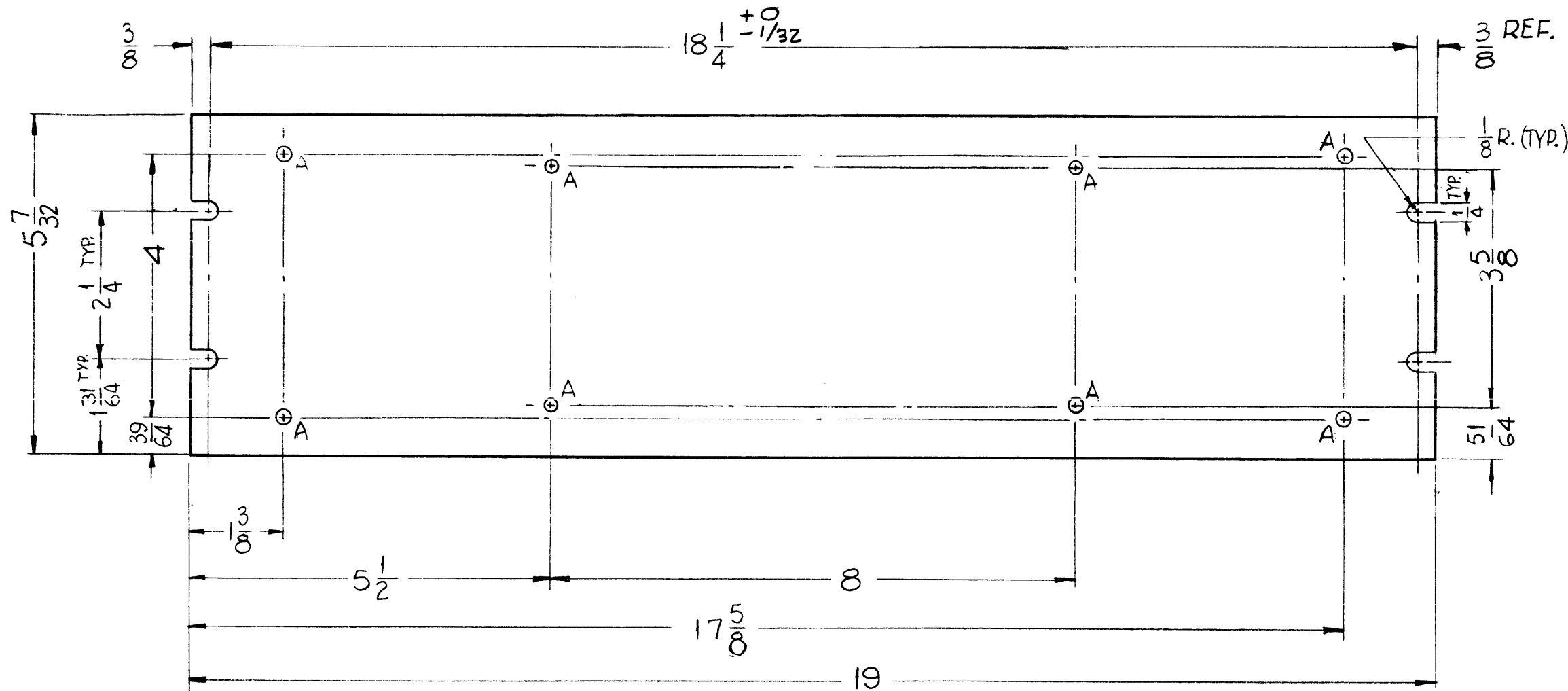


MS-2840 A

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HOLES	DESCRIPTION	REQ.
A	3/64 DIA.	8



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Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

- MACHINING NOTE**
1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 2. MILL ALL EDGES.
 3. HOLES MUST BE DRILLED.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES & SCRATCH. IF NECESSARY, SAND FRONT OF PANEL WITH NO 120 GRIT SANDPAPER.

- FINISH NOTES ~**
1. S404 - YELLOW IRIDITE
 2. S114 - ZINC CHROMATE PRIMER FRONT & EDGES
 3. S115 - TMC SMOOTH GREY ENAMEL OR PRIME & PAINT TO CUSTOMER SPEC. ONLY

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	DIM. 2 1/4 WAS 2 3/4, 1 3/64 WAS 1 13/64	7-30-62	6989	SG	WJF	VE

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: HALF
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	GPT-10K(JAC)			1-16-62

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THK.	THE TECHNICAL MATERIEL CORP.	
		STOCK SIZE	MAMARONECK, NEW YORK	
		ALUMINUM	PANEL, FRONT	
		MATERIAL		
		2024-T3	D.A. Mann	RUZZO
		TYPE & TEMPER	DRAWN	CHECKED
		HEAT TREAT. SPEC.		FINAL APPROVAL
		SEE NOTES		MS-2840 A
		FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.