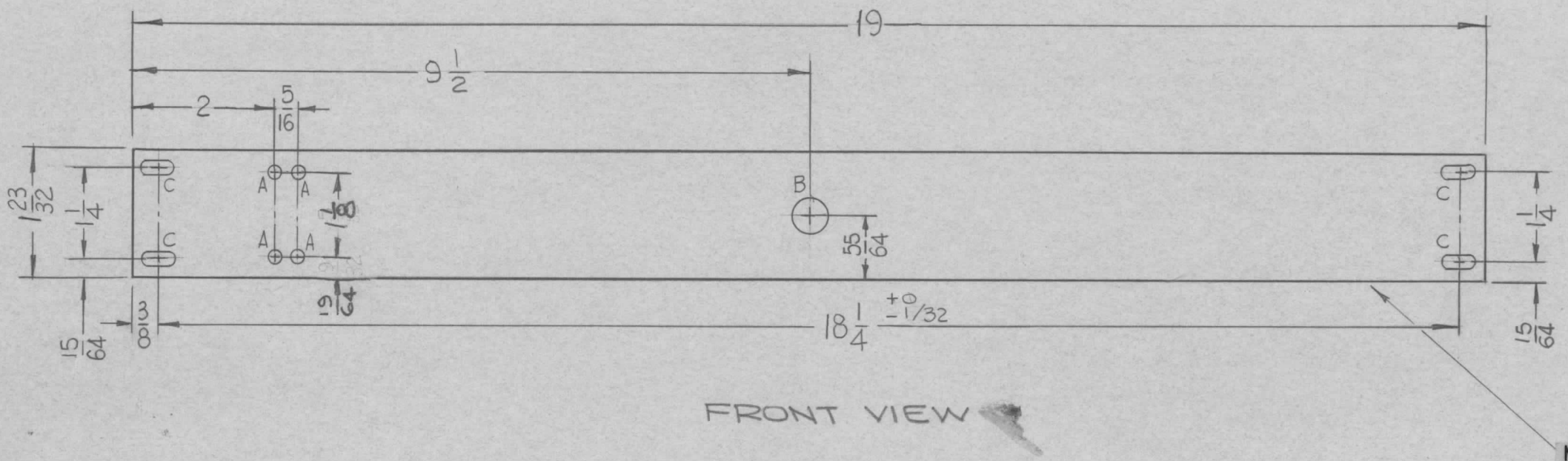
REVISIONS							
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	X	EXP. RELEASE	6-11-68				EBP
	X1	"A" HOLES RELOCATED	1/27/69	X1			
	Ø	ORIG. RELEASE FOR PROD	2-13-69	Ø	RG		



FRONT VIEW

HOLES	DESCRIPTION	REQ.
A	11/64 DIA.	4
B	15/32 DIA.	1
C	1/4 X 29/64 SLOT	4

MARK TMC PART NUMBER
1/8 HIGH GOTHIC WITH LATEST
REVISION LETTER ON REAR OF PANEL

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

FINISH NOTES:

1. S404 - IRIDITE 14-2 AL-COAT.
2. S114 - ZINC CHROMATE PRIMER } FRONT AND
3. S115 - SMOOTH GRAY ENAMEL } EDGES ONLY
   OR
   PRIME AND PAINT PER CUSTOMER'S SPECIFICATIONS.

REF. LD2321

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
F. BUDETTI			LIST OF MATERIAL	

1	GPTM-10KJA	
QTY / UNIT	MODEL USED ON	ASS'Y NO.

APPLICATION

CODE A S401-451

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DECIMALS .X ± .05, .XX ± .01, .XXX ± .005 TOLS. FRACTIONS 1/64 ANGLES 0° 30'

MATERIAL 3/16 THK ALUMINUM 2024-T3

FINISH SEE NOTES

FINAL APPROVAL		DATE
MECH. DES.		DATE 1-29-69
ELECT. DES.		DATE 1-29-69
CHECKED		DATE 1-9-69
DRAWN		DATE 6-11-68

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

PANEL, FRONT (TEST KEY)

SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	MS5401	Ø

SCALE 1/2 SHEET OF

FCI-10-170 (10-66)