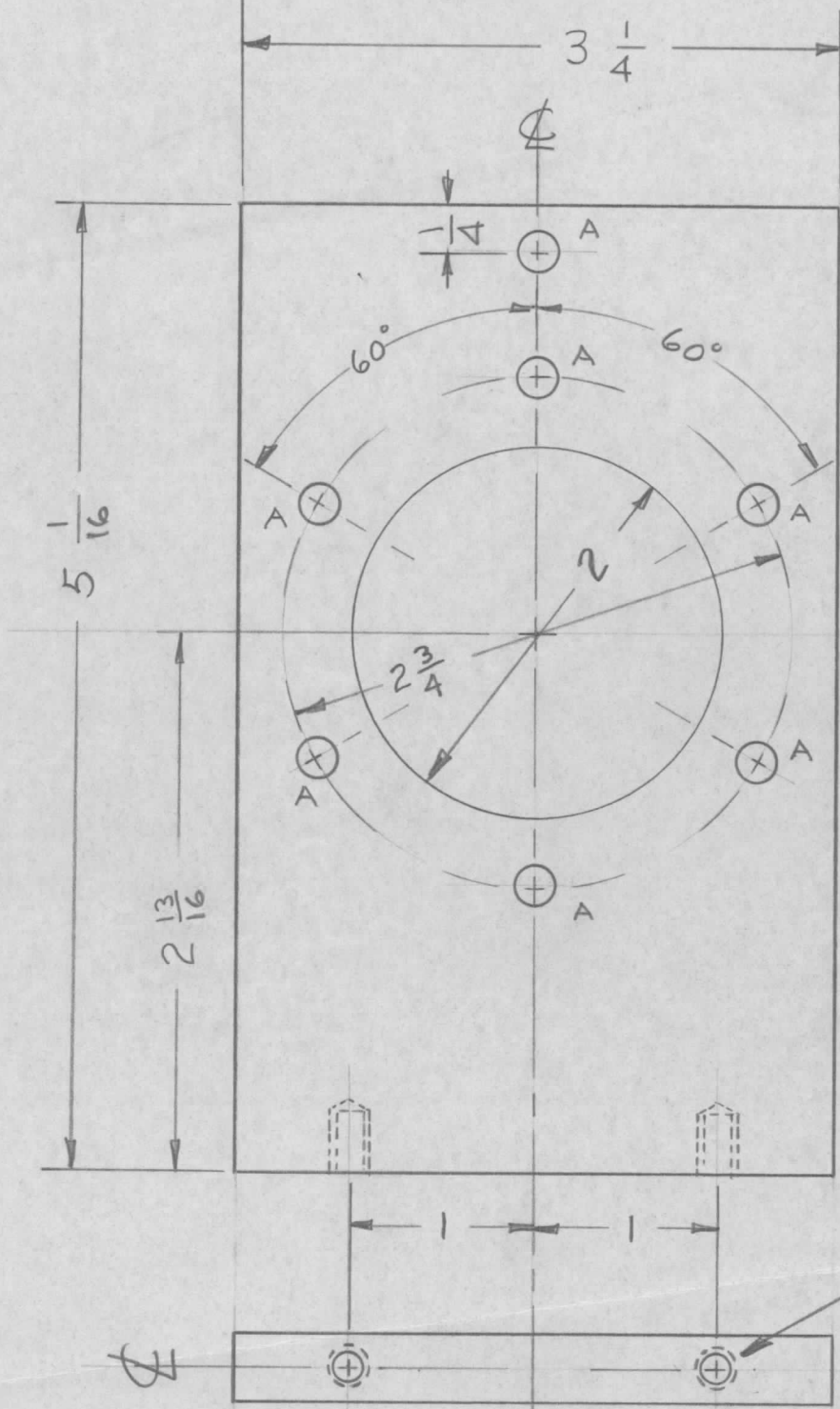
4

3

2

1

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73	



A ~ $\frac{13}{64}$ DIA 7 REQ'D.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
2	1	NT139 SCOB-20	INSERT, SCREW THREAD	

LIST OF MATERIAL

QTY / UNIT	MODEL USED ON	ASS'Y NO.
2	AX5176	AX5179

APPLICATION

CODE

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS	TOLS.	ANGLES
.X ± .05	1/64		
.XX ± .01			0° -30'
.XXX ± .005			

MATERIAL $\frac{3}{8}$ " G-11

GLASS EPOXY

FINISH

S113 FUNGUS PROOF

FINAL APPROVAL	DATE
<i>[Signature]</i>	11/8/73
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
<i>[Signature]</i>	11-6-73
DRAWN	DATE
<i>[Signature]</i>	27 APR 73

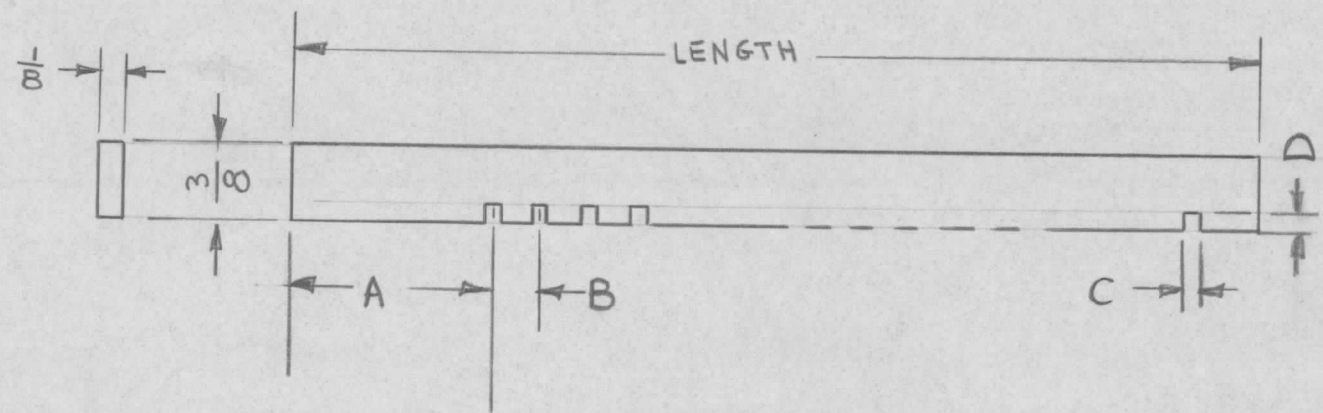
THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

SUPPORT, CAPACITOR

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	PX1232	Ø
SCALE	SHEET		OF

P/N	LENGTH	DIM A	DIM B	DIM C	DIM D	NO. OF SLOTS
PX1233-1	8-1/4"	1-1/4"	1/4"	.075	3/32"	26
PX1233-2	8-1/4"	1-5/16"	1/4"	.075	3/32"	25
PX1233-3	8-1/4"	1-3/8"	1/4"	.075	3/32"	25
PX1233-4	8-1/4"	1-7/16"	1/4"	.075	3/32"	25

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73	



REF: CL 133-6, PX 906

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
SPACER, COIL				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1233	Ø	
SCALE				SHEET OF

	AX5176	AX5178
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
<p>NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</p>		

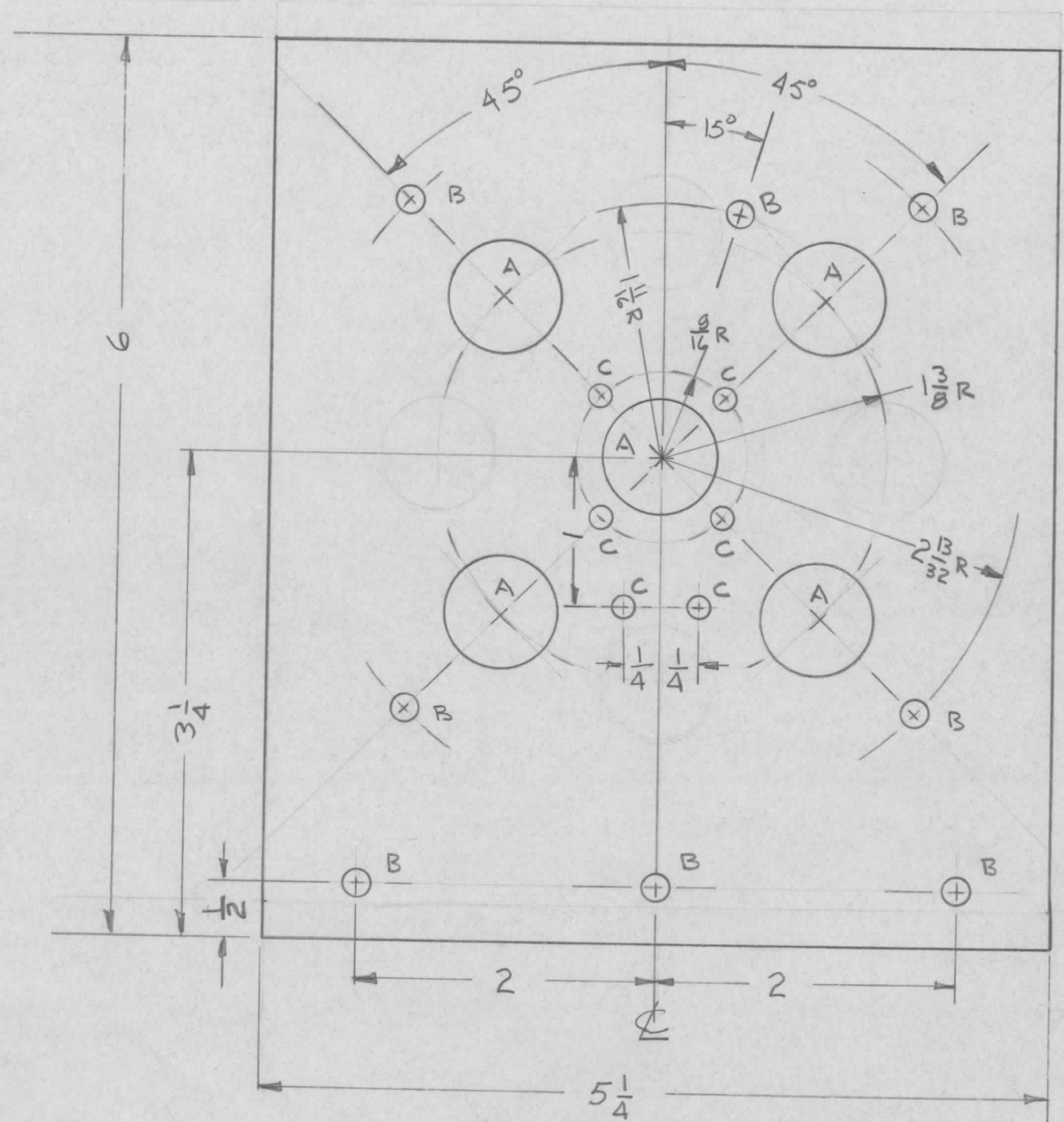
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° -30'

MATERIAL: TEFLON
FINISH: NATURAL

FINAL APPROVAL	DATE
<i>[Signature]</i>	11/16/73
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
<i>[Signature]</i>	11-16-73
DRAWN	DATE
<i>[Signature]</i>	4/11/73

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73	



A ~ 3/4 DIA. 5 REQ'D.
 B ~ 11/64 DIA. 8 REQ'D.
 C ~ 9/64 DIA. 6 REQ'D.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
BOARD, COIL MTG				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1234	Ø	
SCALE				SHEET OF

1	AX5176	AX5178
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

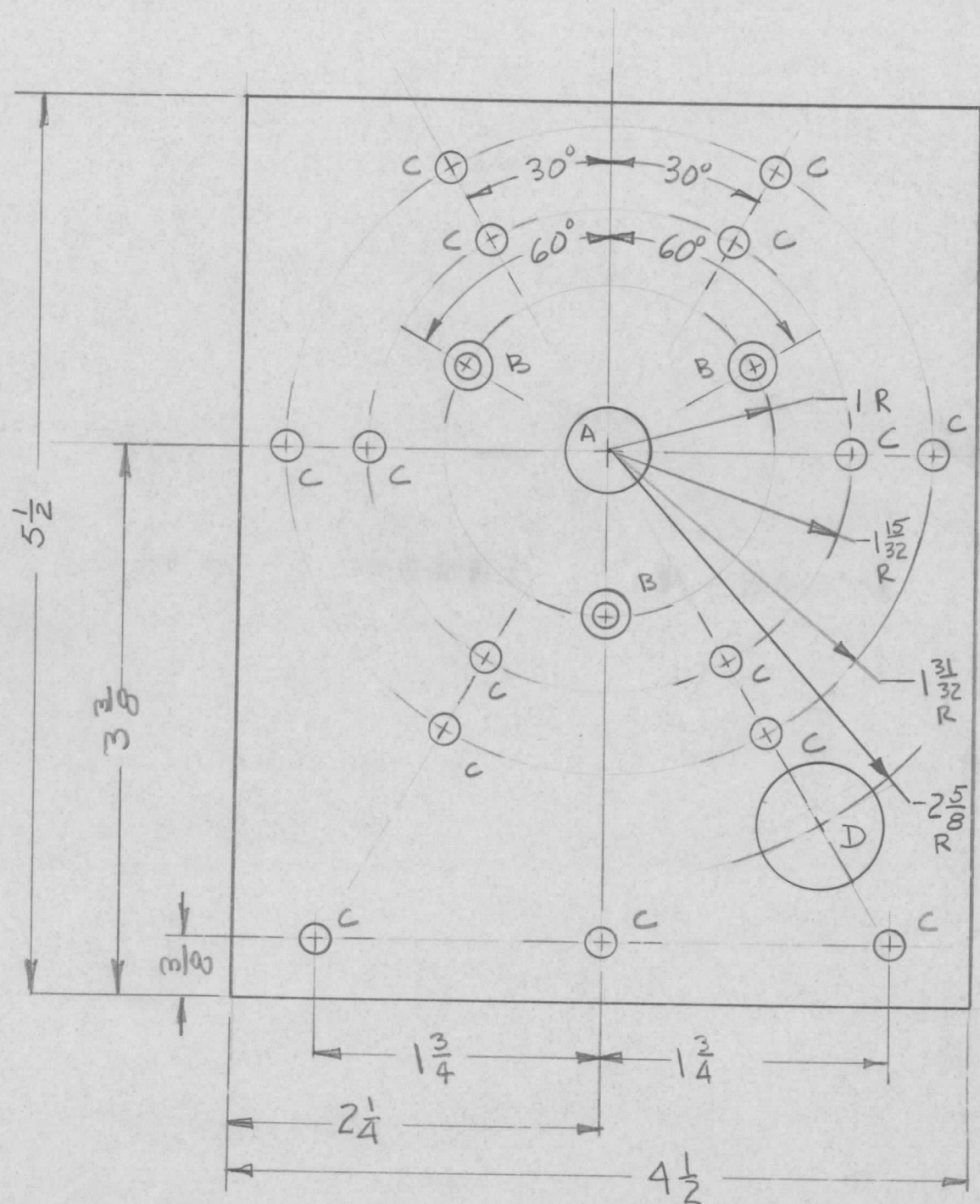
DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° - 30'

