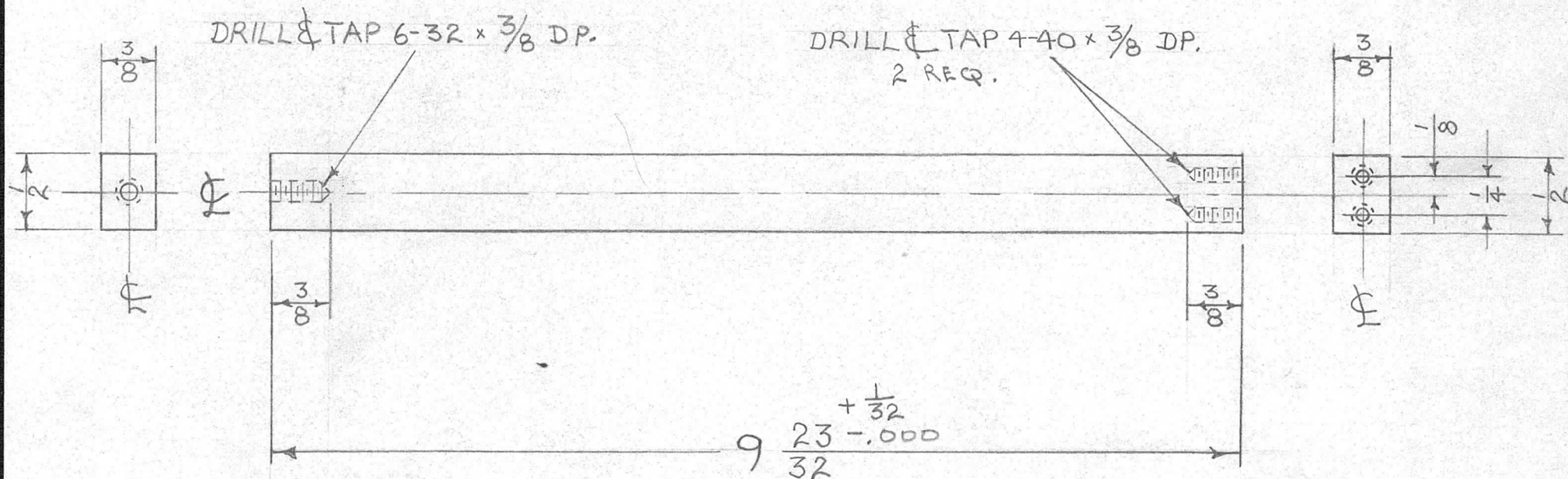


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

PM-185

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	USED ON			
	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	FFR-DP	104	A-334	1-15-53
1	FFR-DPH	333	A-854	10-19-54



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/8 x 1/2	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUM. —	CENTER BRACE	
		MATERIAL WEIGHT PER PC.		
		24S-T4		
		TYPE & TEMPER	WDD 1-15-53	
			DRAWN	ELEC. DES. APP. MECH. DES. APP.
			JAD 1-22-53	A. J. J 1/15/54 WDC
		HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
		S-101 CAUSTIC DIP		PM-185
		FINISH & SPEC. NO.		

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE				
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±		DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				