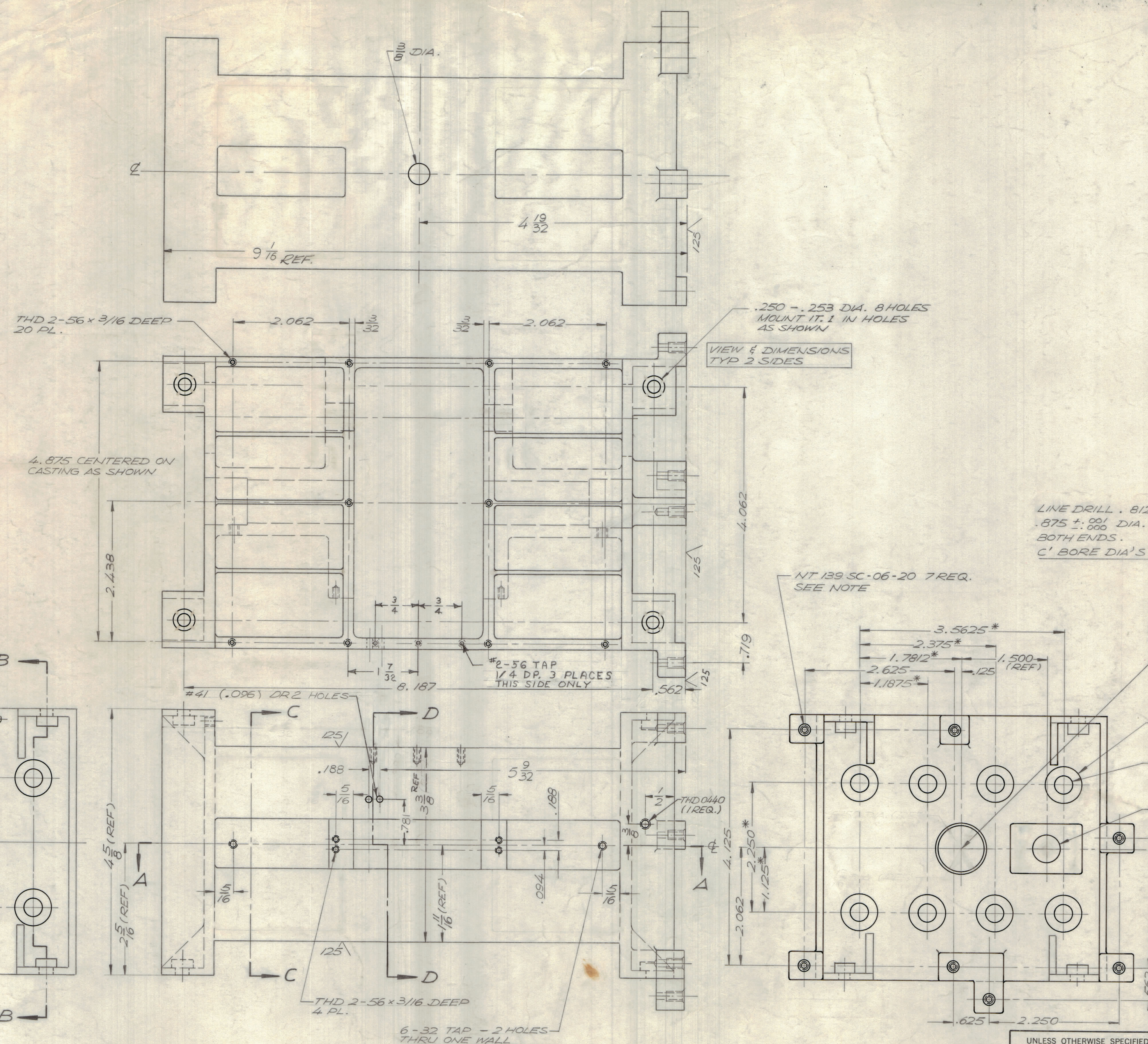


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
	X	EXP. RELEASE	10/1/68		L.H.	
		ORIGINAL RELEASE FOR PRODUCTION	1/8/68		R.G.	
	A	5 THD 0440 HOLES & IT. 1 ADDED	1/22/68	19229	L.H.	OP
	B	.250 - .253 DIA. ON MFG. HOLES WAS 3/16	3/20/69	19366	GE	OP
	C	REVISED & UPDATED	5/13/69	19417	GE	OP
	D	REVISED & UPDATED	7/15/69	19505	GE	OP
	E	DIM. 562 WAS 1/2	4/23/70	19826	K.H.	OP
	F	DELE 4 00 0440 TAPPED HOLES	6/22/70	19899	K.H.	OP
	G	ADD 3 HOLES 2-56 X 1/4 DP	11/7/70	20098	R.F.	OP



