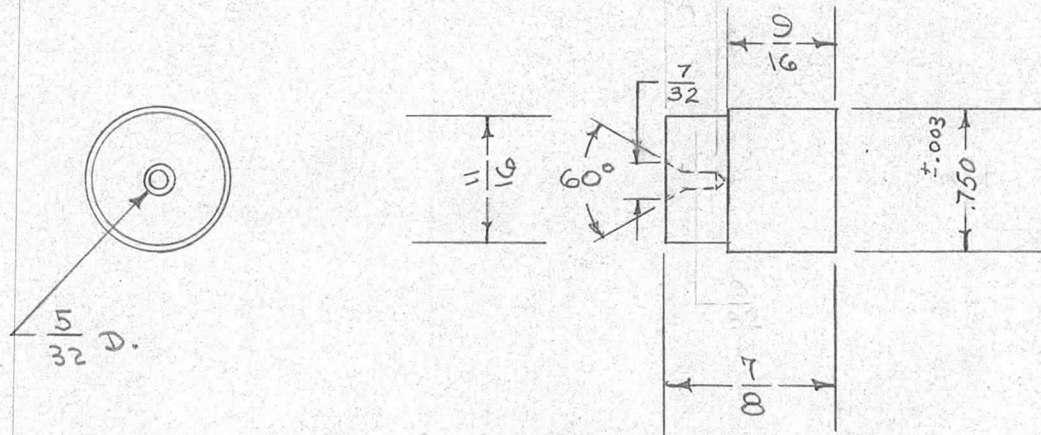


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-283

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	K5-85-x	J-227	A-501	4-27-54



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/4 D.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		STAINLESS STEEL	PLUNGER SEAT, GUN	
		MATERIAL		
		NO 303		
		WEIGHT PER PC.		
		TYPE & TEMPER	C.D.D. A-27-54	
		HEAT TREAT. SPEC.		
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± $\frac{1}{64}$ ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
J. A. De		
CHECKED	FINAL APPROVAL	
	PM-283	