MATERIAL
1/8" G7

FINISH
S113 FUNGUS PROOF

FINAL APPROVAL *COB* DATE 11/6/73
 MECH. DES. DATE
 ELECT. DES. DATE
 CHECKED *LR* DATE 11-6-73
 DRAWN *JMM* DATE 7/11/73

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73	



- ① DRILL & PRESS FIT
.377 O.D.
- A~ DRILL & PRESS FIT
ITEM 1 .377 O.D. 1 REQ'D
- B~ DRILL .144 O.D. 82°
TO .284 DIA. 3 REQ'D
- C~ .11 DIA
.04 15 REQ'D
- D~ .3 DIA. 1 REQ'D

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
1	1	BB118-36	BEARING, THRUST	A

LIST OF MATERIAL
THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

1	AX5176	AX5177
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION	
CODE	

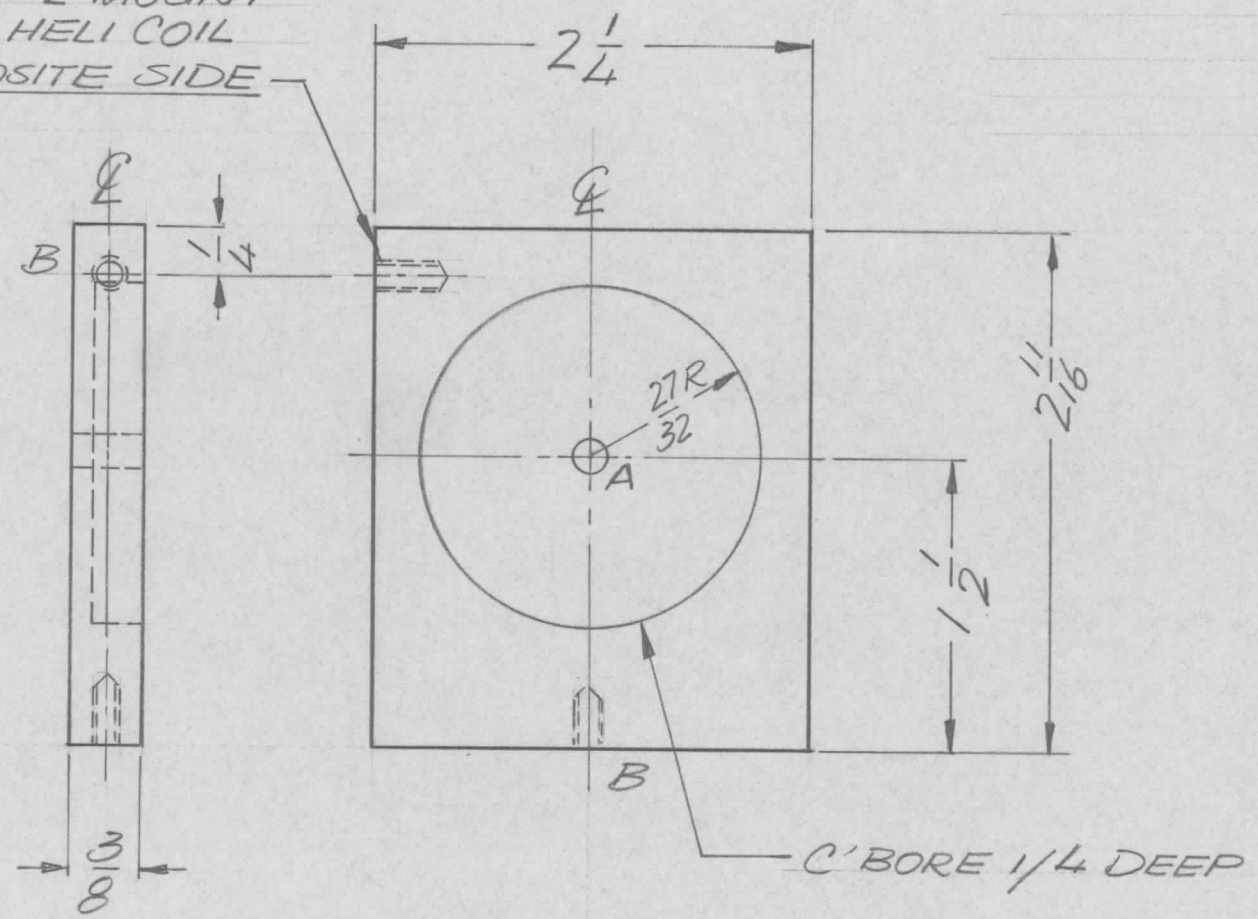
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>[Signature]</i>	DATE 11/6/73
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0° .30'	ELECT. DES.	DATE
MATERIAL .125 G7 SILICON GLASS	FINISH S113 TULLUS PROOF	CHECKED <i>[Signature]</i>	DATE 11-6-73
		DRAWN <i>[Signature]</i>	DATE 11/30/73

WAFER, BAND SWITCH			
SIZE B	CODE IDENT. NO. 82679	DWG NO. PX 1236	ISSUE Ø
SCALE	SHEET		OF

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73	

NOTE
FOR -2 MOUNT
THIS HELI COIL
OPPOSITE SIDE



HOLE - DESCRIPTION - REQ.
A - 11/64 DIA. - 1
B - DRILL 3/8 DEEP & MT. 6-32 HELI COIL - 2

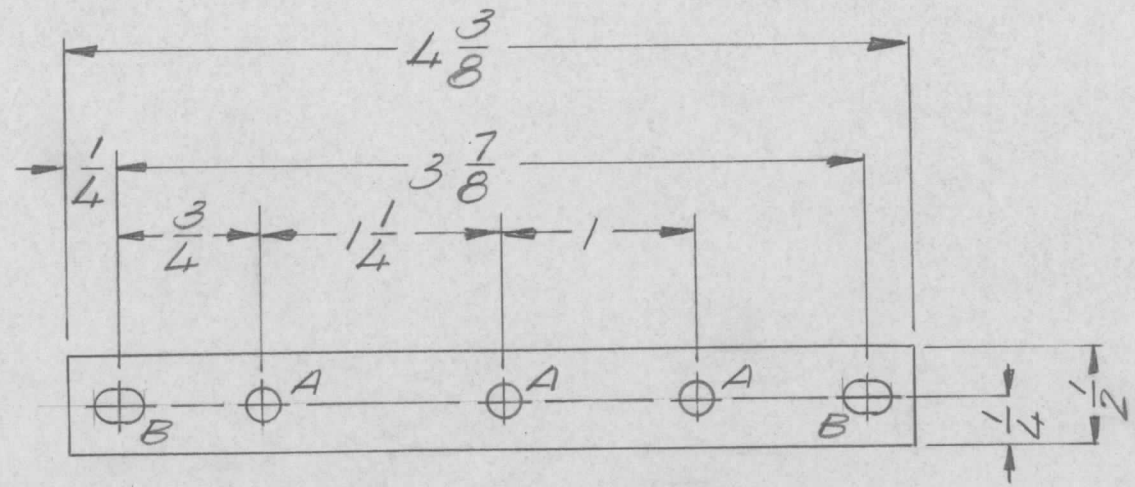
PX -1 AS SHOWN
PX -2 SEE NOTE

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
2	1	NT139SC06	INSERT SCREW THREAD	B

F. BUDETTI LIST OF MATERIAL			
FINAL APPROVAL	DATE	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
MECH. DES.	DATE	XFMR, MOUNT	
ELECT. DES.	DATE	SIZE	CODE IDENT. NO.
CHECKED	DATE	B	82679
DRAWN	DATE	DWG NO.	ISSUE
		PX 1239	Ø
SCALE 1:1		SHEET OF	

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	ATSA-3	AX 5176
APPLICATION		
	CODE	
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MATERIAL G10 EPOXY		
FINISH		

REVISIONS					DATE	APPROVED
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73



HOLE A - 11/64 DIA - 3 REQ.
HOLE B - 11/64 x 1/4-SLOT - 2 REQ.

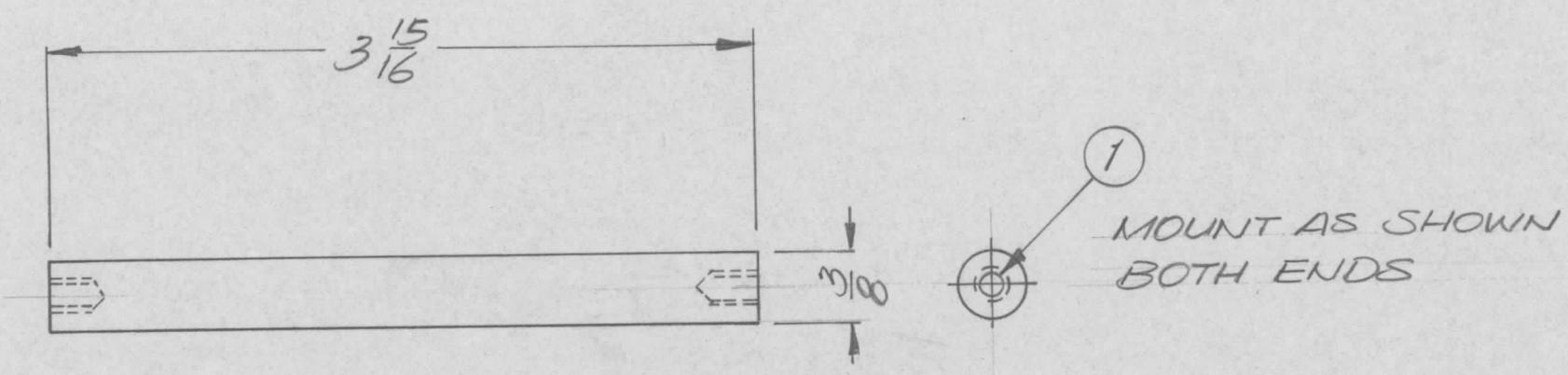
REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
	F. BUDETTI LIST OF MATERIAL			
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
			XFMR TERMINAL INS.	
			SIZE	CODE IDENT. NO.
			B	82679
			DWG NO.	ISSUE
			PX 1240	Ø
			SCALE 1:1	SHEET OF

QTY / UNIT	MODEL USED ON	ASS'Y NO.
	ATSA-3	AX5176
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	FINAL APPROVAL	DATE
	CSB	11/4/73
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	MECH. DES.	DATE
FRACTIONS 1/64 TOLS. ANGLES 0° -30'	ELECT. DES.	DATE
	CHECKED	DATE
	DRAWN	DATE
MATERIAL 1/8 THK C10 EPOXY		
FINISH		

REVISIONS					DATE	APPROVED
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
	DV			Ø	ORIGINAL RELEASE FOR PRODUCTION	11/30/73

