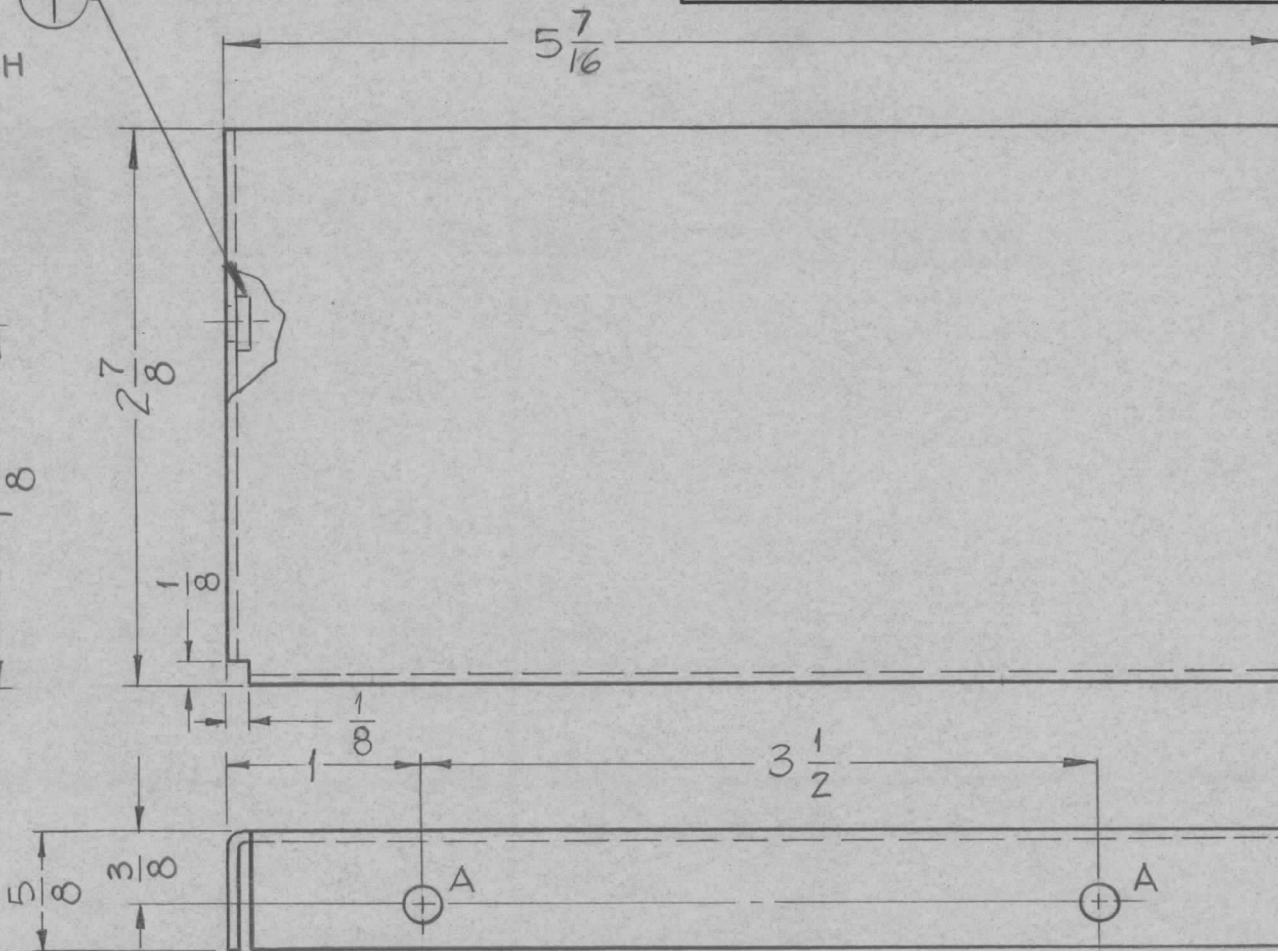
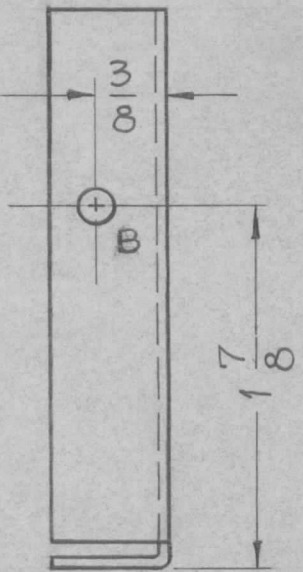


MOUNT IN "B" HOLE
AS SHOWN
AFTER FINISH



REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	CHG-1		10-21-60

MS-2459 A

HOLES ~
A ~ 3/16 2 Req
B ~ 191-194 1 Req
(FOR NT-129-632-3)

		1	1	NT-129-632-3	NUT ROUND, SWAGE TYPE			B
REQ.	ITEM	PART NO.			DESCRIPTION			SYMBOL
		.051 THICK			THE TECHNICAL MATERIEL CORP.			
		STOCK SIZE			MAMARONECK, NEW YORK			
		ALUMINUM			SHIELD, SYNTHESIZER			
		MATERIAL						
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	
A	2	DIM 5 7/16 WAS 5 1/2	11-23-60	3540	rell			
	1	"B" HOLE WAS AN "A" HOLE						
TOLERANCES			SCALE: FULL, Do Not SCALE					
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					
FRAC. DIM. ± 1/64								
ANGULAR DIM. ±								
		5052-H32			J.C. Biele	J.We		
		TYPE & TEMPER	HEATTREAT. SPEC.	DRAWN		CHECKED	FINAL APPROVAL	
		5404-IRIDITE						
		FINISH & SPEC. NO.		ELEC. DES. APP		MECH. DES. APP		
								MS-2459 A