NOTE:
 # 25 (.1495) DR. 1/2 DEEP
 C' SINK 120° TO .170 - .200 DIA.
 TAP .310 MIN. DEPTH
 USING HELICOIL STI-06 C S B - H2 TAP
 INSTALL HELICOIL INSERT
 WITH TOOL # 7552 - 4
 3/4 TO 1/2 PITCH BELOW SURFACE
 ** IRIDITE BEFORE MOUNTING INSERTS

NOTE:
 1 - MAKE FROM CASTING CS 135
 2 - TOLERANCE: FRACTIONS = ± 1/64
 .XXX = ± .005
 3 - ONLY ON SIDE SHOWN, SHOW (3) DR. &
 TAPPED 2-56 X 1/4 DP. HOLES.
 * INDICATES ± .001
 REF: CS 135

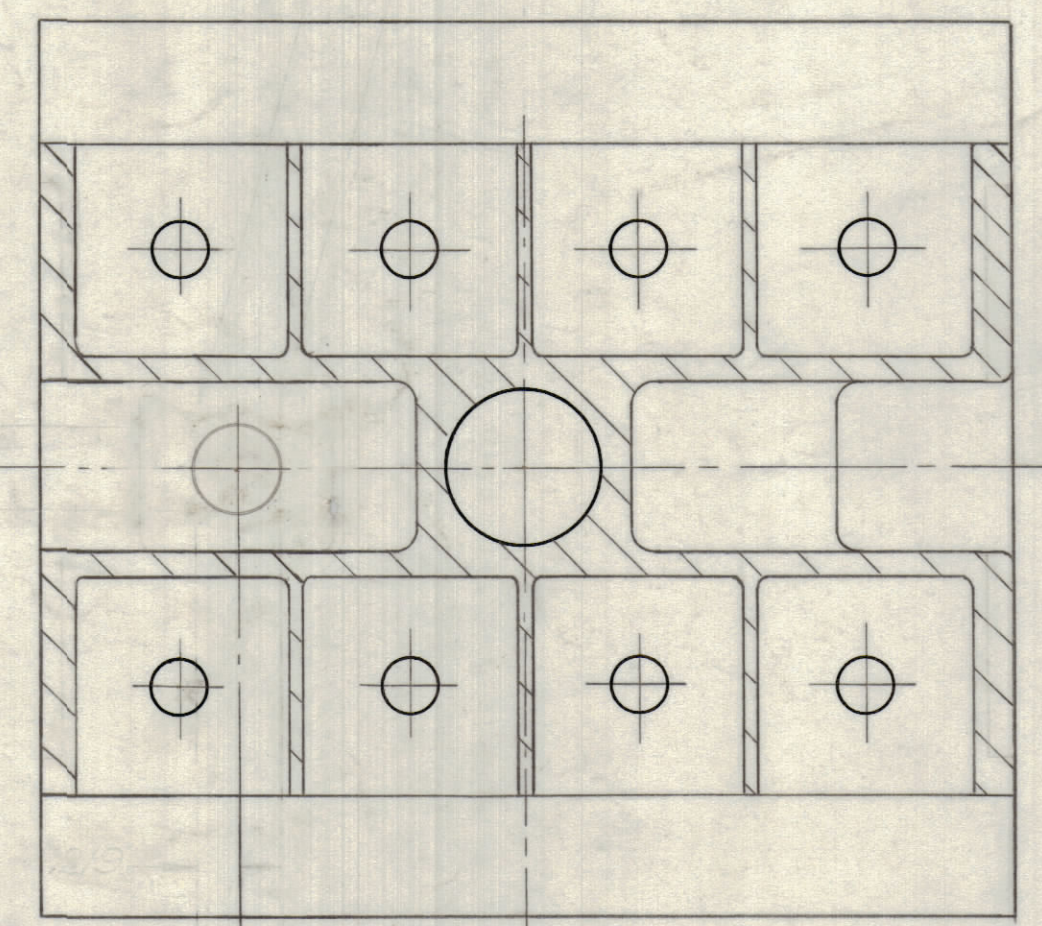
QTY.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
B	1	NT 129-1032-6		NUT, PLN., SPLINE	