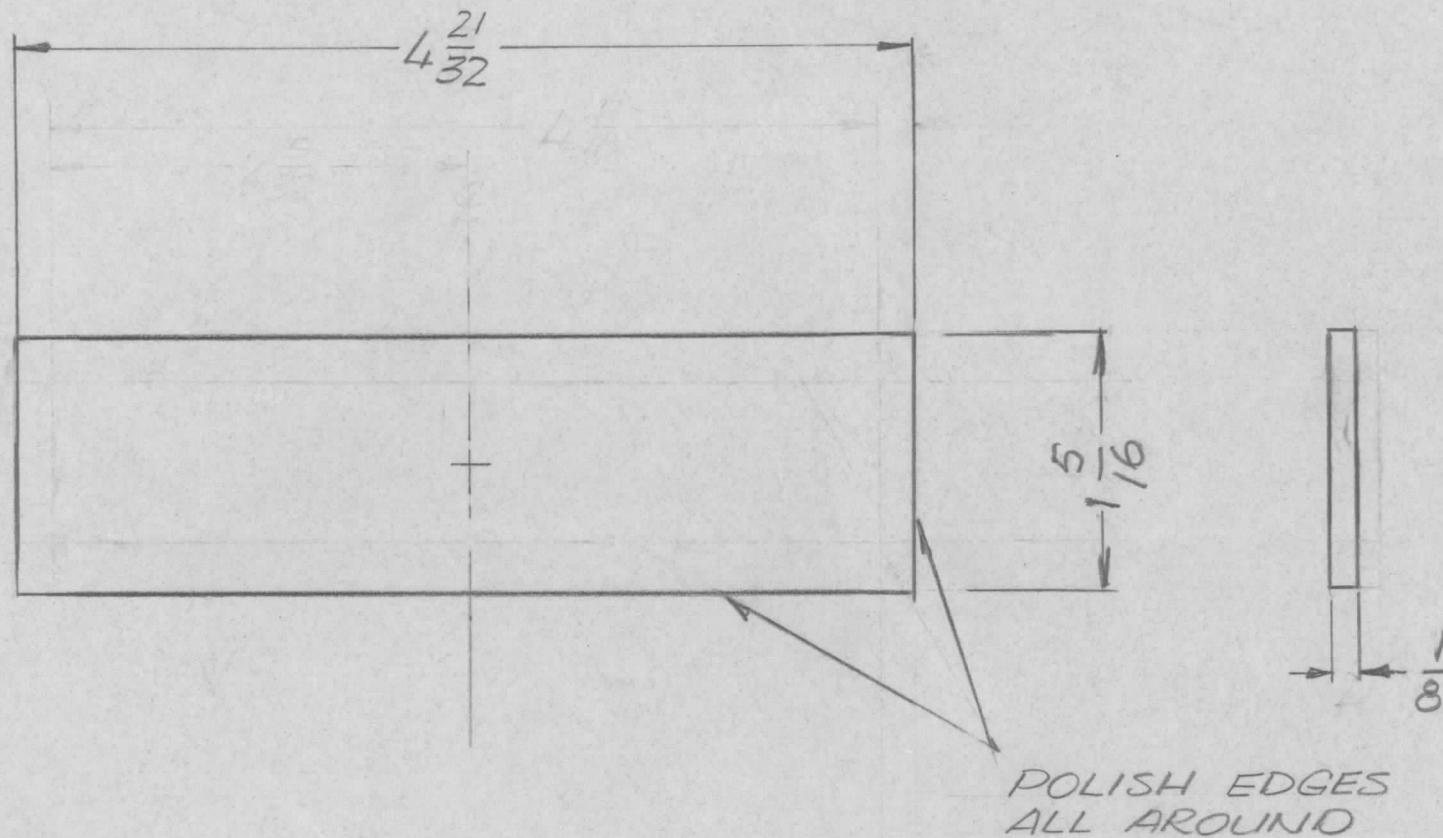


REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
2	1	NT139SC06	INSERT, SCREW THREAD	

F. BUDETTI LIST OF MATERIAL

QTY / UNIT ATSA-3 AX5176		MODEL USED ON ASS'Y NO.		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL DATE 11/8/73		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
APPLICATION CODE				DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS 1/64 TOLS. ANGLES 0° -30'		ELECT. DES. DATE CHECKED DATE 11-6-73	
MATERIAL G10 EPOXY FINISH				DRAWN DATE 7-12-73		SIZE B		CODE IDENT. NO. DWG NO. 82679 PX 124P	
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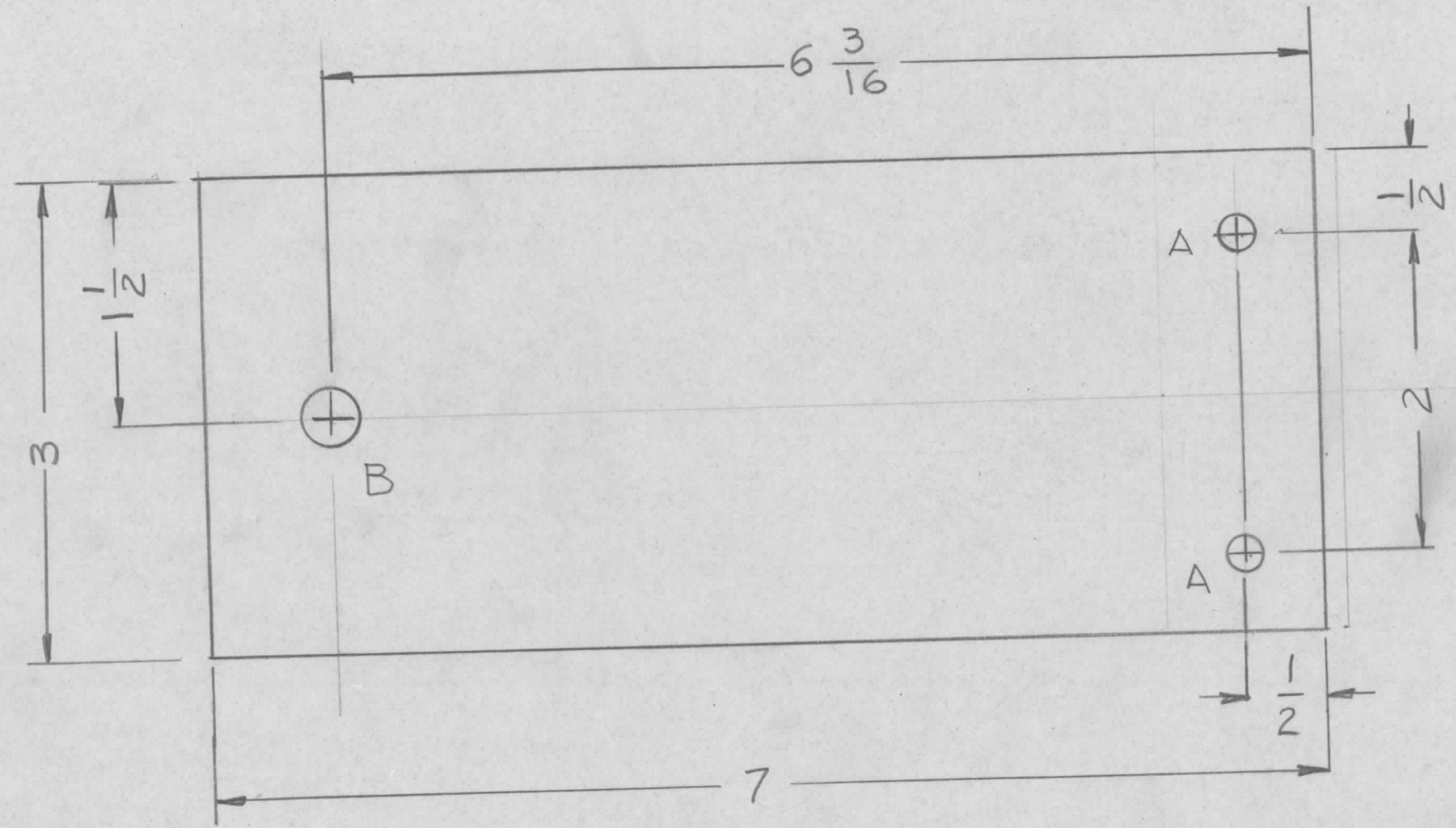
REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	<i>HD</i>			X1	13/16 DIM WAS 1 5/16 DIM	11-12-75	
	GDL			X2	DIMS 4 5/16 & 2 5/32 DEL. 1 5/16 WAS 1 3/16	12-28-76	
	G.D.L			Ø	ORIGINAL RELEASE FOR PRODUCTION	1-25-77	*



MATERIAL
1/8 THK. PLEXIGLASS RED

1		GPR110		BMA514		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.	
QTY / UNIT		MODEL USED ON		ASS'Y NO.		F. BUDETTI LIST OF MATERIAL					
APPLICATION						FINAL APPROVAL		DATE		THE TECHNICAL MATERIEL CORP.	
CODE						MECH. DES.		DATE		MAMARONECK, NEW YORK	
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.						ELECT. DES.		DATE		WINDOW, DISPLAY	
						MATERIAL		CHECKED			
AS NOTED						DRAWN		DATE		SIZE	
FINISH						98		11/30/73		CODE IDENT. NO.	
NATURAL										82679	
										DWG NO.	
										PX 1244	
										ISSUE	
										Ø	
								SCALE 1:1		SHEET OF	
										1	

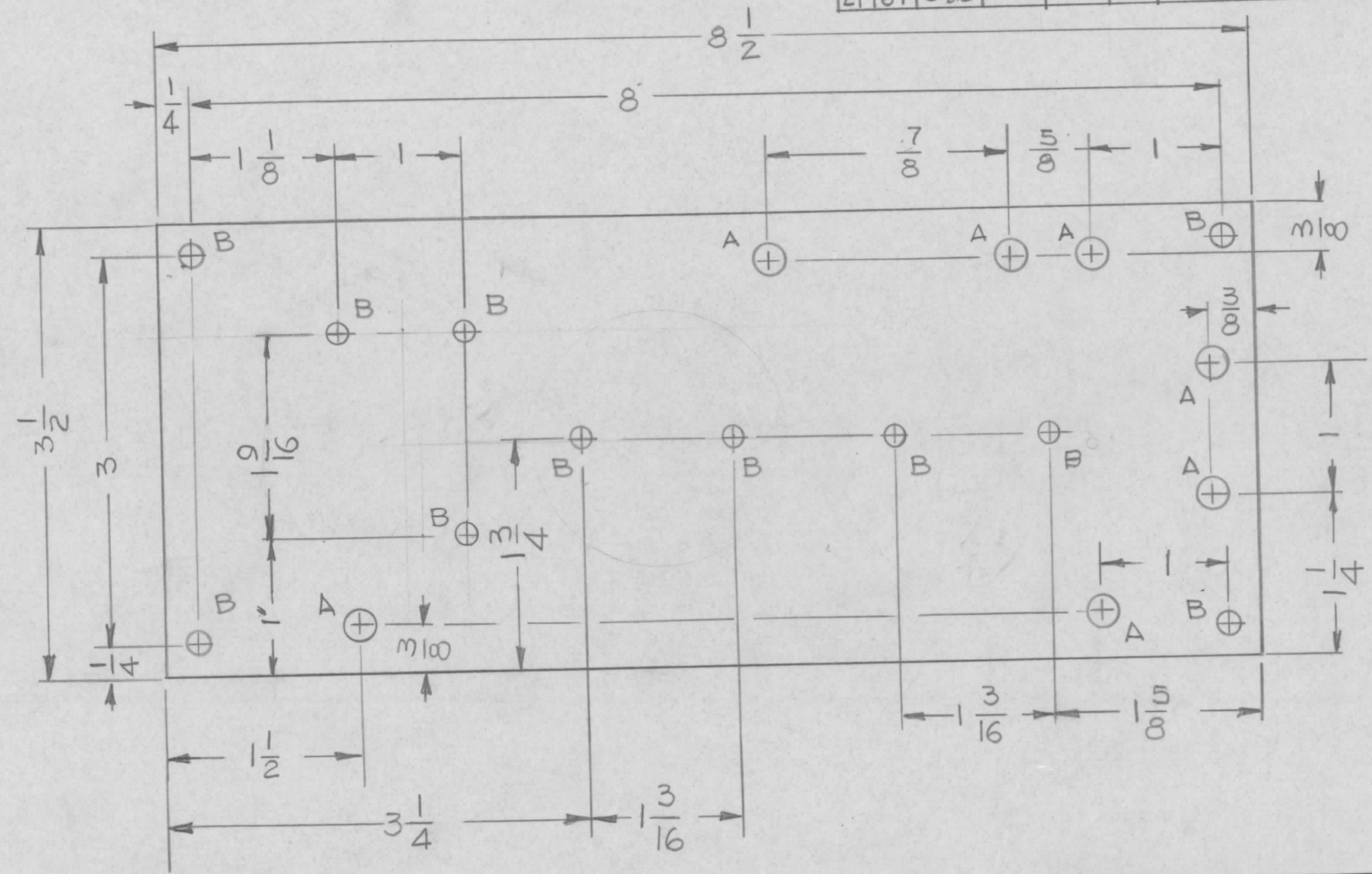
REVISIONS					DATE	APPROVED
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
				X	EXP. RELEASE	
	Ch.			Ø		8/76



