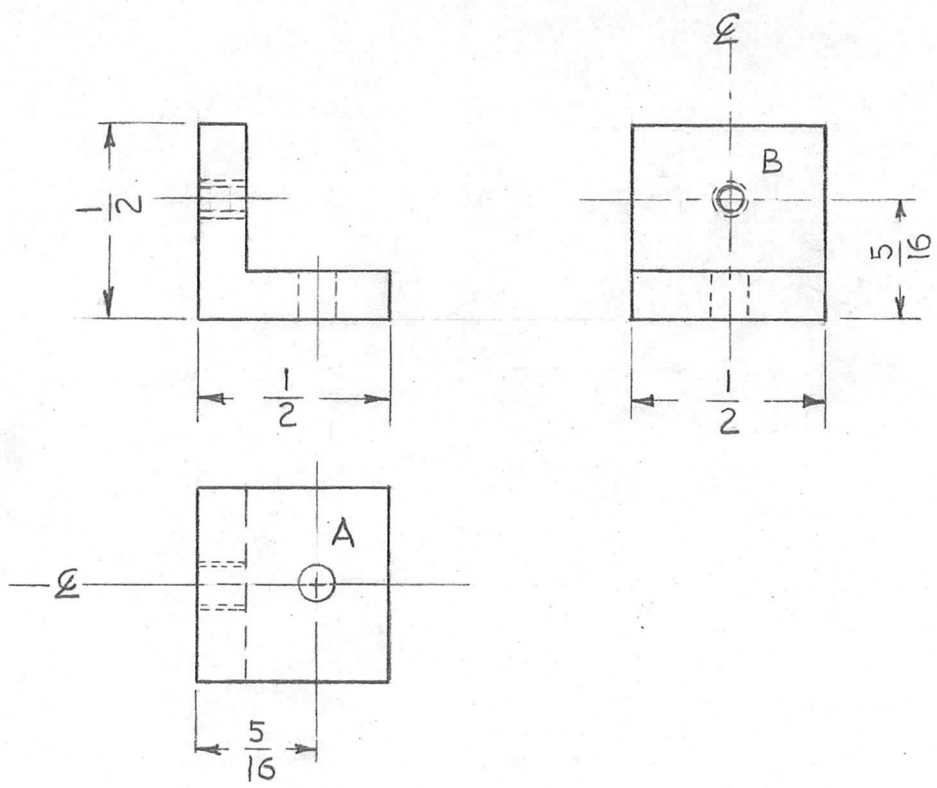


REQ. PER. UNIT	USED ON			PM-689
	MODEL	ASSY. NO.	DATE	
	2	CHG-1	GEAR ASSY	

HOLES -
 A - 3/16 DIA. - 1 Req.
 B - DRILL & TAP - 8-32 - 1 Req.



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL	
										1/8 x 1/8 x 1/2 4	THE TECHNICAL MATERIEL CORP.		
										STOCK SIZE	MAMARONECK, NEW YORK		
										ALUMINUM	SUPPORT BRACKET		
										MATERIAL	GEAR PLATE		
										6063-T3	<i>Debra</i>	<i>Jude</i>	
										TYPE & TEMPER	DRAWN	CHECKED	
										5404 YELLOW IRIDITE			
										FINISH & SPEC. NO.	ELEC. DES. APP	MECH. DES. APP	
TOLERANCES			SCALE: 2-1								FINAL APPROVAL		
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES								PM-689		
FRAC. DIM. ±													
ANGULAR DIM. ±													