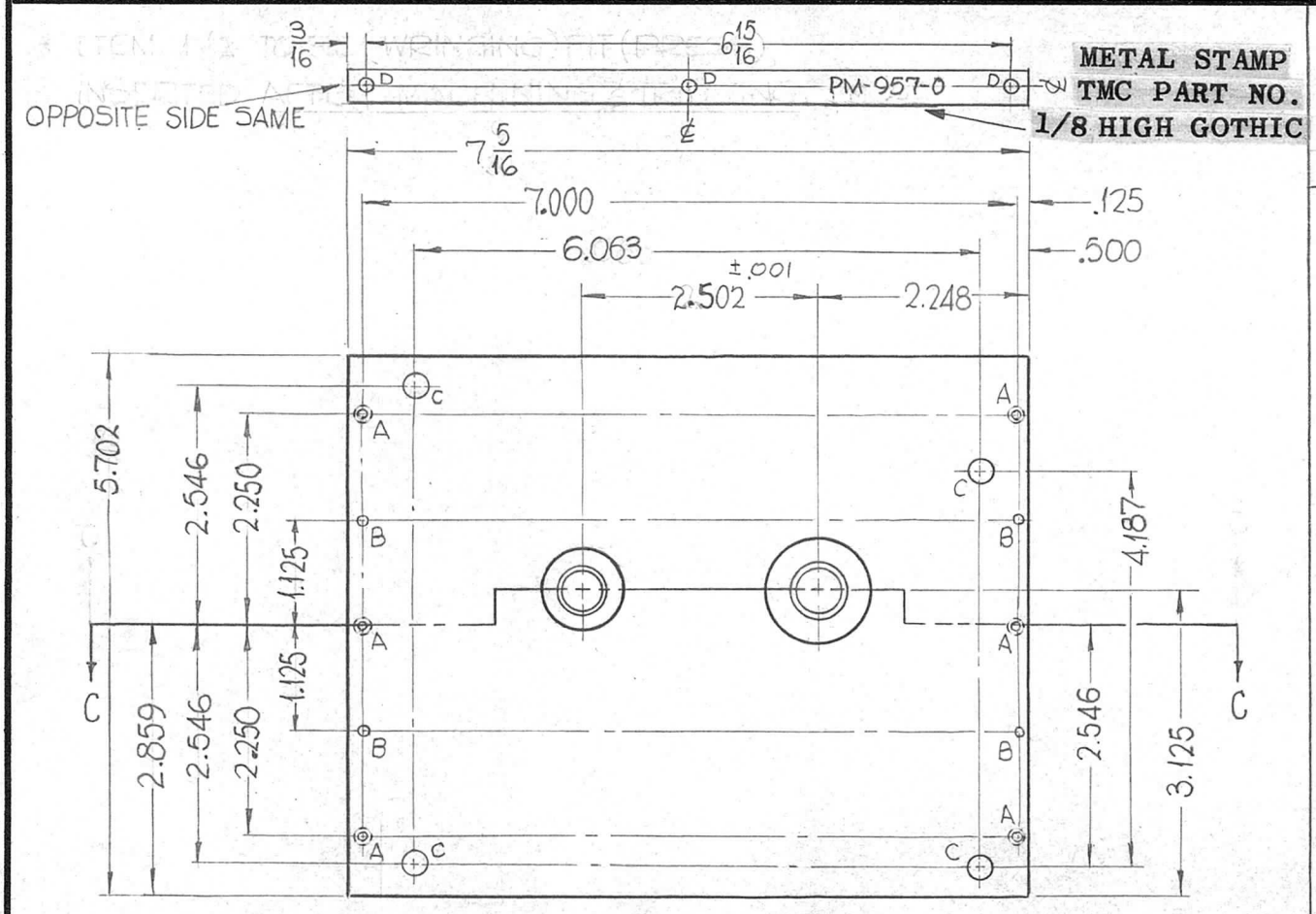
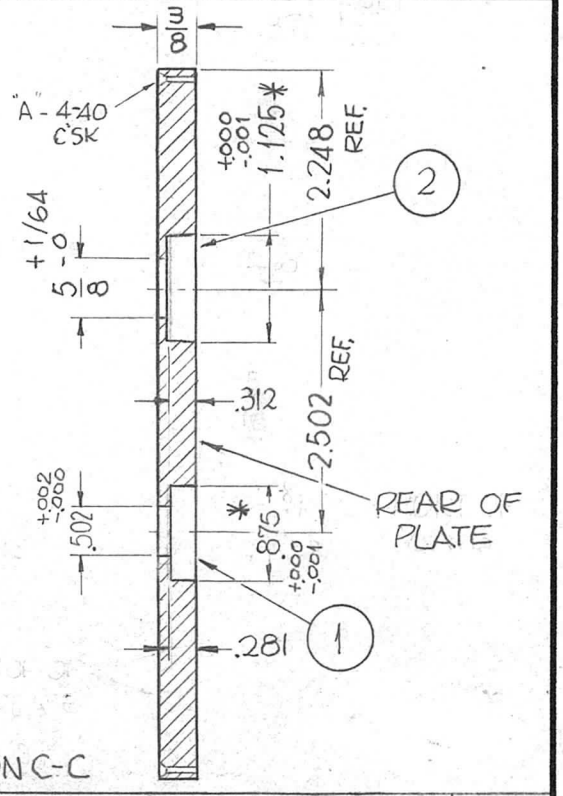
THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
1	GPT-200K (AX-395)	A-3236	7-12-63

PM-957 Ø



HOLES:	REQ.
A- DRILL & C'SK 4-40 FROM REAR	6
B-.156 DIA. THRU	4
C- 5/16 DIA. THRU	4
D-.089 DIA. X 1/4 DEEP	6



SECTION C-C

* TO BE (WRINGING) FIT (PRESS), REAR VIEW SHOWN AFTER MACHINING & IRIDITING

	REQ.	ITEM	PART NO.	DESCRIPTION
*	1	2	BB-120-3	BEARING, RACE
*	1	1	BB-120-2	BEARING, RACE

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
O	ORIGINAL RELEASE FOR PRODUCTION	3-2-64				
X1	B HOLE WAS 1/16, 3/8 WAS .375 +.000 -.001 5.702 WAS 5.718, 7 5/16 WAS 7 9/32	2-6-64		SRG		

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES
DECIMALS .X ±.05, .XX ±.01, .XXX ±.005
FRACTIONS ± 1/64
ANGLES ± 0° 30'

SCALE

CODE A

STOCK SIZE	MATERIAL	
3/8 THICK	ALUMINUM	
	2024-T4	
	TYPE & TEMPER	HEAT TREAT. SPEC.
	5404-IRIDITE, 14-2 AL-COAT	
	FINISH & SPEC. NO.	

F. BUDETTI

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

PLATE, RETAINING CAP. GEAR BOX (TUNE)

DRAWN	CHECKED	FINAL APPROVAL
SRG		3-30-64
		PM-957 Ø
ELEC. DES. APP.	MECH. DES. APP.	