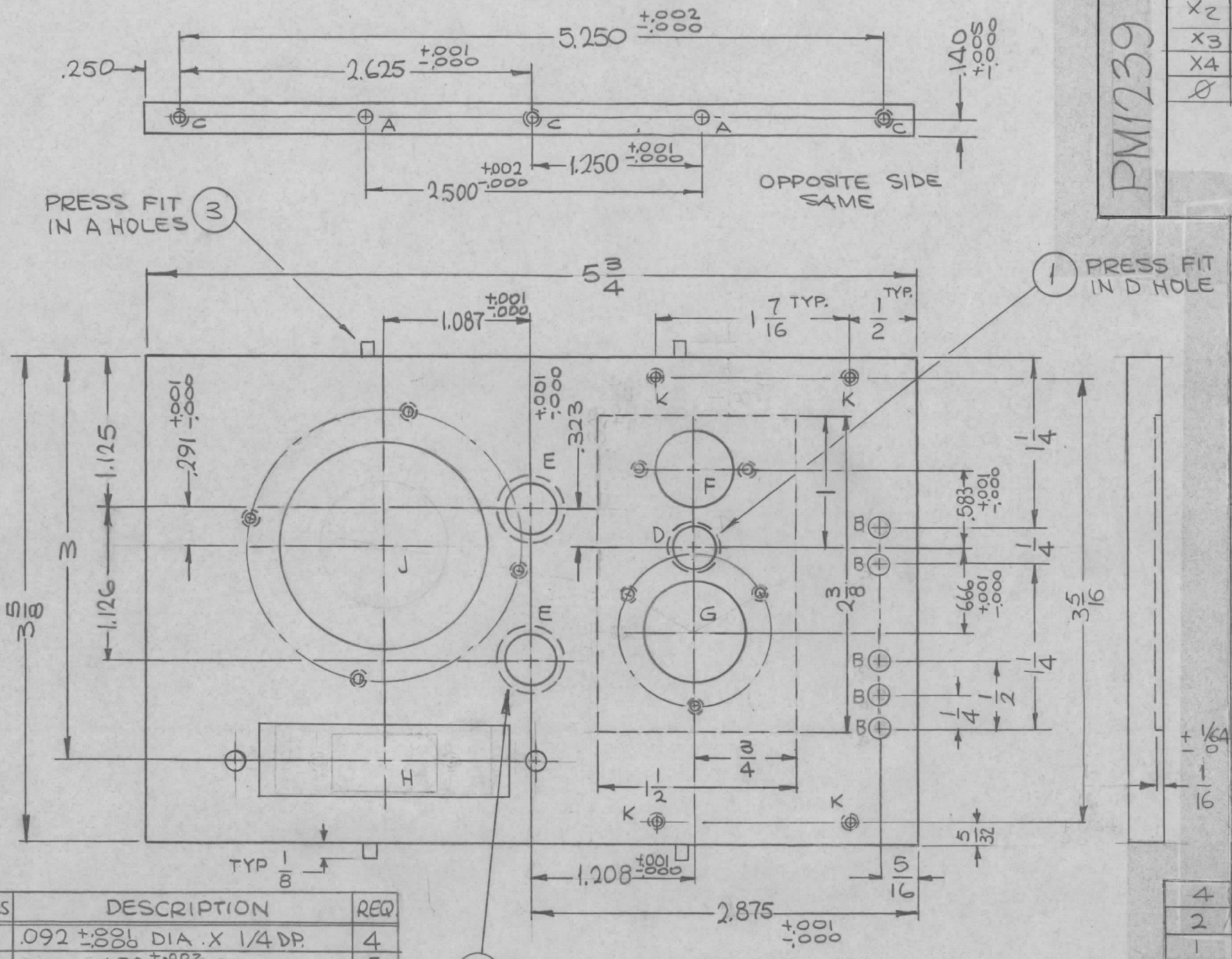
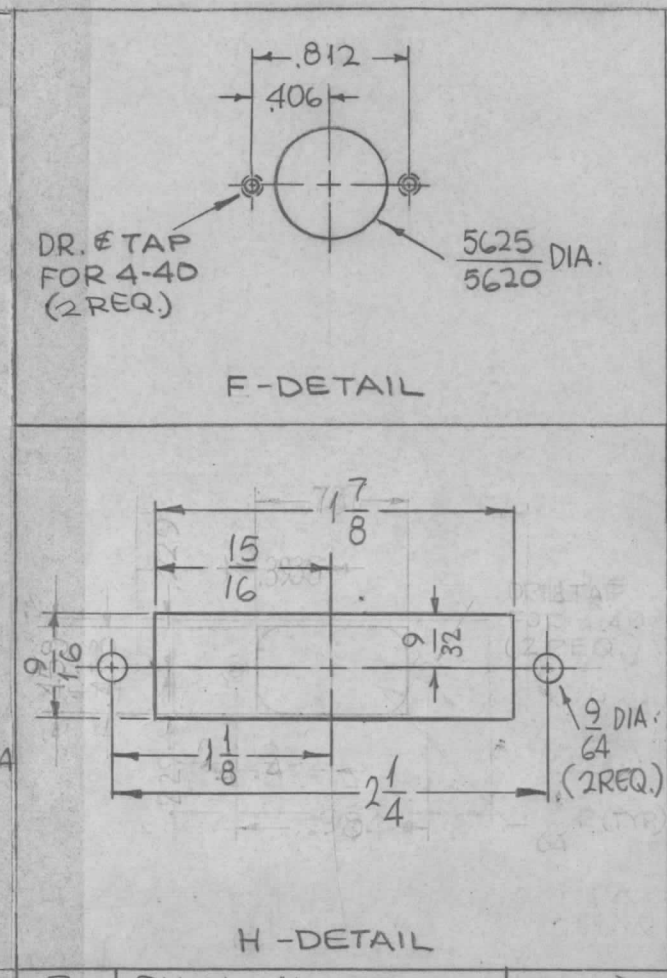
PM1239

