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REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	GPT-200K(Ax-395)	A-3242	6-8-63

PM-922

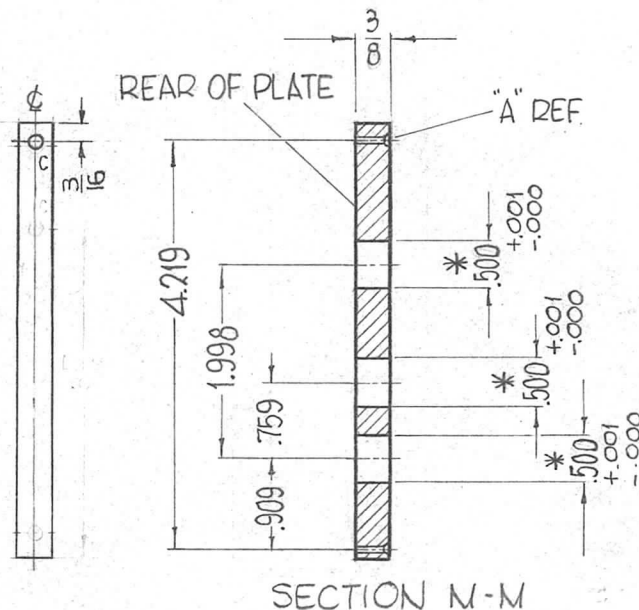
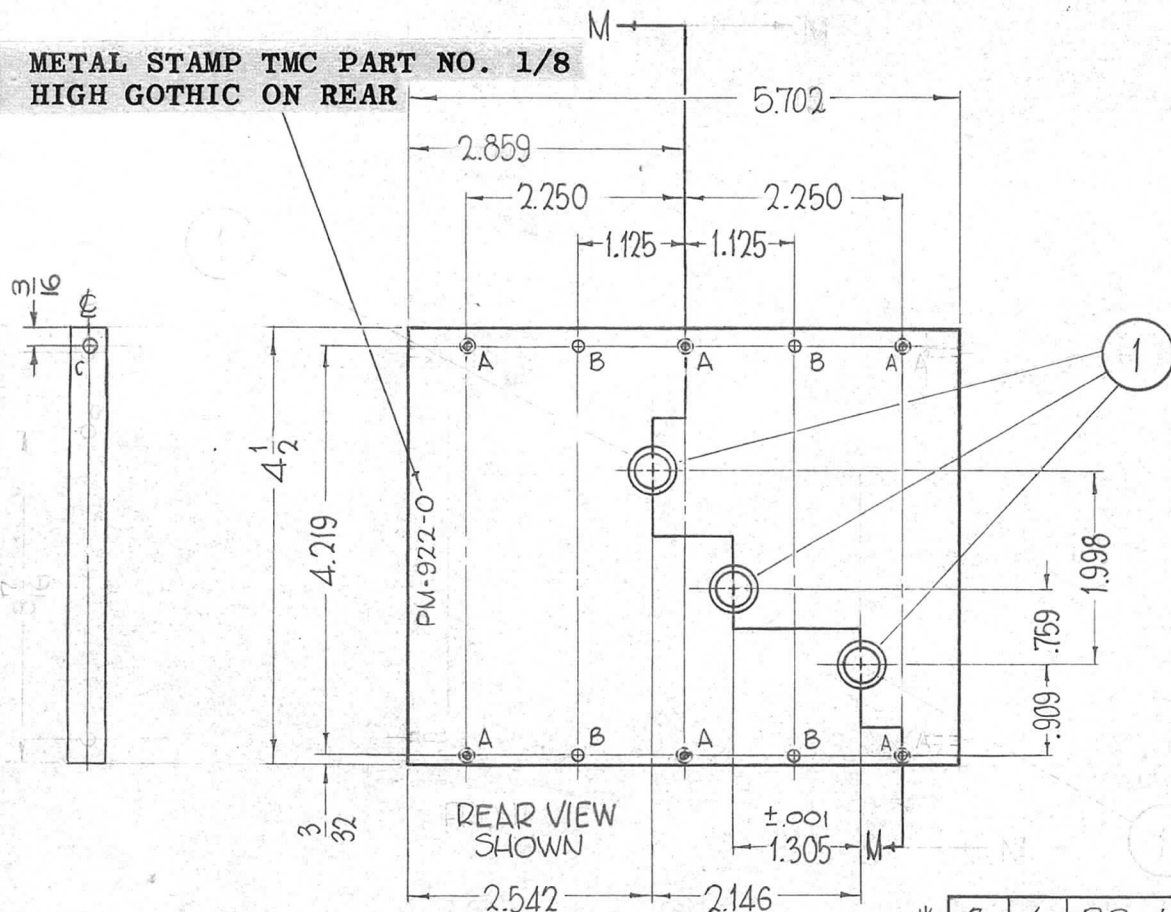
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* MOUNT AFTER MACHINING AND IRIDITING.

HOLES

REQ	REQ
A-DRILL & C'SK FOR 4-40, FROM REAR	6
B-.156 DIA. THRU	4
C-.089 DIA. X 1/4 DEEP	2

METAL STAMP TMC PART NO. 1/8
HIGH GOTHIC ON REAR



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
3	1	BB-123-14	BEARING, CYLINDRICAL OIL IMPREGNATED	
			F. BUDETTI	
			3/8 THICK	
			STOCK SIZE	
			ALUMINUM	
			MATERIAL	
			2024-T4	
			TYPE & TEMPER	
			HEAT TREAT. SPEC.	
			5404-IRIDITE, 14-2 AL-COAT	
			FINISH & SPEC. NO.	
			John C. Biele	
			2090%	
			3-30-64	
			DRAWN	
			CHECKED	
			FINAL APPROVAL	
			PM-922	
			ELEC. DES. APP.	
			MECH. DES. APP.	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
○	ORIGINAL RELEASE FOR PRODUCTION	3-3-64				
XI	DIM. 5.703 WAS 5.718, "B" HOLE WAS 1/16, DIM. 5.00 WAS .502	2-6-64		SLG		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		SCALE				
DECIMALS	TOLERANCES	FRACTIONS	CODE			
.X ± .05		± 1/64	A			
.XX ± .01		ANGLES				
.XXX ± .005		± 0° 30'				