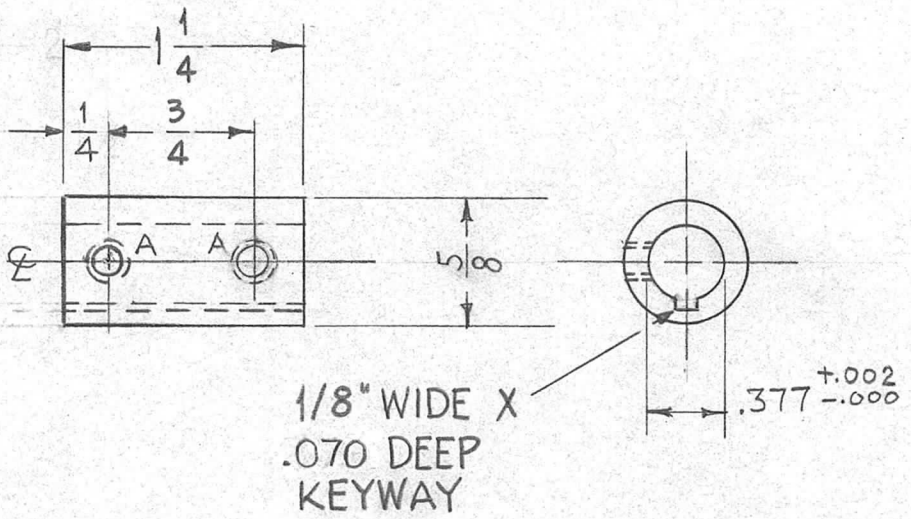
REQ. PER UNIT	USED ON				
	MODEL	ASS'Y. NO.	DATE	PM-638	B
1	GPT-40K	MODE SW.	4-12-60		

A - DR. & TAP FOR 10-32 2 REQ.



ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	Keyway was 1/16 Deep	3-1-61	4269	RU	JCh	
A	1	FINISH Spec. ADDED	9-8-60	2916	RU		

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		5/8	STOCK SIZE	
		BRASS	MATERIAL	
		NICKEL PLATE .0005	TYPE & TEMPER	HEAT TREAT. SPEC. S-135

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

COUPLING
MODE SW.

DRAWN	CHECKED	FINAL APPROVAL
		PM-638 B

ELEC. DES. APP. MECH. DES. APP.