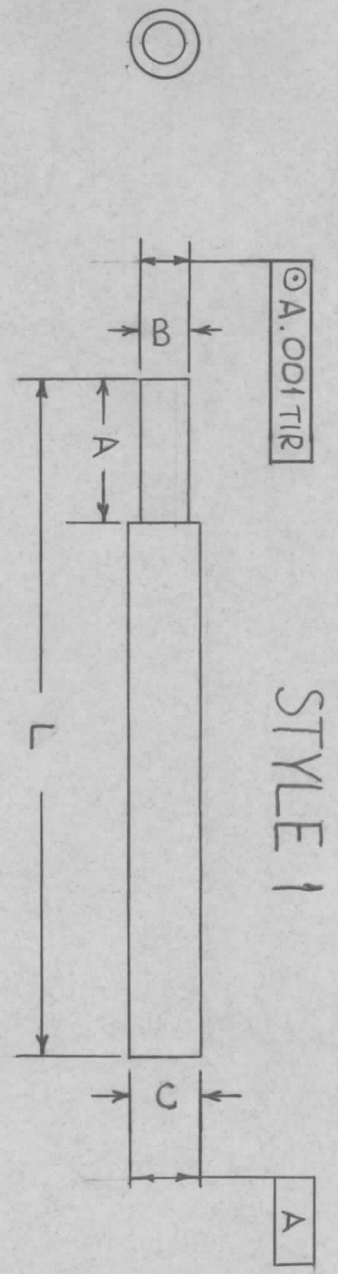


TMC PART NUMBER	A	B	C	D	E	F	G	STYLE
PM1254-1	.187	+ .1872 - .1870	+ .2497 - .2495	NONE	NONE	NONE	NONE	1
-2	1.250	.2490 .2495	.375	.218	.218	2.500	.2490 .2495	2
-3	1.250	.2495 .2490	.375	.218	.218	2.500	.2495 .2490	2
-4	1.250	.2495	.375	.218	.218	2.500	.2495	2

STYLE 1

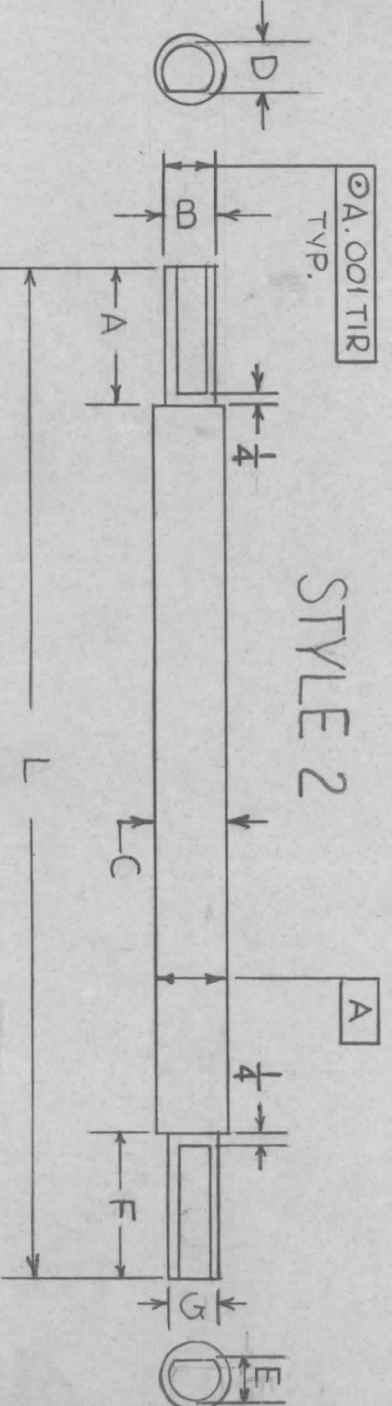


"B" DIMENSION TO CONCENTRIC TO "C" DIMENSION WITHIN ±

PM1254-1 \$2.500
 BASIC TMC PT NO
 MATERIAL FINISH
 LENGTH DESIRED EXPRESS IN INCHES TO THREE DECIMAL PLACES

PM1254

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	CONCENTRICITY ADDED	6-5-65	X1	APP		
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/20/66	Ø	CV		



REQ'D. ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	BUDETTI	LIST OF MATERIAL	

MATERIAL	FINISH	CODE
AL 2024-T4	YEL IRIDITE	A
BRASS FREE TURNING	NICKEL PLATE .0005-.0008	B
STAINLESS STEEL #303	PASSIVATE S104	S
PHENOLIC	NAT.	P
XXX	NAT.	N
MELAMINE G5	NAT.	E
EPOXY G11	NAT.	E

REQ'D. ITEM	PART NUMBER	DESCRIPTION	SYMBOL
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STAINLESS STEEL #303	PASSIVATE S104	S
PHENOLIC	NAT.	P
XXX	NAT.	N
MELAMINE G5	NAT.	E
EPOXY G11	NAT.	E

FINISH	TITLE
SEE CHART	SHAFT SHOULDER

Q'TY./UNIT: TST () 10K
 MODEL USED ON: _____
 ASS'Y. NO.: _____
 SCALE: _____
 CODE: _____

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .05
 .XX ± .01
 .XXX ± .005

TOLERANCES: FRACTIONS ± 1/64 ANGLES ± 0° 30'

DRAWN: DA
 CHECKED: GJB
 ELECT. DES.: _____
 MECH. DES.: _____

DATE: 5-13-65
 DATE: _____
 DATE: _____

FINAL APPROVAL: _____
 DATE: _____

PM1254
 SHEET: _____
 REV. LTR.: _____