LIST OF MATERIAL					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES			FINAL APPROVAL		
TOLERANCES ON			DATE		
DECIMALS			11/16/68		
FRACTIONS			DATE		
.X ± .05			11/4/68		
.XX ± .01			DATE		
.XXX ± .005			10/23/68		
ANGLES			DATE		
± 0° - 30'			10/1/68		
MATERIAL			SIZE CODE IDENT. NO. DWG NO.		
FINISH			D 82679 PM 1371		
** S 404 YEL. IRIDITE			ISSUE		
SCALE 1:1			G		
SHEET 1 OF 2					

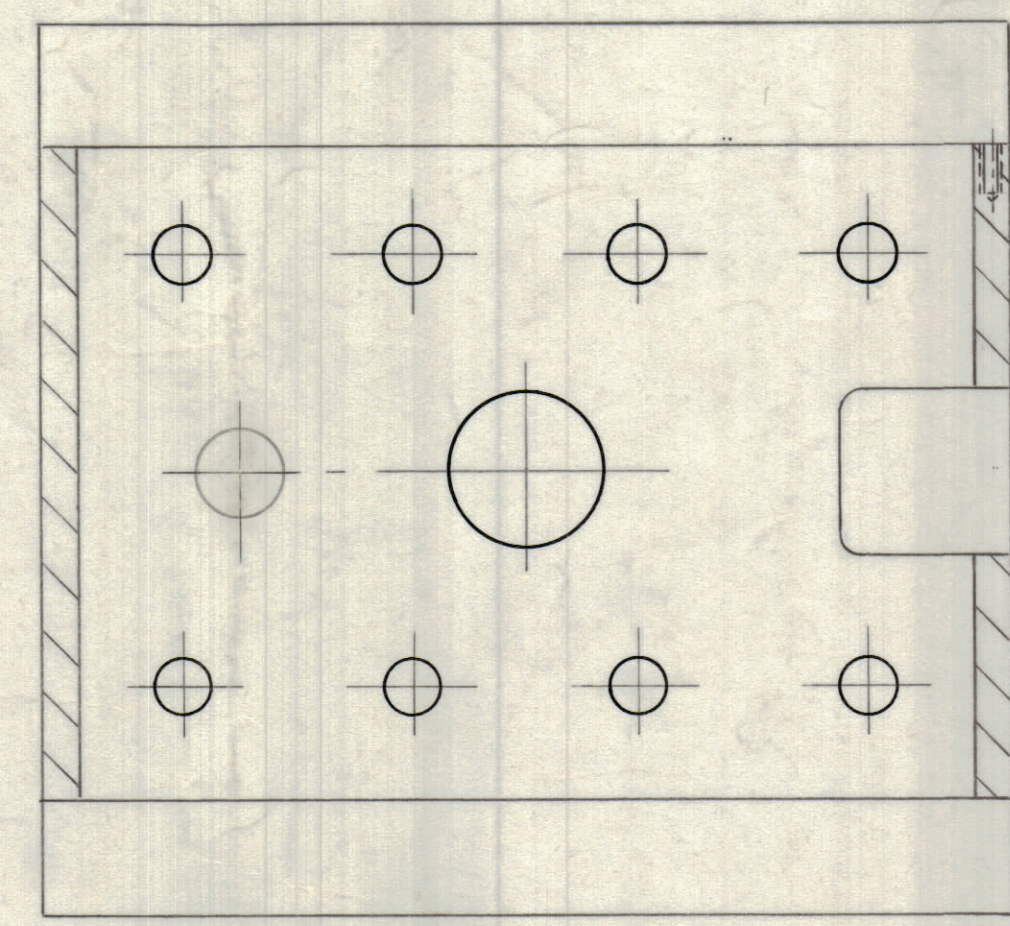
APPLICATION		
QTY / UNIT	MODEL USED ON	ASS'Y NO.
CODE		
HFRR - 4		
NOTICE TO PERSONS RECEIVING THIS DRAWING		
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REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
X		EXP. RELEASE	10/24/68		L.H.	
Ø		ORIGINAL RELEASE FOR PRODUCTION	1/8-68		FG	
A		SEE SHEET 1 OF 2	1/22/68	19229	L.H.	
B		REVISED & UPDATED	3/24/69	19366	GE	
C		SEE SHEET 1 OF 2	5/3/69	19417	GE	
D		SEE SHEET 1 OF 2	7/5/69	19505	GE	
E		SEE SHEET 1 OF 2	4/23/70	19826	KH	
F		SEE SHEET 1 OF 2	4/22/70	19839	KH	
G		SEE SHEET 1 OF 2	11/17/70	20098	RJ	

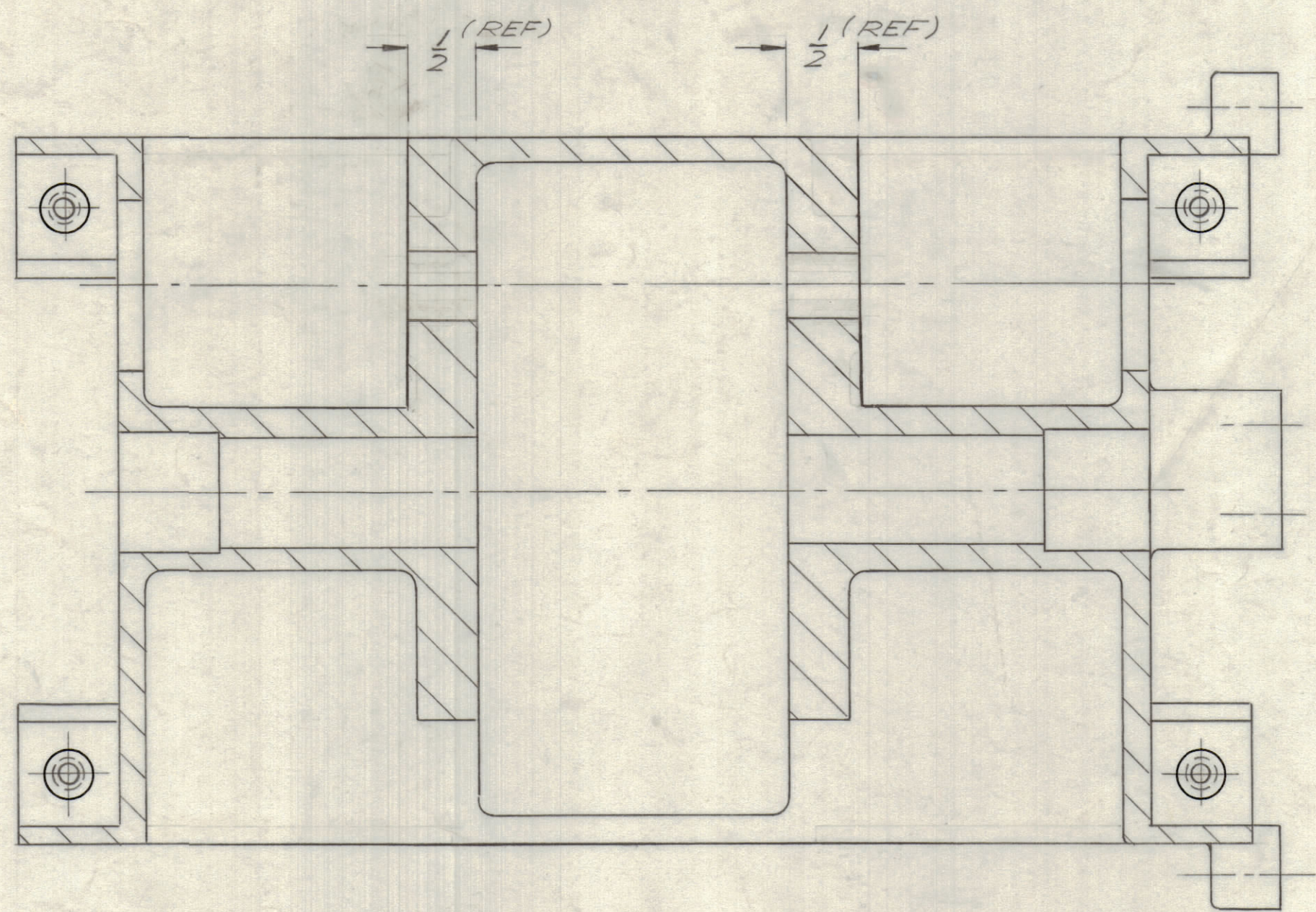
Ø 1/8 DIA LINE DRILL THRU TWO WALLS
 L-40 TAP 1/16 DEEP 4 HOLES (2-PL)



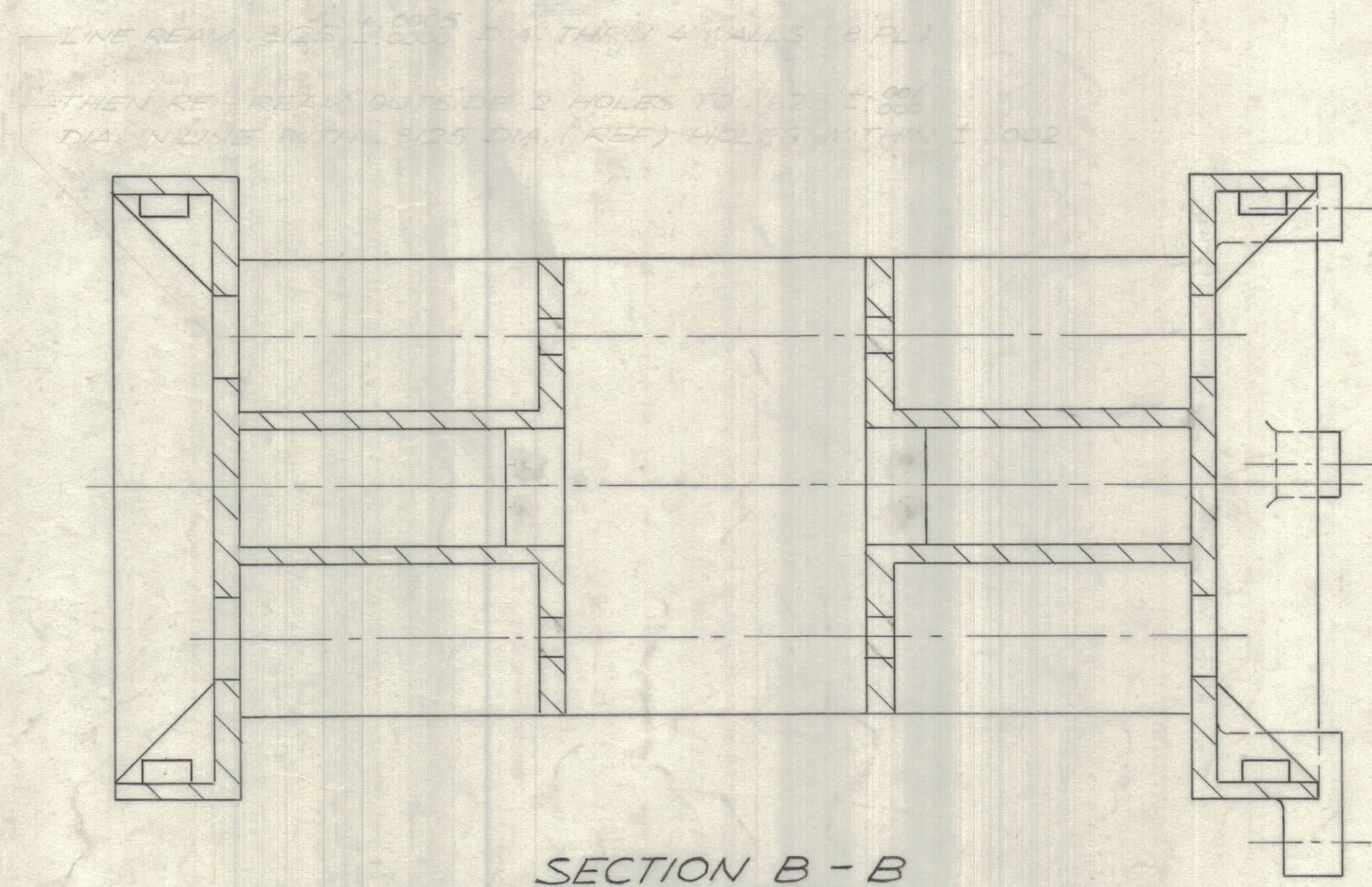
SECTION C-C



SECTION D-D



SECTION A-A



SECTION B-B

LINE REAM SIZES .0005 DIA THRU 4 WALLS (8-PL)
 THEN RE-REAM OUTSIDE 2 HOLES TO .001 ± .001
 DIA IN ONE END & .005 DIA (REF) HOLES WITHIN 2.000

REF: CS 135

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
LIST OF MATERIAL				
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
CHASSIS, RF TUNER				
FINAL APPROVAL		DATE		
MECH. DES.		DATE		
ELECT. DES.		DATE		
CHECKED		DATE		
DRAWN		DATE		
SIZE	CODE IDENT. NO.	DWG. NO.	ISSUE	
D	82679	PM 1371	G	
SCALE 1:1			SHEET 2 OF 2	

HERR-4		ASS'Y NO.
QTY / UNIT	MODEL USED ON	ASS'Y NO.
APPLICATION		
CODE		
<small>NOTICE TO PERSONS RECEIVING THIS DRAWING</small> <small>THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.</small>		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'
MATERIAL	
FINISH SEE SHEET 1	