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X1	WAS 3/16 THICK, 1-1/2 X 2-3/8 X 1/16 GROOVE ADDED	4-26-65	X1	SRG		
X2	DIA. J HOLE WAS .9365/.9370 - "H" DETAIL WAS 25 PINS CONNECTOR	4-29-65	X2	G.D.L		
X3	"B" HOLES WERE 2-56 TAP- 4 "K" HOLES ADDED	5-4-65	X3	G.D.L		
X4	H DETAIL WAS A 9 PIN CONNECTOR	5-17-65	X4	SRG		
Ø	ORIG RELEASE FOR PRODUCTION	5-8-67	Ø	RG		

REVISIONS





HOLES	DESCRIPTION	REQ.
A	.092 +.001 -.000 DIA. X 1/4 DP.	4
B	.158 +.002 -.000 DIA	5
C	DRILL & TAP FOR 6-32 X 1/2 DP.	6
D	DR. 5/16 DIA. C'BORE .3740 / .3745 DIA. X .125 +.005 -.000 DP.	1
E	DR. 3/8 DIA. C'BORE .4990 / .4995 DIA. X .125 +.005 -.000 DP.	2
F	SEE DETAIL	1
G		1
H		1
J	SEE DETAIL	1
K	DR. & TAP FOR 4-40	4

NOTES

REF: LD1921
LD1922

Q'T'Y./UNIT	MODEL USED ON	ASS'Y. NO.
1	TSTE-10K	A5165

SCALE 1:1 | CODE A

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REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
4	3	PN116-N-3-S	PIN, DOWEL	A
2	2	BB126-15	BEARING, RACE	E
1	1	BB126-10	BEARING, RACE	D

F. BUDETTI

LIST OF MATERIAL

MATERIAL .250 THICK ALUMINUM 2024-T3

FINISH S404 YELLOW IRIDITE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 | TOLERANCES | FRACTIONS ± 1/64, ANGLES ± 0° 30'

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

TITLE PLATE, GEAR, FRONT

DRAWN SRG	DATE 4-6-65	FINAL APPROVAL	DATE 5/7/67
CHECKED	DATE		
ELECT. DES.	DATE	PM1239	Ø
MECH. DES.	DATE	SHEET	REV. LTR.

TMC FORM 109

REPROVEL NO. 440H 23858