HOLES:
 A - 15/64 2 REQ
 B - 3/8 1 REQ

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
BOARD MTG.				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>GDL</i>	DATE <i>8-12-76</i>	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		MECH. DES.	DATE	
FRACTIONS 1/64 ANGLES 0°-30'		ELECT. DES.	DATE	
MATERIAL 1/4 THK GIO EPOXY		CHECKED	DATE	
FINISH NATURAL		DRAWN <i>GDL</i>	DATE <i>3-6-73</i>	
QTY / UNIT	MODEL USED ON	ASS'Y NO.	SIZE	CODE IDENT. NO.
1	HFLM - 10K/1		B	82679
APPLICATION			DWG NO.	ISSUE
CODE			PX 1253	Ø
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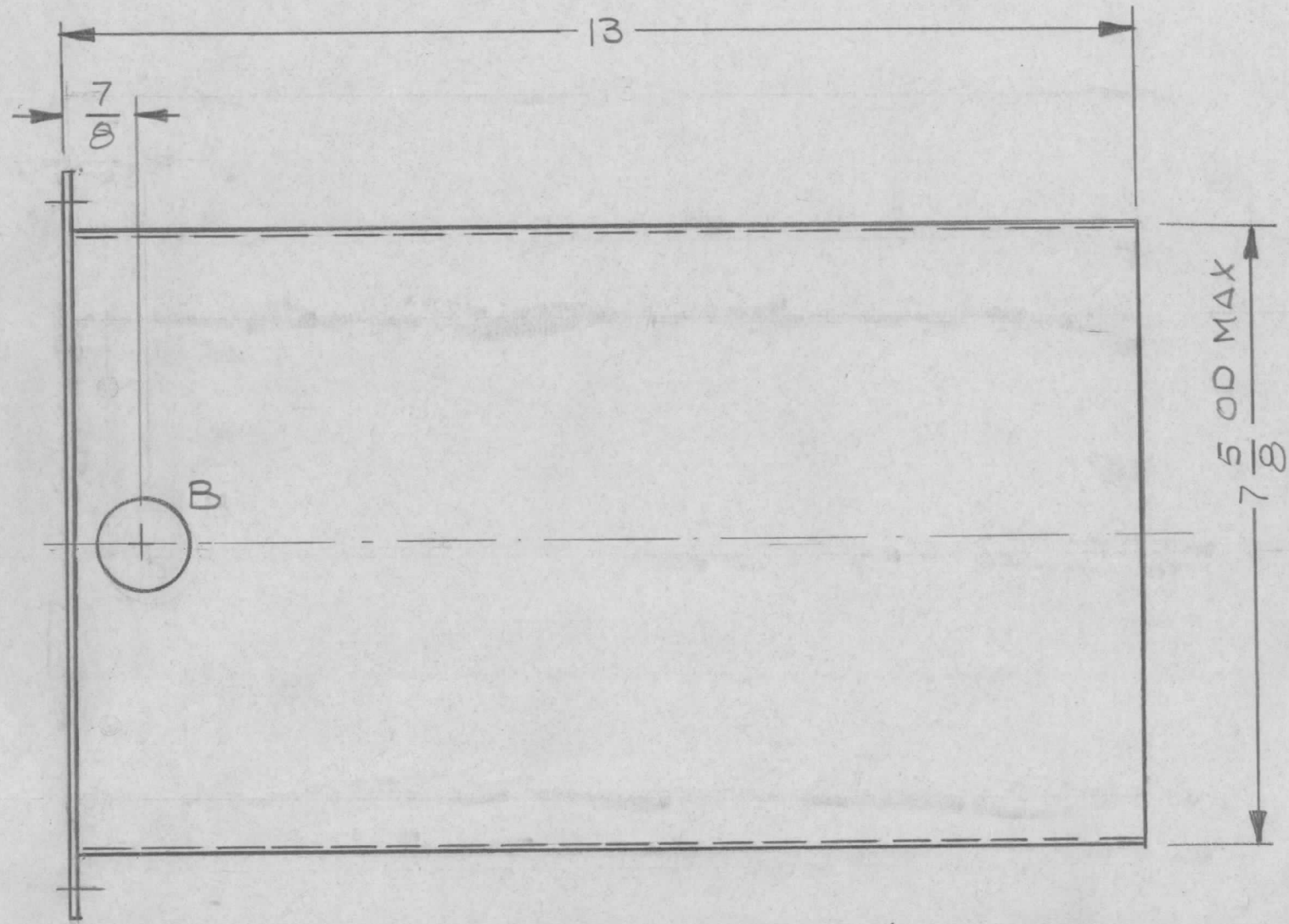
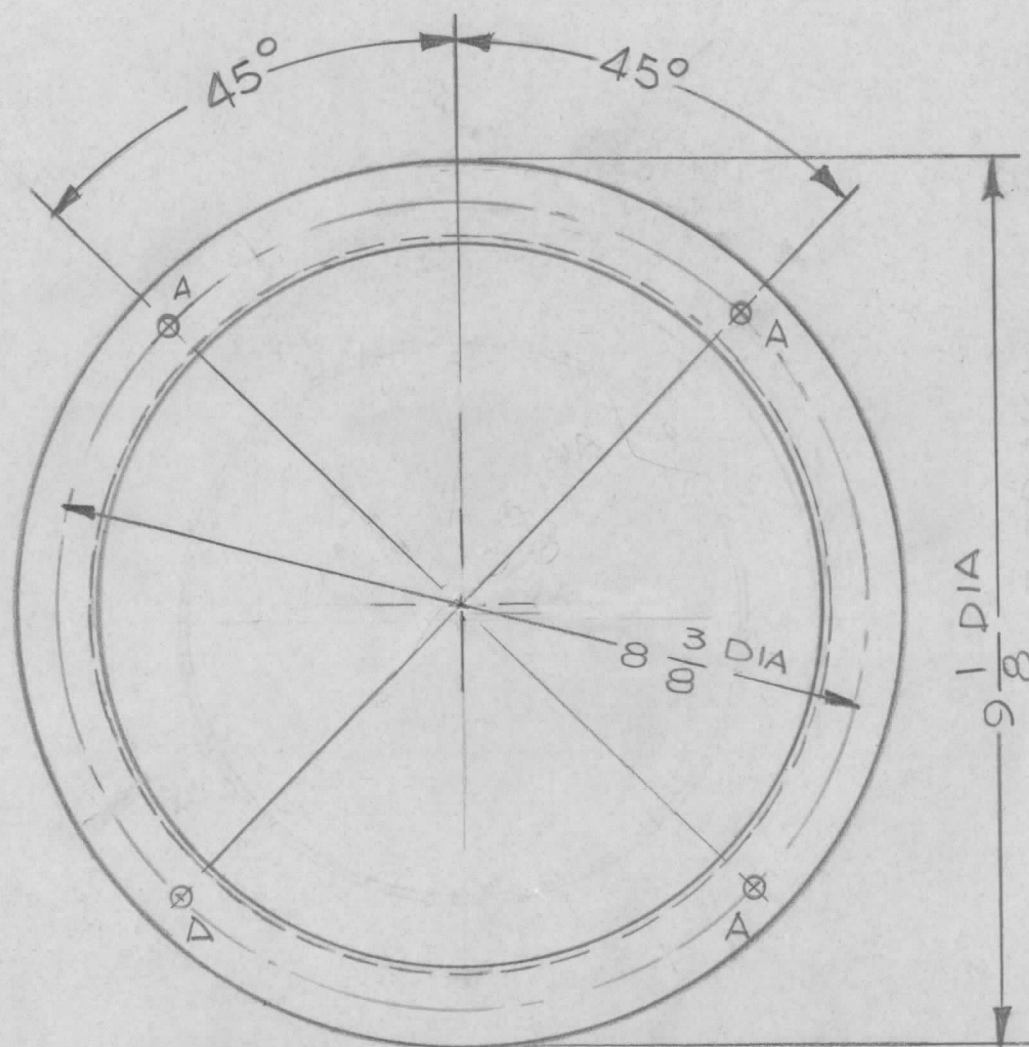
REVISIONS					DATE	APPROVED
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	
	Q			Ø	ORIGINAL RELEASE FOR PRODUCTION	5/4/76
21961	GDL		C4	A	DIW 19/16 ADD.	5-12-82



HOLES:
 A - 15/64 DIA 7 REQ
 B - 11/64 DIA 11 REQ

QTY / UNIT	MODEL USED ON	ASS'Y NO.	REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.	
	AP 152	A 5637	LIST OF MATERIAL					
APPLICATION			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK					
CODE			BOARD ZENER					
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.			FINAL APPROVAL GDB		DATE 5/5/76	SIZE B		
			MECH. DES.		DATE	CODE IDENT. NO. 82679		
			ELECT. DES.		DATE	DWG NO. PX 1254		
			CHECKED		DATE	ISSUE A		
			DRAWN G.D.L		DATE	SCALE 1:1		
			MATERIAL 1/8 G10 GLASS EPOXY		SHEET 1			
			FINISH S113 FUNGUS		OF			

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	CL			Ø		8/76	



HOLES:
 A = 13/64 DIA 4 REQ 45° OFF 90° AS SHOWN
 B = 1/8 DIA 1 REQ

1	HFTM-10KJ	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
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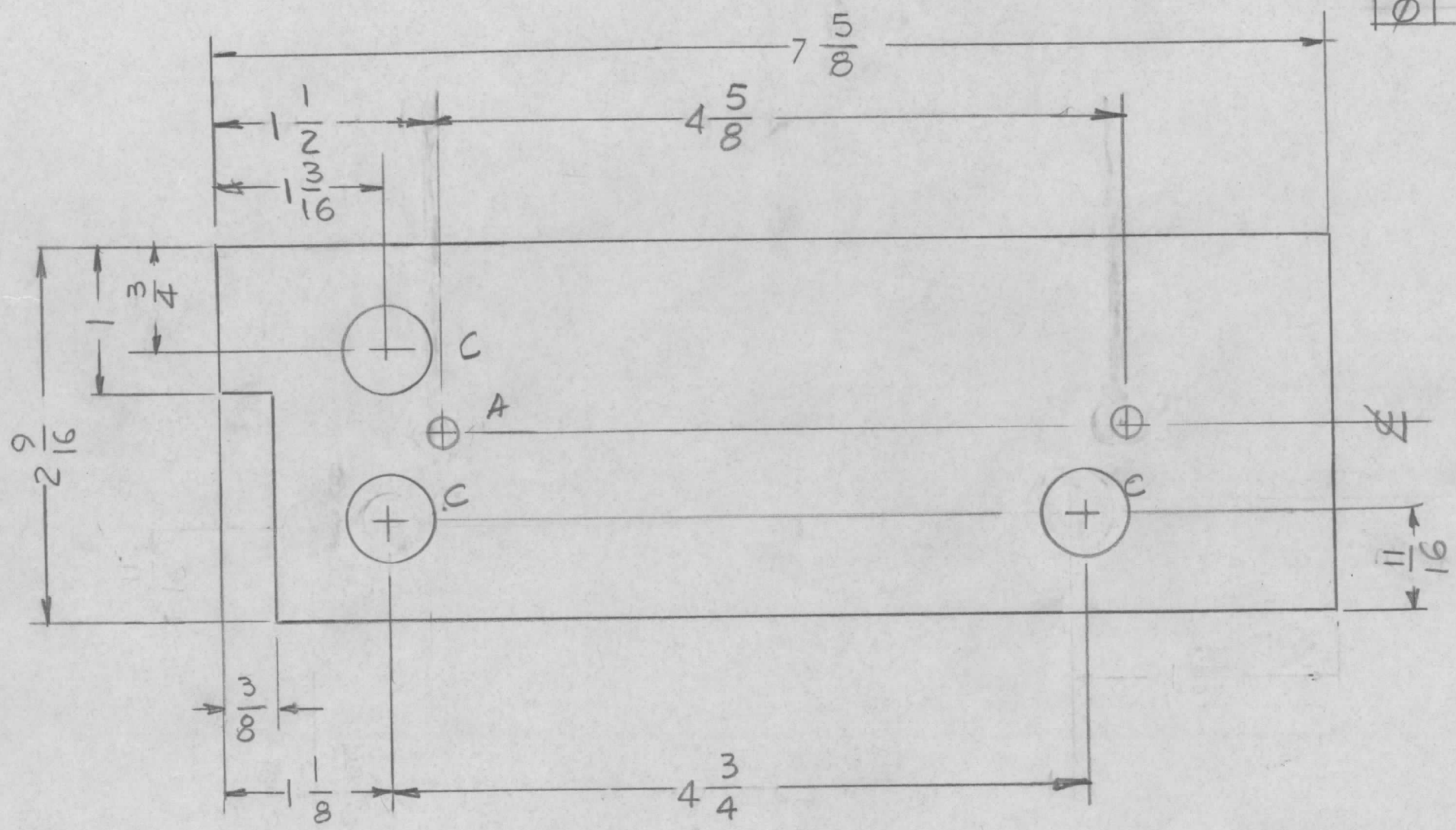
UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 AND INCLUDE CHEMICALLY APPLIED
 OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0°-30'

MATERIAL 3 PLY
 FIBERGLASS
 FINISH 5115 TMC GREY

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
FINAL APPROVAL <i>[Signature]</i> DATE 8-12-76 MECH. DES. DATE ELECT. DES. DATE CHECKED DATE DRAWN G.D.L. DATE 4-6-76				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
FLUE, TOP INNER				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX1256	Ø	
SCALE	SHEET		OF	
	1		1	

					REVISIONS		
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X1	ONE "B" HOLE DELETED & ONE RELOCATED		
				X2	"A" HOLE WAS 13/64" "B" HOLE DEL. QTY "C" HOLE WAS 1	G.D.L	
				Ø	ORIGINAL RELEASE FOR PRODUCTION	1-25-77	*



HOLE
A - 1/4 DIA 2 REQ
B - DELETED
C - 5/8 DIA 3 REQ

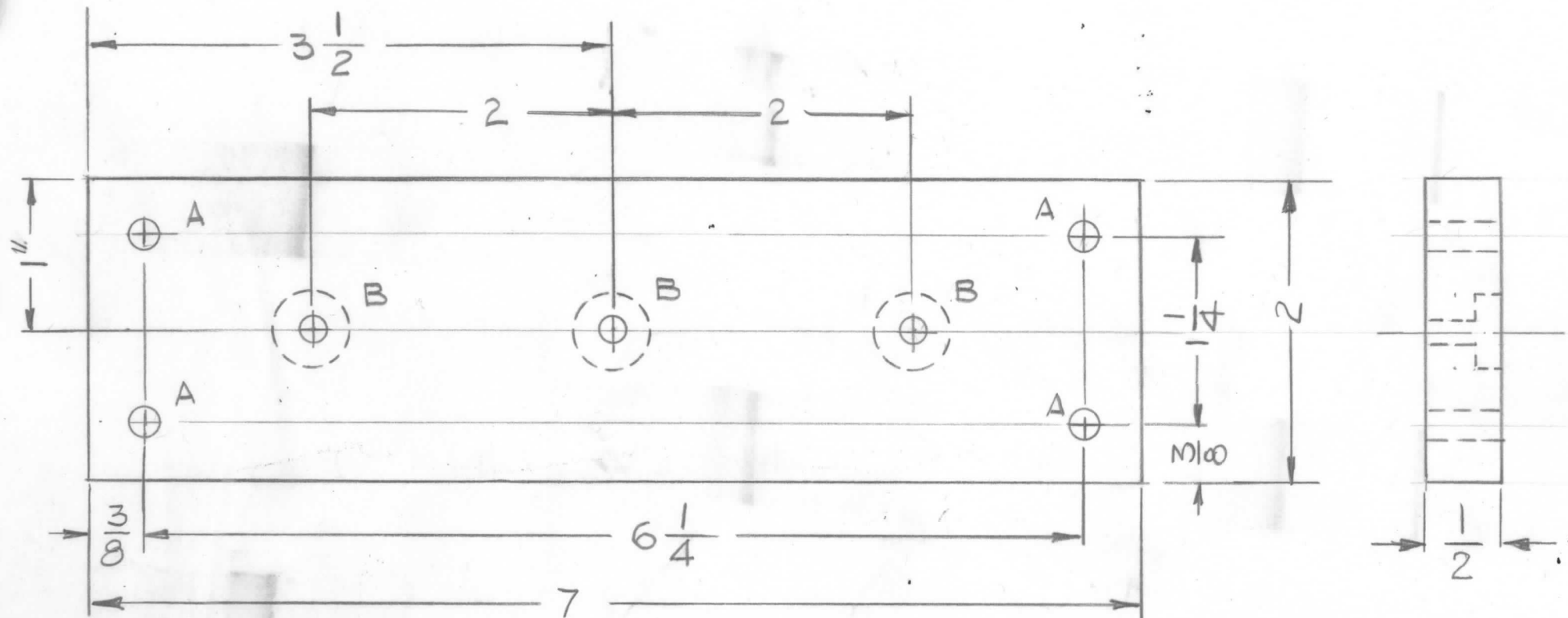
REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL <i>G.D.L</i>	DATE 1/10/77
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		ELECT. DES.	DATE
FRACTIONS 1/64 TOLS. ANGLES 0° -30'		CHECKED	DATE
MATERIAL 1/8 THK XXP PHENOLIC		DRAWN G.D.L	DATE 12-10-76
FINISH NATURAL			

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
SHIELD, PRESELECTOR			
SIZE B	CODE IDENT. NO. 82679	DWG NO. PX 1259	ISSUE Ø
SCALE 1:1	SHEET OF		

1	GPR-110A	AX5214
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.		

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	G.DL			XI	DIAM. HOLE 9/32 WAS 5/32	5-1-78	



HOLES:
 A - 13/64 DIA. 4 REQ'D
 B - 9/32 DIA. THRU &
 CTR. BORE 1/2 DIA.
 3/16 DEEP 3 REQ.

1	HFTA-10K51	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 AND INCLUDE CHEMICALLY APPLIED
 OR PLATED FINISHES

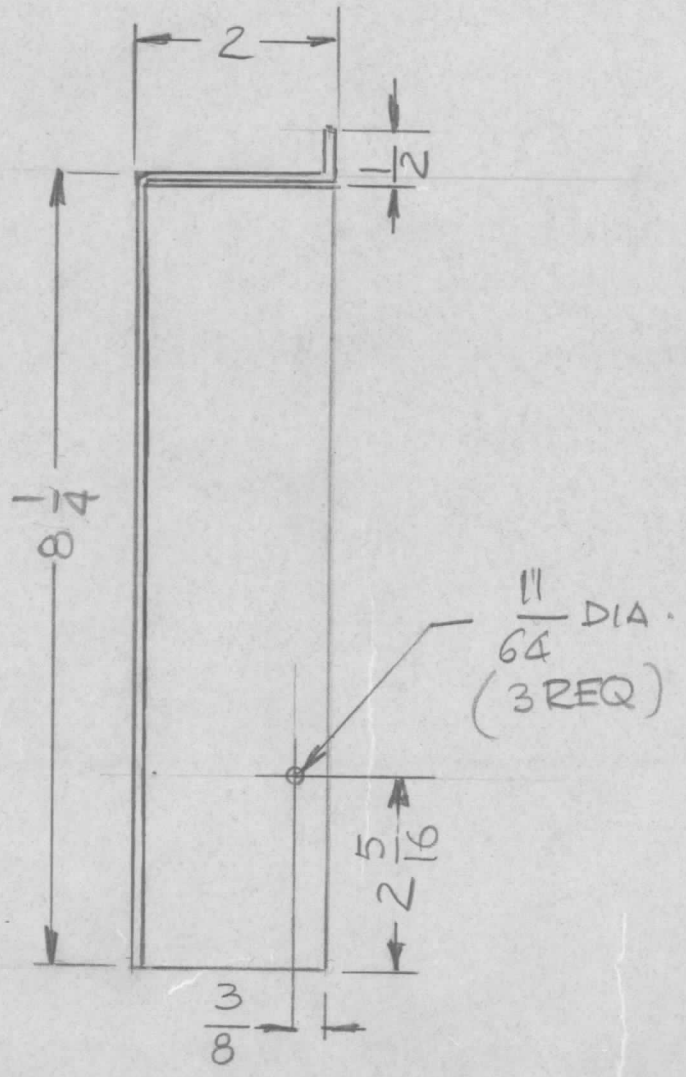
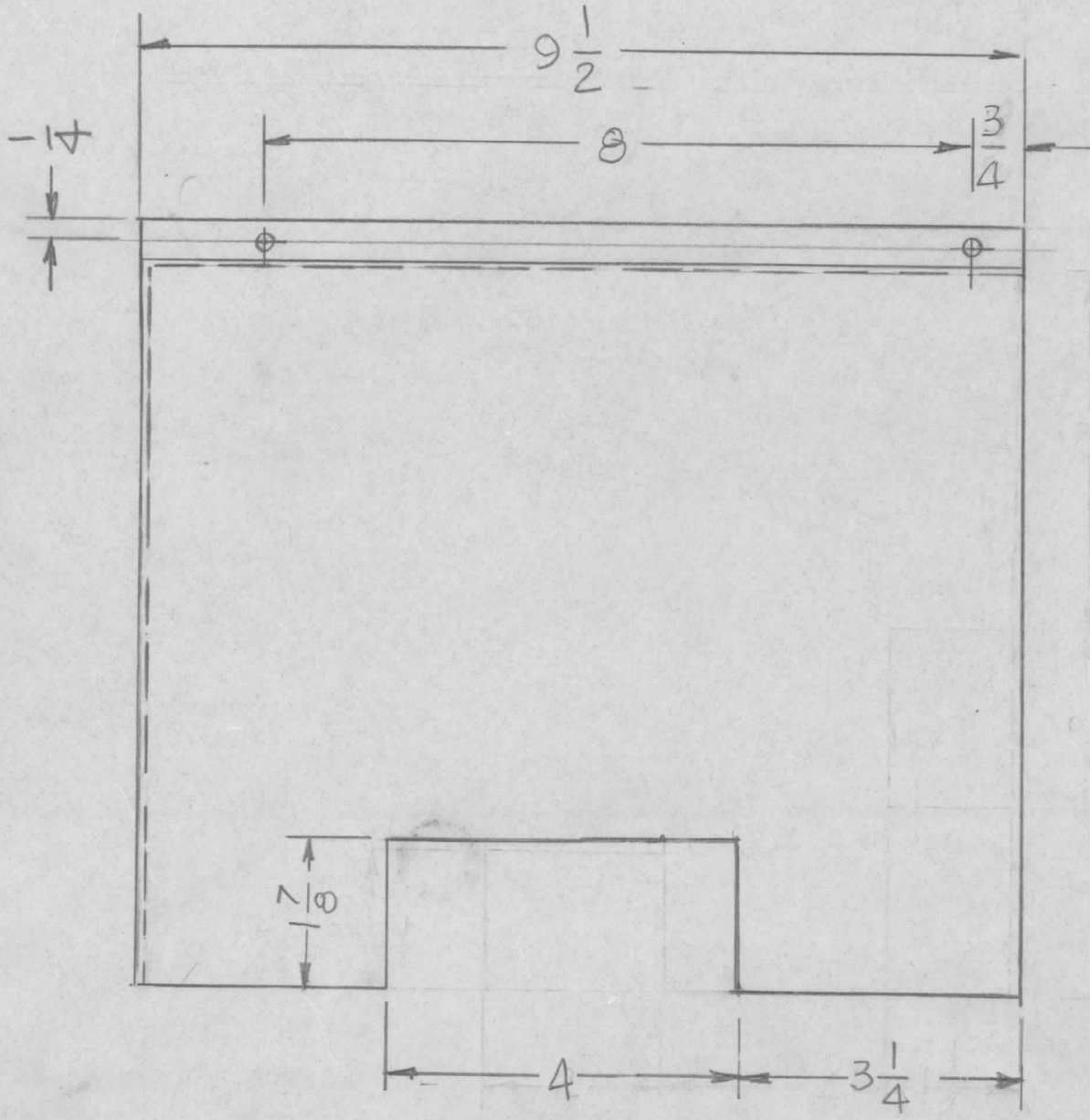
DECIMALS FRACTIONS
 .X ± .05 1/64
 .XX ± .01 TOLS. ANGLES
 .XXX ± .005 0° - 30'

MATERIAL 1/2 XXXP
 PHENOLIC

FINISH
 NATURAL

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
AC, INPUT BOARD				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1261	XI	
SCALE	1:1	SHEET	OF	

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	G.D.L.			XI	REVISED	8-17-78	



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
COVER, PROTECTION BOARD				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1262	XI	
SCALE	1/2		SHEET	OF

1	HFTA-10K-S1	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

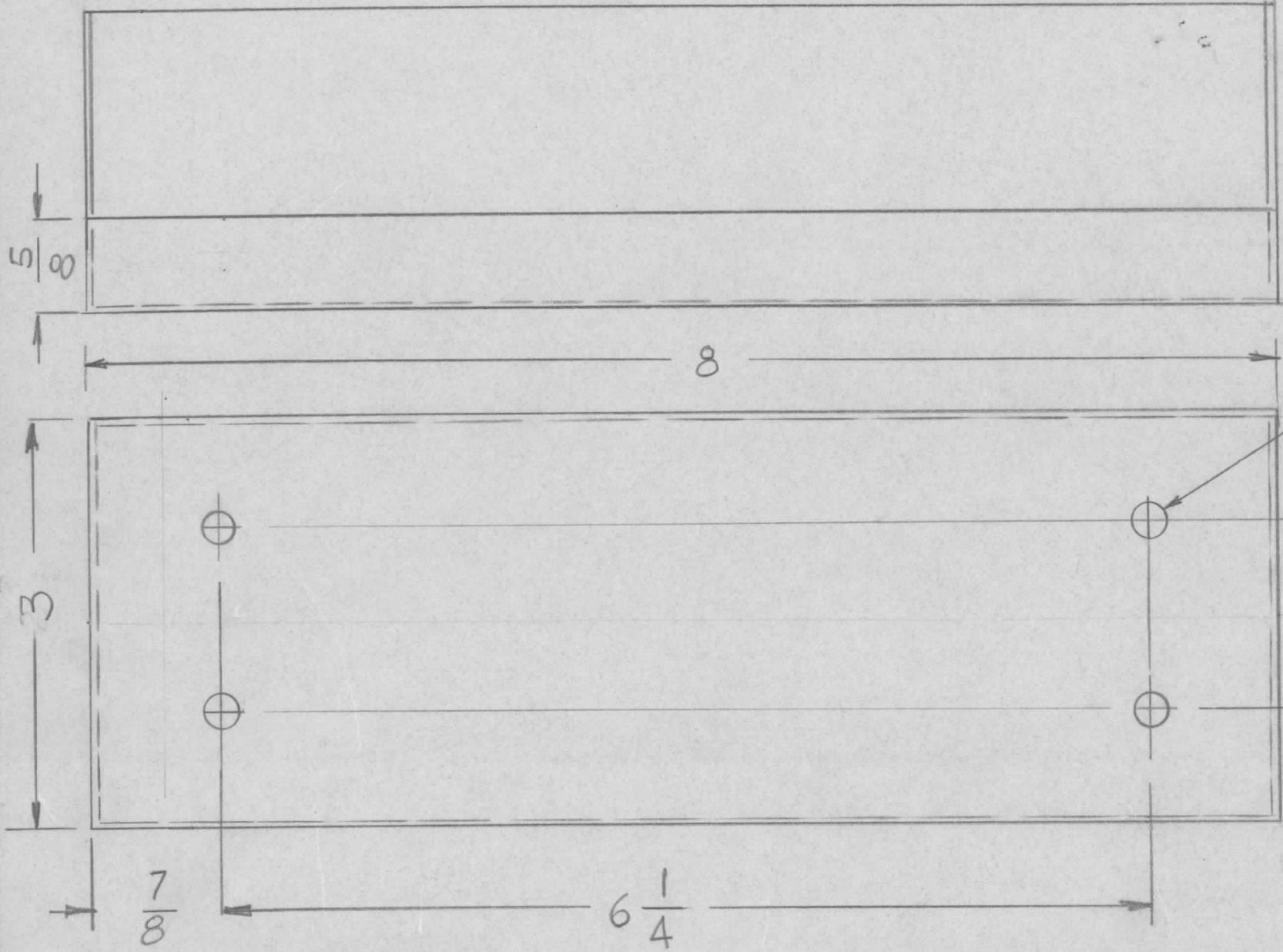
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: 1/64, ANGLES: 0°-30'
 TOLS.

MATERIAL FIBERGLASS
 FINISH GRAY

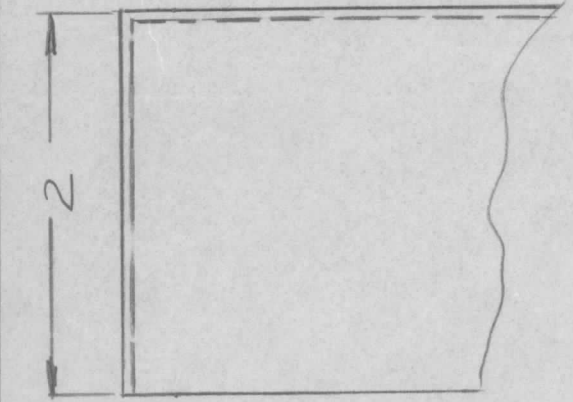
FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN G.D.L.	DATE 5-2-78

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REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
X	GDL	WJS		0	ORIGINAL RELEASE FOR PRODUCTION	8-15-78	*



13/64 DIA
4 REQ'D



1	HFTA-10KSI	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

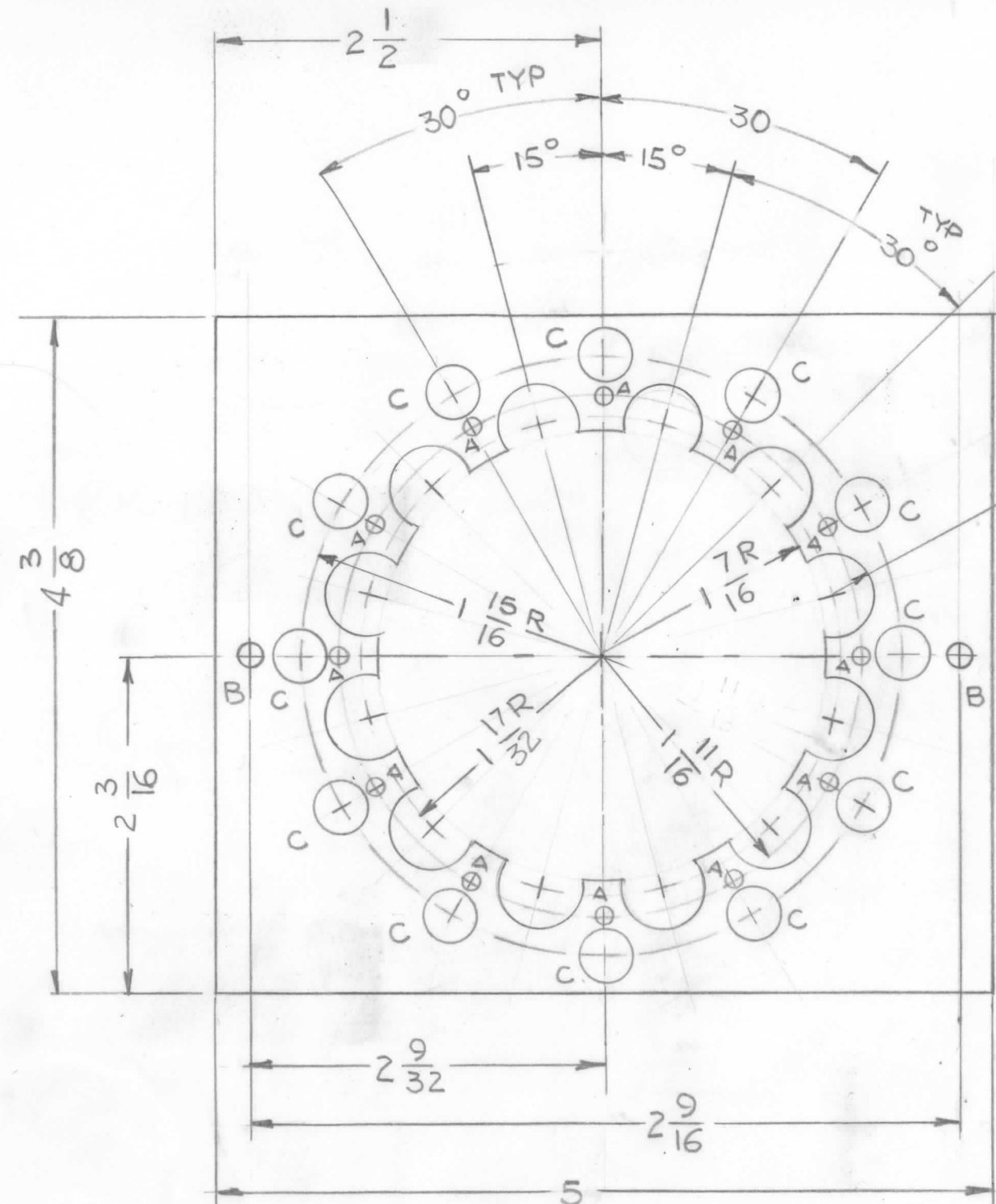
DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° -30'

MATERIAL
FIBERGLASS

FINISH
GRAY

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
COVER, TERM. BOARD				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX1263	∅	
SCALE	1/1	SHEET	OF	
		1		

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
21770	GDL			A	REDRAWN & UPDATED	1-23-80	F.B.



1/4 R
TYP.

HOLES:
 A - 1/8 DIA 12 REQ'D
 B - 3/16 DIA 2 REQ'D
 C - 21/64 DIA 12 REQ'D

1	MFT-10K / J	AX 5241
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

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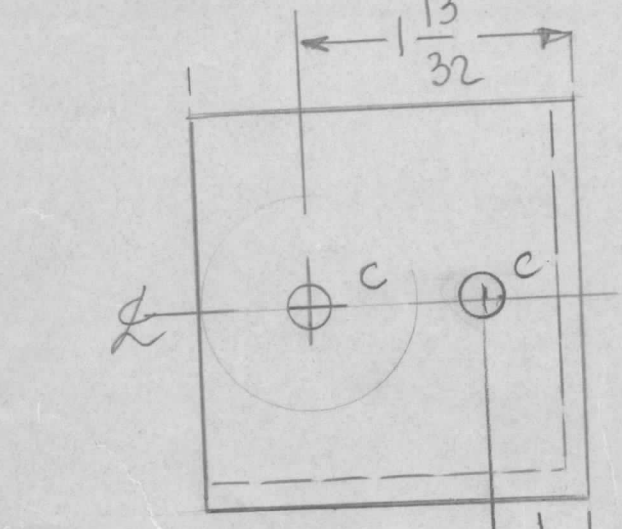
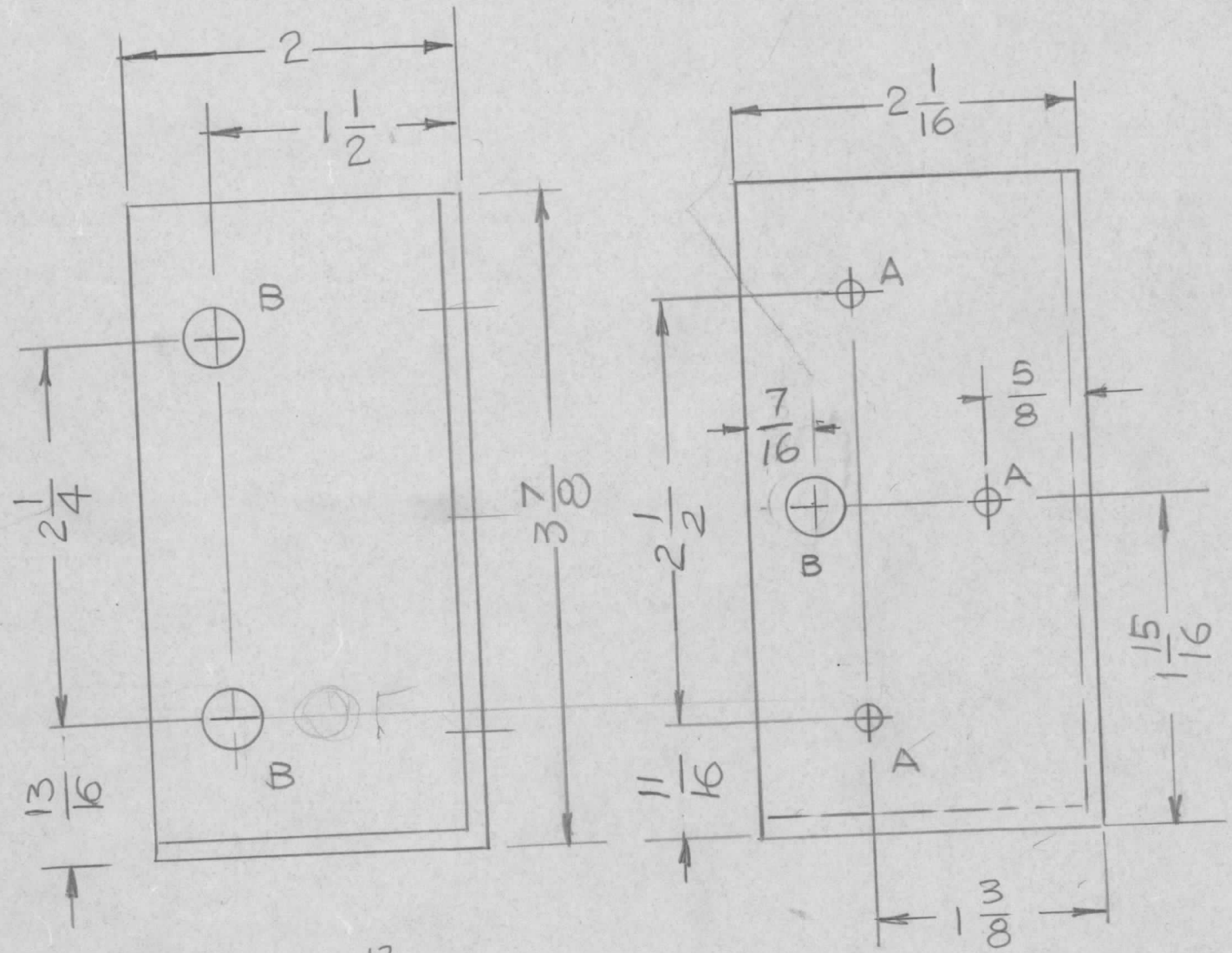
UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 AND INCLUDE CHEMICALLY APPLIED
 OR PLATED FINISHES

DECIMALS FRACTIONS
 .X ± .05 1/64
 .XX ± .01 TOLS. ANGLES
 .XXX ± .005 0° - 30'

MATERIAL 1/8 THK
 G7 SILICON GLASS

FINISH
 NATURAL

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
WAFER, LOAD SW				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1265	A	
SCALE	1:1	SHEET	OF	



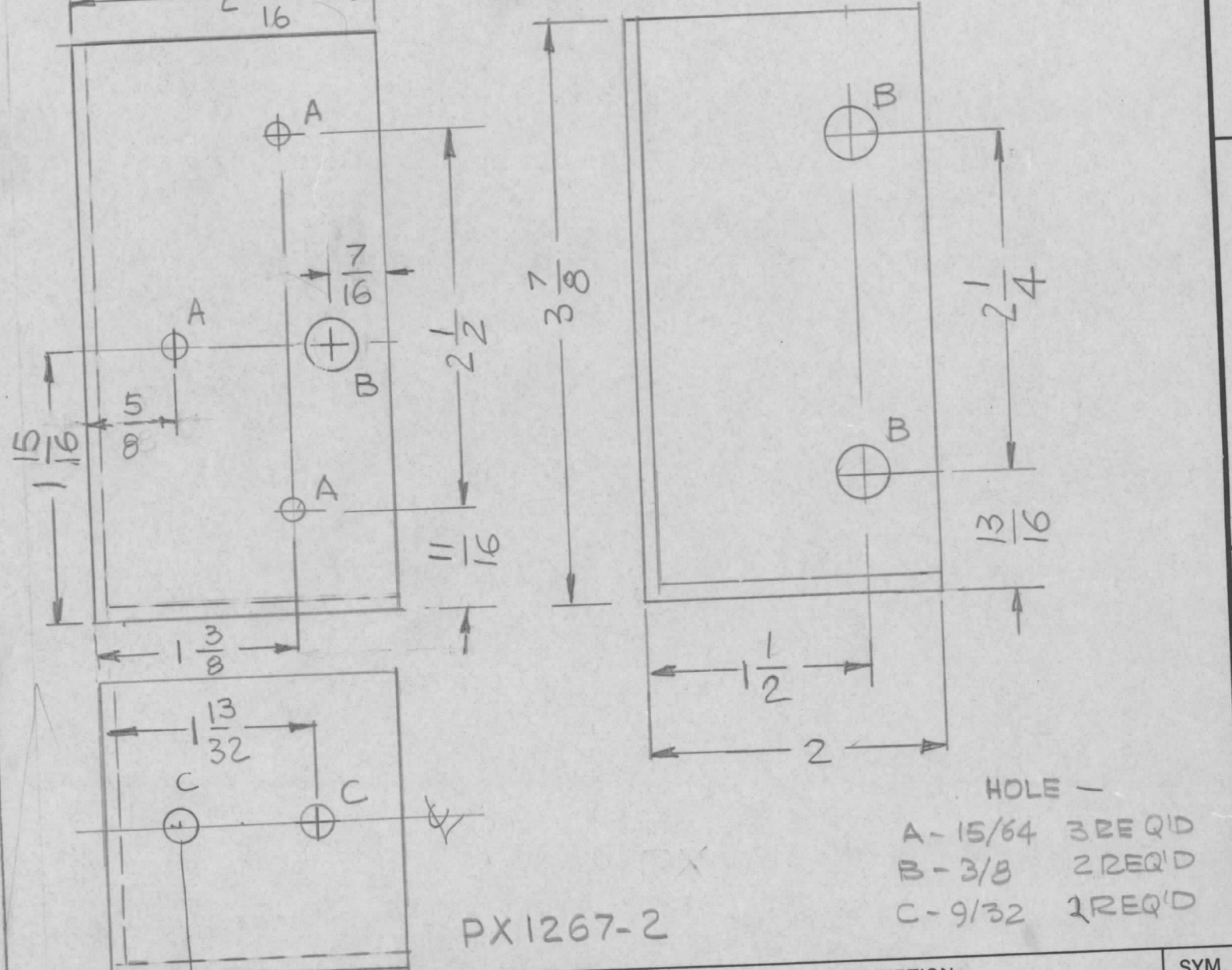
HOLE -
 A - 15/64 3 REQ'D
 B - 3/8 2 REQ'D
 C - 9/32 2 REQ'D

PX 1267-1

2	DD 117-2	AX 815
2	DD 116-2	AX 799
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION
 CODE
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E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
#	MAC				ORIGINAL RELEASE FOR PRODUCTION	9-18-79	F.B.
21738	G.D.L.		4C	A	ADD ONE "B" HOLE TO BOTH BRACKET	11-7-79	
22085	EDL				B ADD ONE "C" HOLES ADD	11-12-84	



PX 1267-2

HOLE -
 A - 15/64 3 REQ'D
 B - 3/8 2 REQ'D
 C - 9/32 2 REQ'D

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
BRACKET MTG RECTIFIER SEMICONDUCTOR DEVICE				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1267-	B	
SCALE	1:1	SHEET	OF	
		1		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

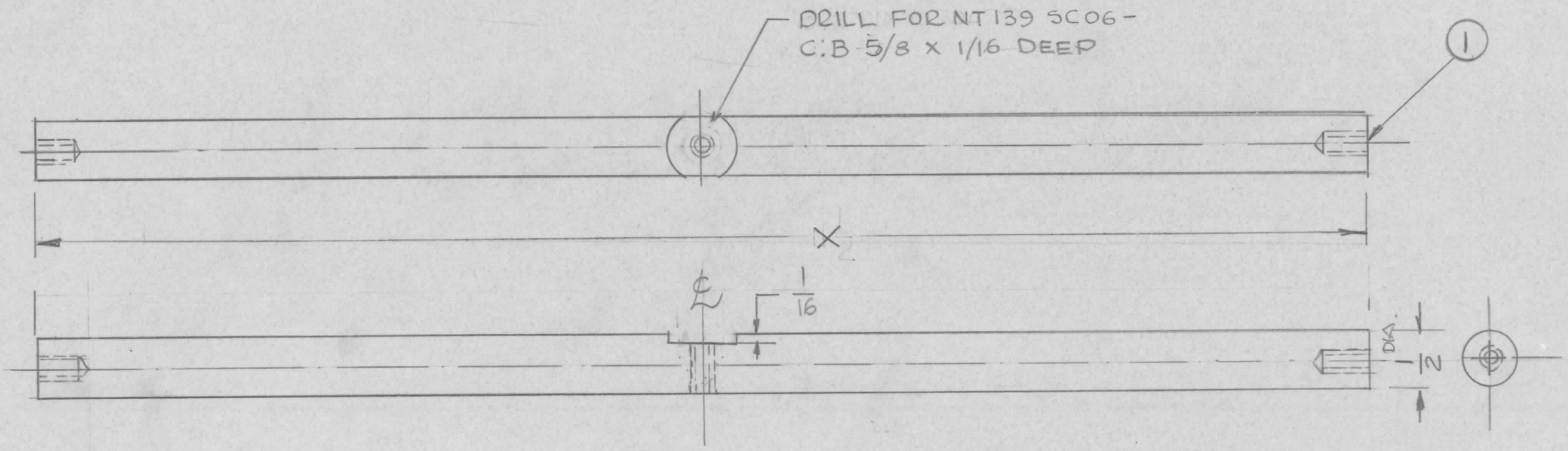
DECIMALS	FRACTIONS	ELECT. DES.	DATE
.X ± .05	1/64		
.XX ± .01	TOLS. ANGLES	CHECKED	DATE
.XXX ± .005	0° - 30'		

MATERIAL 1/8 THK FIBER GLASS OR POLYCARBONATE
 FINISH MIL-E 10509 TYPE 3-CL 2 GRAY SEMYGLASS

FINAL APPROVAL [Signature] DATE
 MECH. DES. DATE
 ELECT. DES. DATE
 CHECKED DATE
 DRAWN G.D.L. DATE 9-18-79

TMC P/No	DIMENSION X
PX1268-	11 1/2
PX1268-1	14 13/16

REVISIONS							
E.M.N. NO	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
#	MAC			Ø	ORIGINAL RELEASE FOR PRODUCTION	9-18-79	F.B.
22085	G.D.L			A	CHART ADD.	12-12-84	<i>[Signature]</i>



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
3	1	NT139 SC06	INSERT SCREW THD	

LIST OF MATERIAL

1	DD117-2	AX815
1	DD116-2	AX799
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	1/64
.XX ± .01	TOLS. ANGLES
.XXX ± .005	0° .30'

MATERIAL 1/2" ROD
G10 EPOXY

FINISH =

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE
G.D.L	9-13-79

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

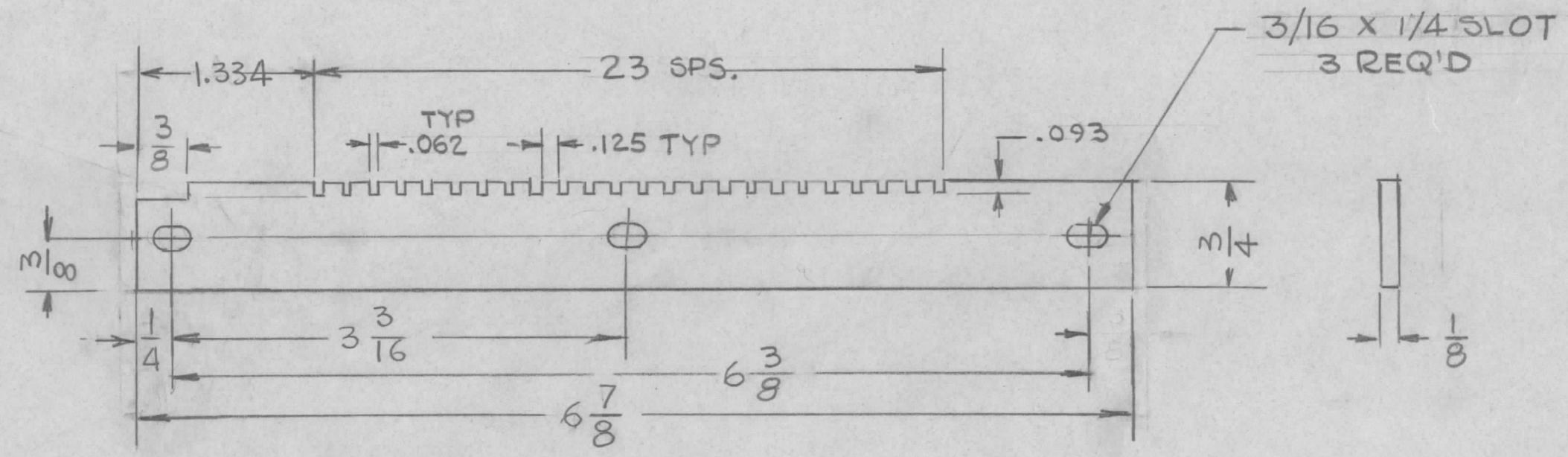
INSULATOR (AC)
TERMINAL

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	PX1268-	A
SCALE	1:1	SHEET	OF

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TMC P/NO. DMS A
 PX 478 1.375
 PX 478 1.334
 PX 478 1.255

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
	dw			Ø	ORIGINAL RELEASE	5-5-80	
21841	GDL			A	NOTCH 3/8 X .093 ADD. CALL OUT TMC P/NO MARKING DEL.	9-3-80	RH



W/2 TMC AND 1/2 P/NO
 GOTHIC W/ LATEST REV.
 LETTER

1EA3	ATS-2/2A, TU-2A	AC106
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: 1/64
 TOLS. ANGLES: 0° - 30'

MATERIAL: 1/8 TEFLON
 FINISH: —

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
SPACER, COIL ATS 50(70) TU-2				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1270	A	
SCALE	1:1	SHEET	OF	

5

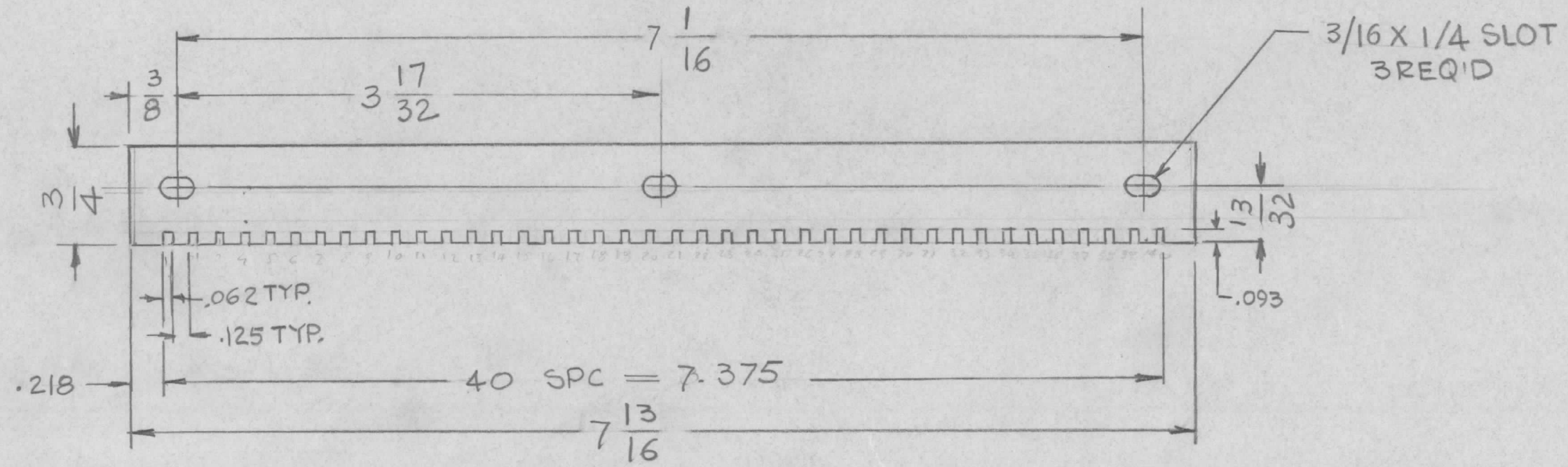
4

3

2

1

REVISIONS						DATE	APPROVED
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION		



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
SPACER, COIL (CL118-31)				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX 1271	X	
SCALE 1:1			SHEET OF	

3	GPT-750/E5	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
	CODE	
<p>NOTICE TO PERSONS RECEIVING THIS DRAWING THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</p>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	TOLS. 1/64
.XX ± .01	ANGLES 0° -30'
.XXX ± .005	
MATERIAL	
1/8 TEFLON	
FINISH	

