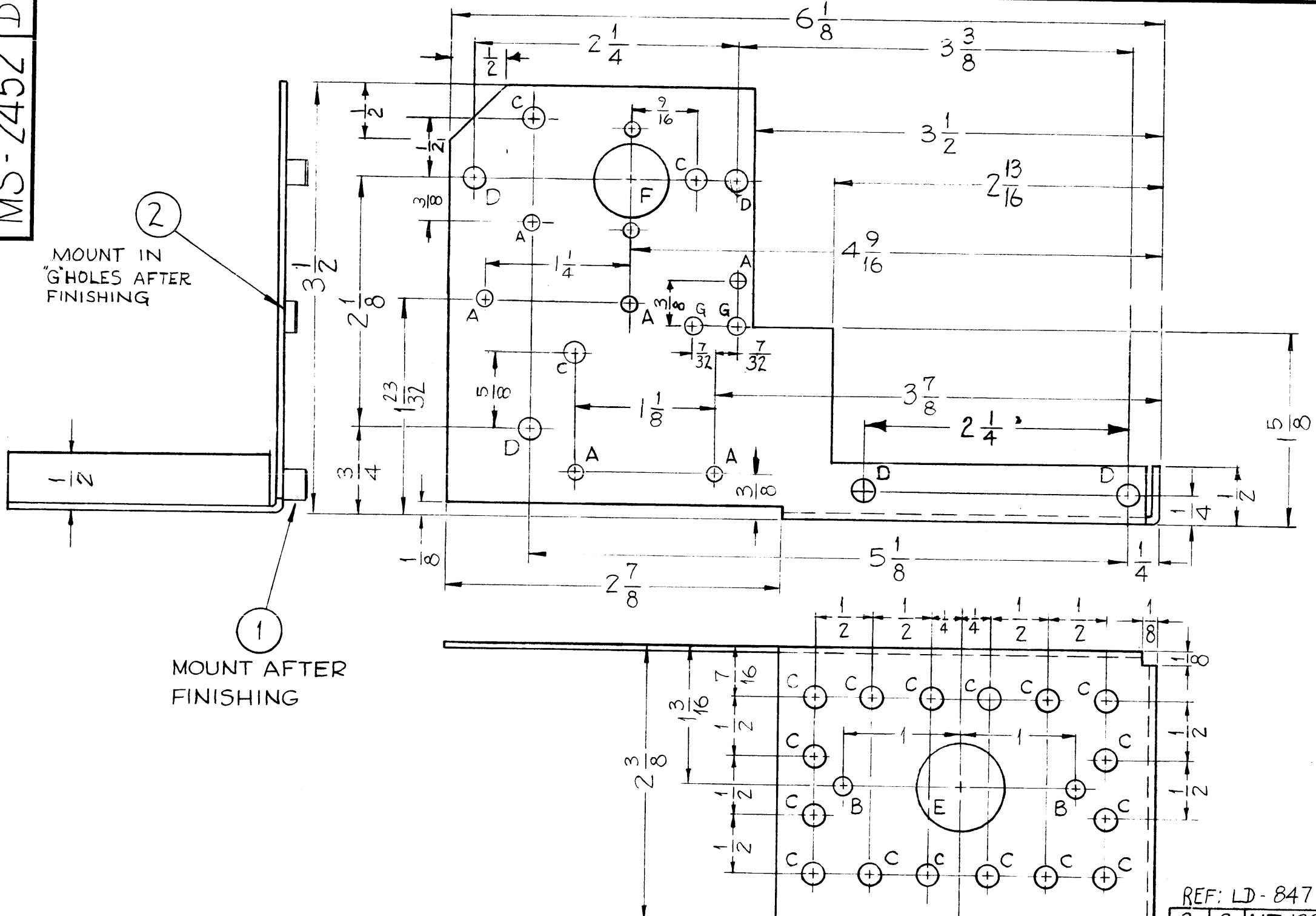


MS-2452 D



- HOLES --
- A ~ 1/8 DIA. 6 Req.
 - B ~ 5/32 DIA. 2 Req.
 - C ~ 3/16 DIA. 19 Req.
 - D ~ NO. 12 DRILL (FOR TE-108-1) 5 Req.
 - E ~ 3/4 DIA. 1 Req.
 - F ~ 5/8 DIA. 1 Req.
 - G ~ 161/164 DIA. (FOR NT-129-440-4) 2 Req.

UNLESS OTHERWISE SPECIFIED.
 1 ~ USE MATERIAL THICKNESS FOR MAXIMUM RADIUS ON ALL BENDS.

REF: LD-847 (4)

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	2 ONE "A" & ONE "C" HOLE ADDED	1-4-61	3854	W.R.F.	J.P.	J.P.
	1 1/2 x 1/2 NOTCH ADDED					
C	1 ONE "D" HOLE ADDED	12-20-60	3745	M.A.F.	J.P.	J.P.
B	3 DIM 3/2 WAS 3 1/16 DIM 1/2 WAS 1 5/8	11/21/60	3535	D.M.	J.P.	J.P.
	2 ADDED 2 - 13/16 NOTCH					
	1 DELETED (1) "D" HOLE					
A	2 Item Z Added	11-7-60	3410	R.L.	J.P.	J.P.
	1 2 C & A HOLES RELOCATED					

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
2	2	NT-129-440-4	NUT ROUND, SWAGE TYPE	
5	1	TE108-1	STANDOFF, RIVET TYPE	D
.064 THICK			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM			CHASSIS, H.F. AMP.	
5052-H32			J.C. Biele	
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKER
S404-IRIDITE				FINAL APPROVAL
FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.
				MS-2452 D

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/20

SCALE: FULL, Do NOT SCALE

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	CHG-1			10-17-60
REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE