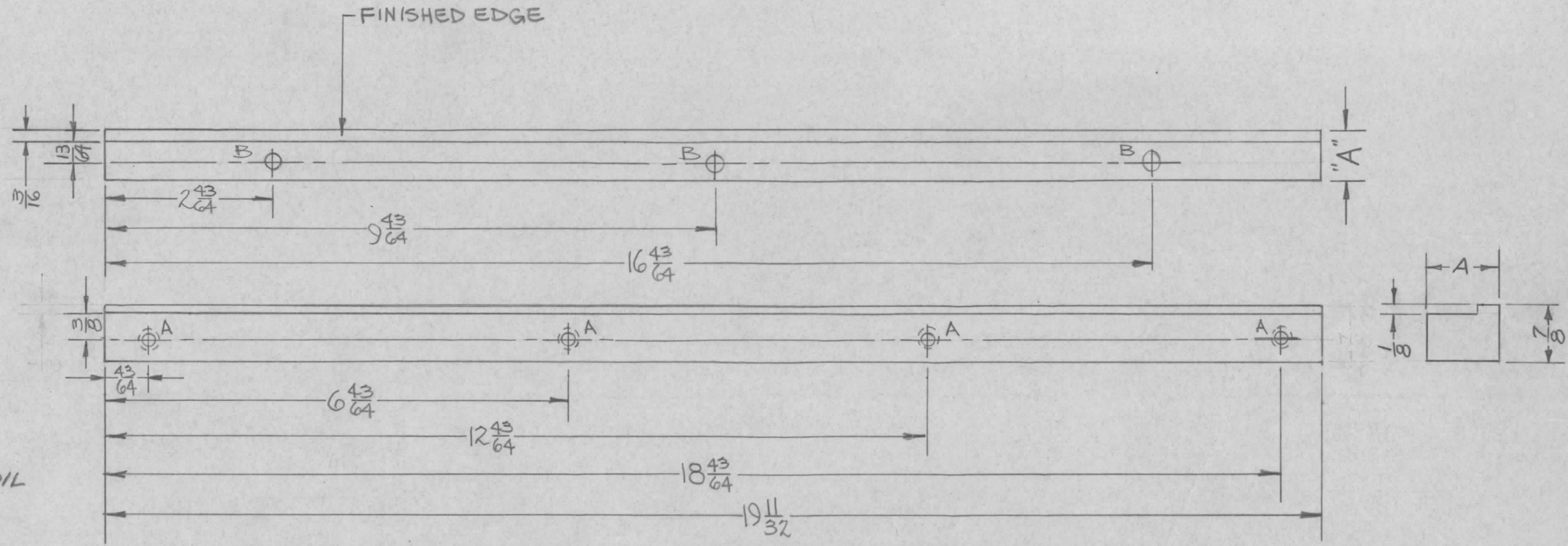


TMC P/N	"A" DIM.	DESCRIPTION
PX 1020-1	3/4	BOTTOM STRIP
PX 1020-2	19/32	TOP STRIP

SYM	DESCRIPTION	REVISIONS				
		DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	REVISED <del>REDRAWN</del>	1-9-68	#	ENJ		
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/2/68	Ø	HG		
A	TMC P/N WAS PX 2002-1, ON CHART	8-1-68	18969	HG		FB

PX 1020



**"A" HOLES PROCEDURE**

1. DR #25 (.148) TO .488 MIN DEPTH.
2. 120° C SINK .17-.20 DIA.
3. TAP .310 MIN. DEPTH, USE HELI-COIL TAP #06CPA.
4. INSTALL ITEM 1.
5. BREAK OFF DRIVING TANG.

HOLE	DIA.	REQ.
A	SEE NOTES	4
B	1/16 DIA.	3

UNLESS OTHERWISE SPECIFIED:

1. USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS
2. ALL ANGULAR BENDS 90 DEGREES
3. REMOVE ALL BURRS AND SHARP EDGES
4. MOUNT INSERTS AFTER FINISHING

**NOTES**

1 EA	BCT10KA	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE DO NOT SCALE	CODE A	S401-451
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.		

4	1	NT139 SC 06-20	INSERT, SCREW THEARD	A
REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
BUDETTI LIST OF MATERIAL SK 3290-PX2002				
MATERIAL (PAPER BASE) XXXP PHENOLIC			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH (BLACK) S113 FUNGUS PROOF			TITLE INSULATOR, TRIM STRIP TOP AND BOTTOM	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			DRAWN A. PETROCCA	DATE 7-20-67
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005			CHECKED [Signature]	DATE 4-2-68
FRACTIONS ± 1/64 ANGLES ± 0° 30'			ELECT. DES. [Signature]	DATE 4-2-68
TOLERANCES			MECH. DES. [Signature]	DATE 4-2-68
			FINAL APPROVAL [Signature]	DATE 4-3-68
			PX1020	A
			SHEET	REV. LTR.