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN G.D.L	DATE 3-20-80

5

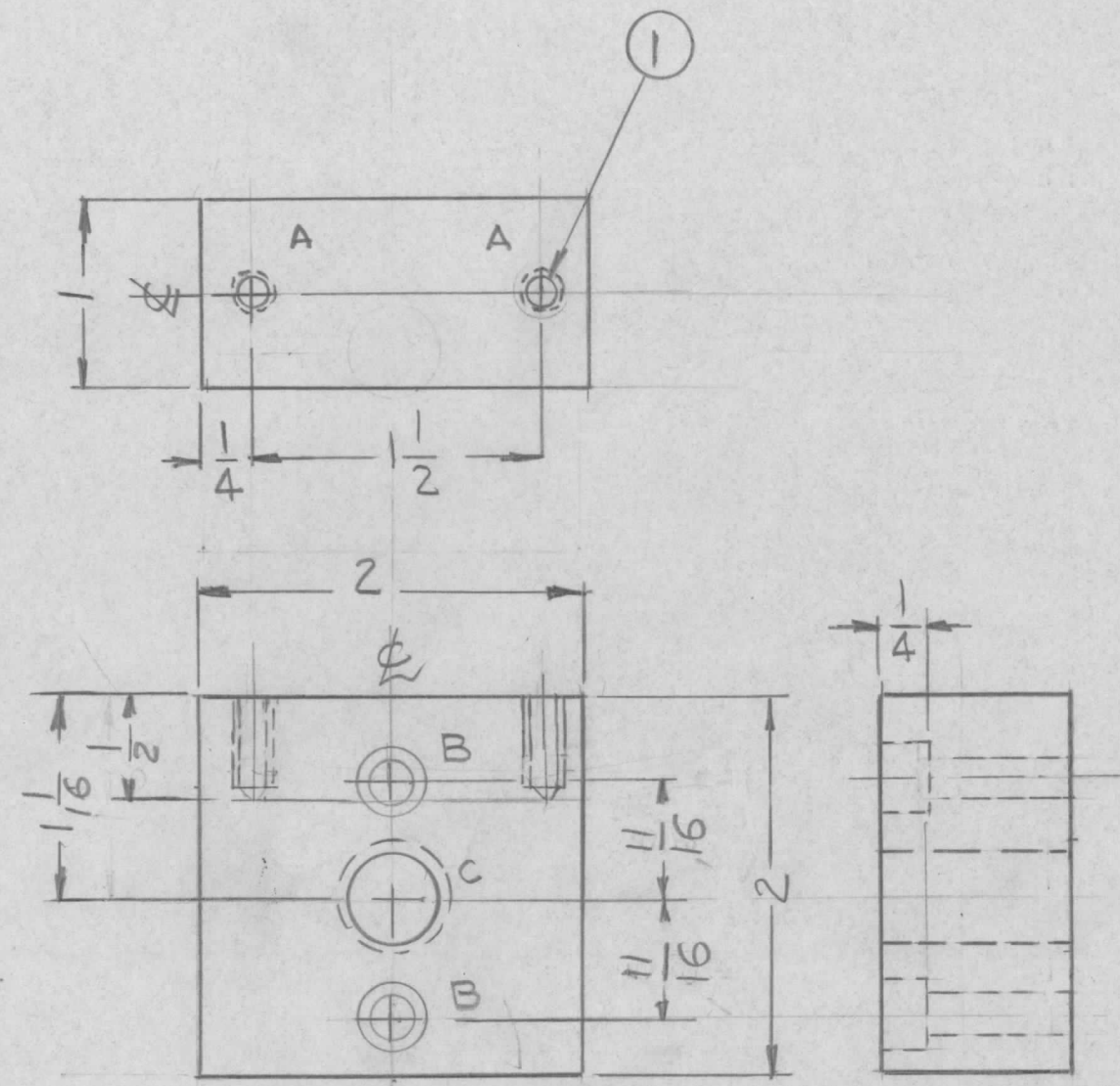
4

3

2

1

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
H	dw			Ø	ORIGINAL RELEASE	10-10-80	



HOLES
 A-DRILL FOR INSERT 8-32
 B- 9/32 THRU, BOARD 3/8 X 1/4 DEEP 2 REQ'D
 C- .500^{+.004}/_{-.000} THRU BOARD 5/16 DEEP

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
2	1	NT139-SC08-20	INSERT, SCREW THRD.	A

LIST OF MATERIAL

1	HFL()10K REV B	AX 804
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005
 FRACTIONS: 1/64
 TOLS. ANGLES: 0°-30'

MATERIAL: XXXP PHENOLIC
 FINISH: NATURAL

FINAL APPROVAL: [Signature] DATE: 10/2/80
 MECH. DES. DATE:
 ELECT. DES. DATE:
 CHECKED DATE:
 DRAWN: G.D.L. DATE: 8/4/80

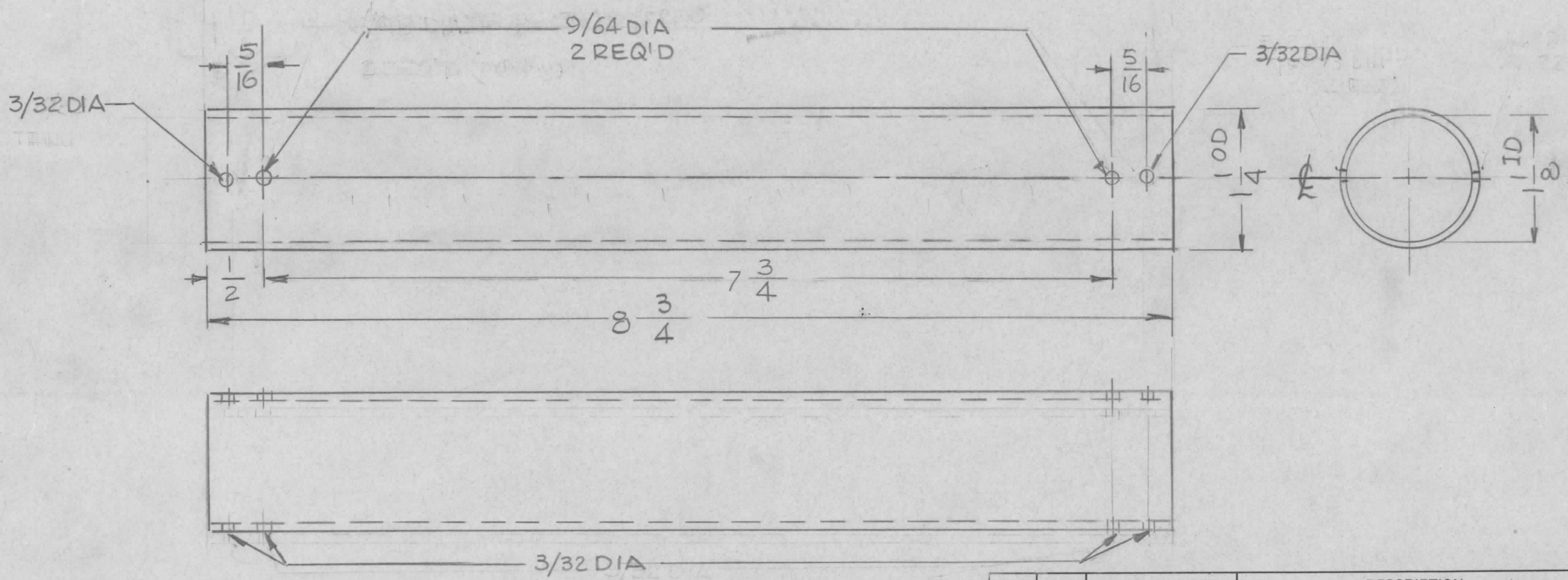
THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

BLOCK, DECOUPLING

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	PX 1276	Ø

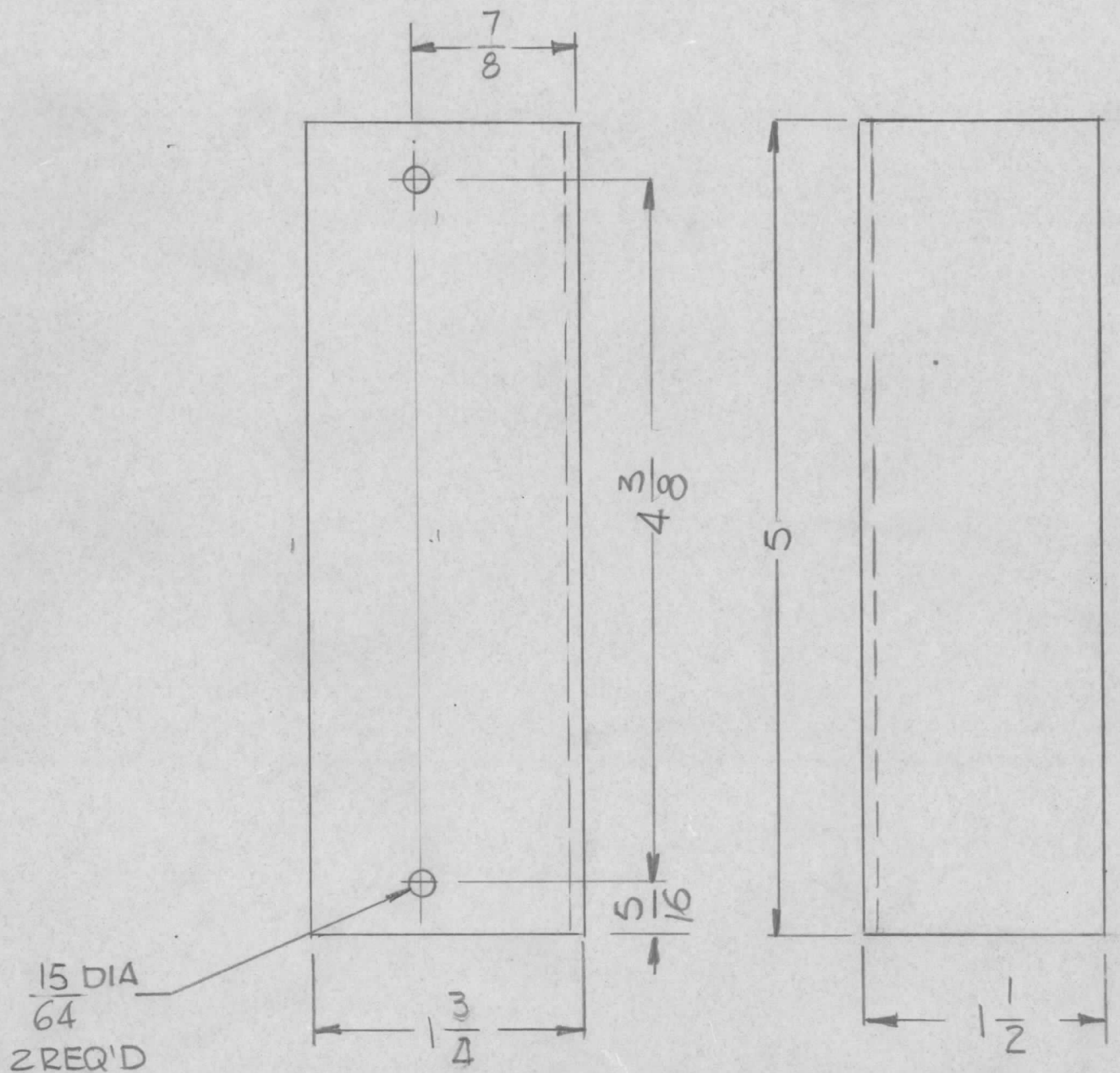
SCALE 1:1 SHEET OF

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X	EXPERIMENTAL RELEASE	8-28-81	
	G.D.L.			XI	HOLES RELOCATED & TWO OF 3/32 DIA ADD	10-29-81	
				Ø	ORIGINAL RELEASE	11-11-81	



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.												
LIST OF MATERIAL																
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK																
CASE, RESISTOR																
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		FINAL APPROVAL D.B. DATE 11/19/81	<table border="1"> <tr> <td>QTY / UNIT</td> <td>MODEL USED ON</td> <td>ASS'Y NO.</td> </tr> <tr> <td>1</td> <td>RW139</td> <td></td> </tr> <tr> <td colspan="3" style="text-align: center;">APPLICATION</td> </tr> <tr> <td></td> <td>CODE</td> <td></td> </tr> </table>		QTY / UNIT	MODEL USED ON	ASS'Y NO.	1	RW139		APPLICATION				CODE	
QTY / UNIT	MODEL USED ON	ASS'Y NO.														
1	RW139															
APPLICATION																
	CODE															
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	FRACTIONS 1/64 ANGLES 0° - 30'	MECH. DES. X.D. DATE 11-11-81	<table border="1"> <tr> <td>SIZE</td> <td>CODE IDENT. NO.</td> <td>DWG NO.</td> <td>ISSUE</td> </tr> <tr> <td>B</td> <td>82679</td> <td>PX1283</td> <td>Ø</td> </tr> </table>		SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	B	82679	PX1283	Ø				
SIZE	CODE IDENT. NO.	DWG NO.			ISSUE											
B	82679	PX1283			Ø											
MATERIAL 1-1/4 OD X 1-1/8 ID BAKELITE LINEN BASE		ELECT. DES. DATE	<table border="1"> <tr> <td>SCALE</td> <td>SHEET</td> <td>OF</td> </tr> <tr> <td>1:1</td> <td></td> <td></td> </tr> </table>		SCALE	SHEET	OF	1:1								
SCALE	SHEET	OF														
1:1																
FINISH NATURAL		CHECKED DATE	<table border="1"> <tr> <td>NOTICE TO PERSONS RECEIVING THIS DRAWING</td> </tr> <tr> <td>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</td> </tr> </table>		NOTICE TO PERSONS RECEIVING THIS DRAWING	THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.										
NOTICE TO PERSONS RECEIVING THIS DRAWING																
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		DRAWN G.D.L. DATE 8-28-81														

REVISIONS							
E.M.N. NO.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE	APPROVED
				X1	DIM 1 3/4 WAS 1 5/8 & 7/8 WAS 1"	11-4-81	
				Ø	ORIGINAL RELEASE	5-17-82	●



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
COVER, RELAY				
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE	
B	82679	PX1285	Ø	
SCALE 1:1			SHEET OF	

2	GPT-10K	A5792
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		

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DECIMALS	FRACTIONS
.X ± .05	TOLS. 1/64
.XX ± .01	ANGLES 0°-30'
.XXX ± .005	

MATERIAL 1/8 THK CLEAR PLEXI GLASS

FINISH —

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN G.D.L.	DATE 10-22-81