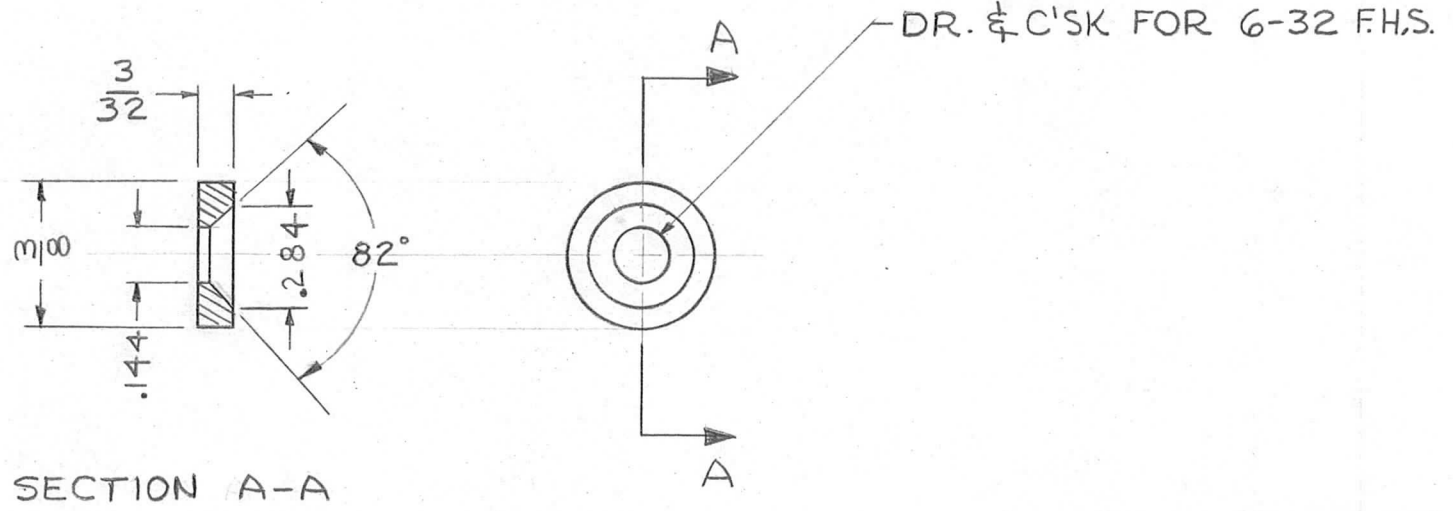


REQ. PER. UNIT	USED ON			PM-668
	MODEL	ASS'Y. NO.	DATE	
1	CHG-1	GEAR, ASSY	9-28-60	



ALTERNATE MFG. METHOD  
TMC PART #TE-117-26 MAY  
BE MODIFIED AS SHOWN

								REQ. ITEM	PART NO.	DESCRIPTION			SYMBOL	
								3/8 O.D		THE TECHNICAL MATERIEL CORP.				
								STOCK SIZE		MAMARONECK, NEW YORK				
								BRASS		STOP SPACER, GEAR				
								MATERIAL						
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	1/2 H		CW	Jde	QJE		
TOLERANCES			SCALE: 2-1					TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					NICKEL PLATED					PM-668	
FRAC. DIM. ± 1/64								FINISH & SPEC. NO.		ELEC. DES. APP	MECH. DES. APP			
ANGULAR DIM. ±														