

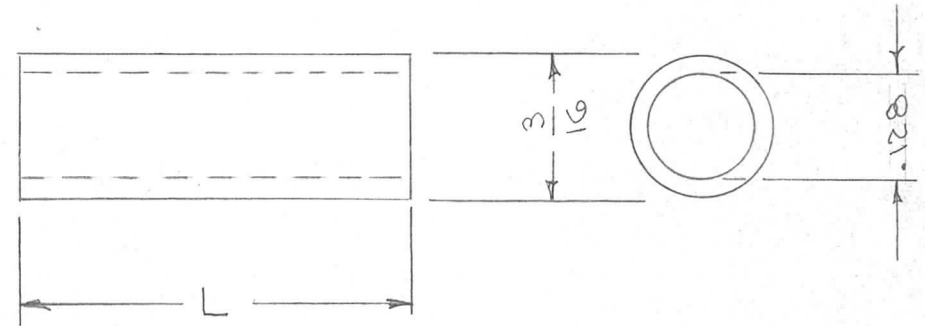
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-346

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
SEE CHART	GPR.			6-8-55

TMC. NO.	L	O.D.	I.D.	REQ. PER UNIT
PM-346 -1	1/4	3/16	.128	2
" -2	5/16	3/16	.128	4
" -3	3/8	3/16	.128	2
" -4	1/2	3/16	.128	2
" -5	5/8	3/16	.128	4



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
	SEAMLESS TUBING		THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE		MAMARONECK. NEW YORK	
	STEEL	H	SPACER, BAND SWITCH	
	MATERIAL	WEIGHT PER PC.		
	TYPE & TEMPER		ODD 6-8-55	
			DRAWN	ELEC. DES. APP. MECH. DES. APP.
	HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL
	S-105 CADMIUM PLATE	.0002		PM-346
	FINISH & SPEC. NO.			

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE				
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				
	ANGULAR DIM. ±						