

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

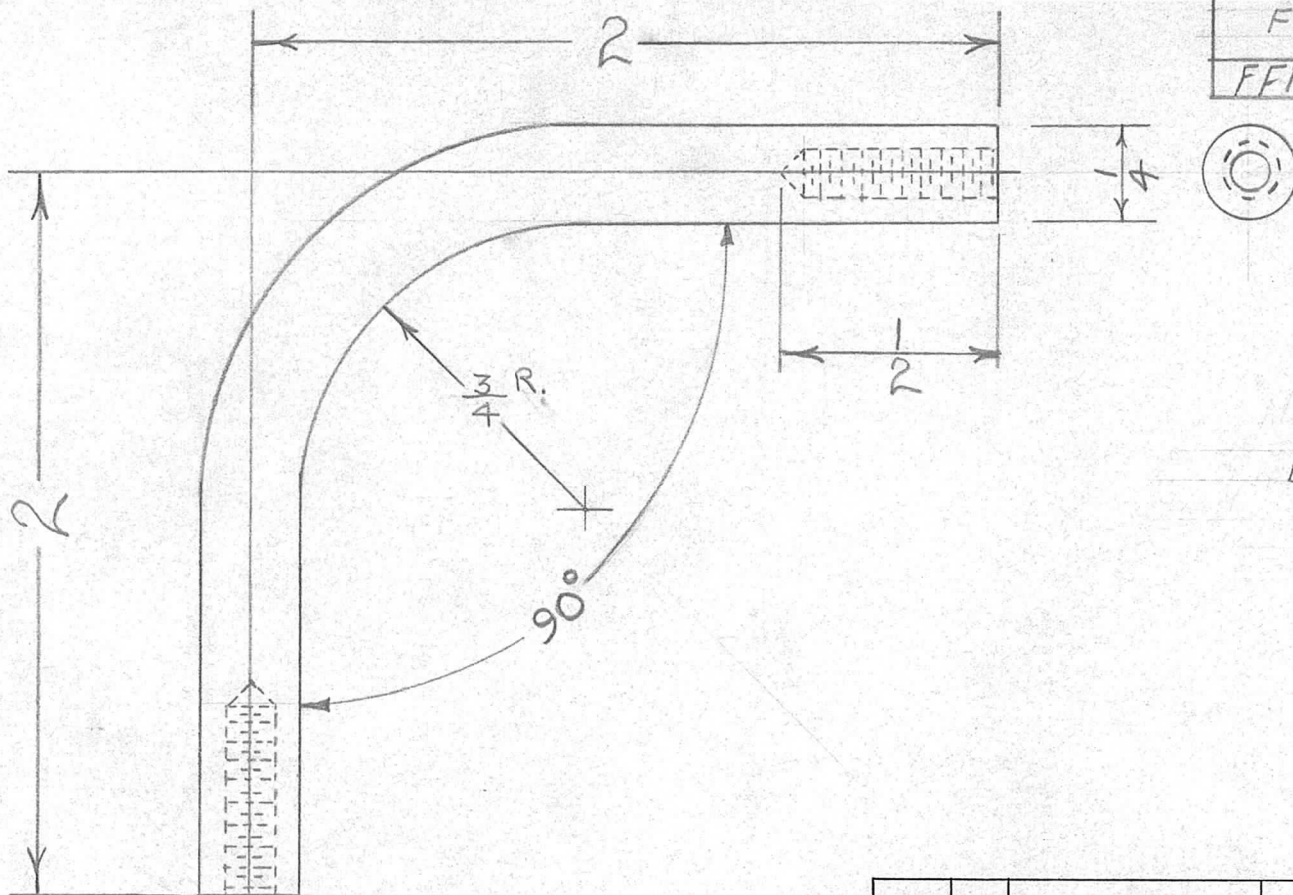
RELEASED

PM-175 | A

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
FFR	104	A-275	11-18-52
FFR-2			5-22-58



BLANK SIZE

$3 \frac{9}{16}$

DRILL AND TAP $6/32 - \frac{1}{2}$ DEEP, 2 REQ.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		$\frac{1}{4}$ ROD.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		ALUM.	BRACE, JACK	
		MATERIAL		
		2011-T3		
		TYPE & TEMPER		
		W.D.C.	G.T.O.	P.M.B.
		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
		HEAT TREAT. SPEC.		
		5-101 CAUSTIC DIP		
		FINISH & SPEC. NO.		
			CHECKED	FINAL APPROVAL
				PM-175 A

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	1	DIM. CHANGED	2-10-53	1	W.D.C.	P.M.B.	P.M.B.

TOLERANCES

SCALE Twice

ALL OTHERS

DEC. DIM. \pm

FRAC. DIM. $\pm \frac{1}{64}$

ANGULAR DIM. \pm

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.