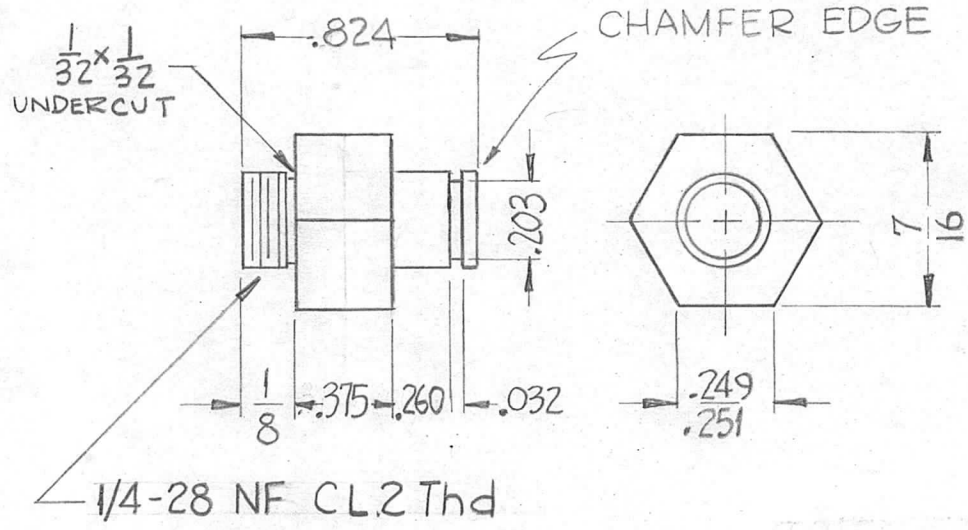


REQ. PER. UNIT	USED ON			PM-681	E
	MODEL	ASSY. NO.	DATE		
1	CHG-1	Gear Assy	12-16-60		



E	2	NOTE FOR SPARE PARTS ADDED SUPERSEDED NOTE DELETED	7-28-64	11962	SRG	<i>[Signature]</i>	<i>[Signature]</i>
D	1	MATERIAL WAS BRASS	7-6-64	11722	WB	<i>[Signature]</i>	<i>[Signature]</i>
C	1	REPLACED BY PMC91-RF-1.250-B	7-5-63	8842	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
B	2	Chamfer Added	3-6-61	4318	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
A	1	.824 WAS .699	1-13-61	3929	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

REQ.	ITEM	PART NO.	DESCRIPTION		SYMBOL
		7116 HEX	THE TECHNICAL MATERIEL CORP.		
		STOCK SIZE	MAMARONECK, NEW YORK		
		STAINLESS STEEL	SHAFT, GEAR		
		MATERIAL			
		FREE TURNING	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
		TYPE & TEMPER	DRAWN	CHECKED	FINAL APPROVAL
		HEAT TREAT. SPEC.			PM-681 E
		FINISH & SPEC. NO.	ELEC. DES. APP	MECH. DES. APP	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE: 2X				
DEC. DIM. ± .0016			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ± 1/64			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							