

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT

1

USED ON

MODEL

ASS'Y. NO.

DATE

RAK-9G

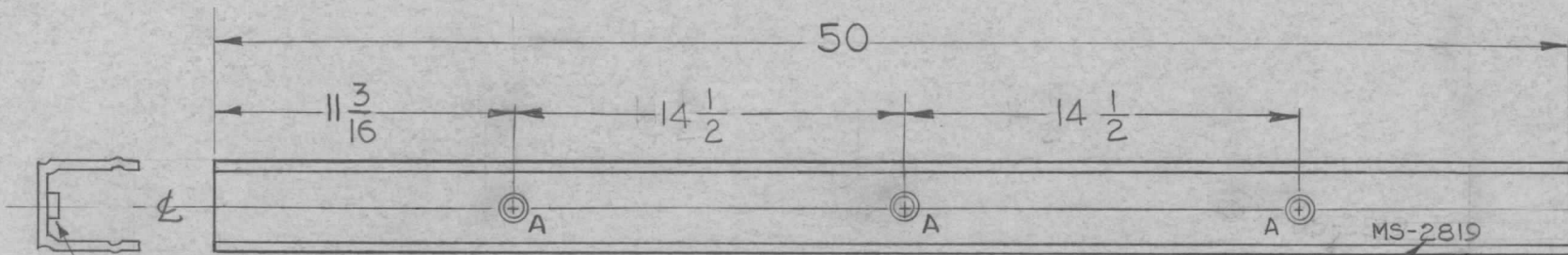
AX-340

1-9-62

MS-2819

LEGEND

HOLE	DESCRIPTION	REQ.
A	.191-.194 DIA	3



MOUNT IN ALL "A" HOLES AFTER FINISH

METAL STAMP TMC PART No. IN 1/8 HIGH GOTHIC AS SHOWN

MOUNT INSERTS AFTER FINISHING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

CUT HERE GUARANTEED 2-66

REF: PO-160

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL	
3	1	NT-129-632-3	NUT, ROUND, SWAGE TYPE	A	
STOCK SIZE			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK STRIP, CHANNEL, AC		
MATERIAL					
TYPE & TEMPER HEAT TREAT. SPEC.					
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES ON		SCALE: DO NOT SCALE		G.D.L. RUZZO	
FRAC. ± 1/64 DEC. ± .005 ANGLES ± 1/2°		MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		SFM	
		FINISH & SPEC. NO.		ELEC. DES. APP. MECH. DES. APP.	
				MS-2819	