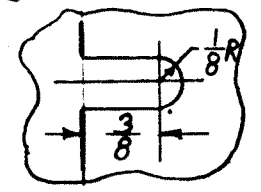


- A- NO. 47 DRILL (.078) D. 4 REQ.
- B- 1/8 (.125) D. 6 "
- C- 1/8 (.125) D. X 1/8 DP. DRILL FROM REAR 1 "
- D- 13/64 (.203) D. 6 "
- E- 13/32 (.406) D. 1 "
- F- 4 "



MACHINING -
 1- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2- MILL ALL EDGES.
 3- HOLES MUST BE DRILLED.
 4- PANEL MUST BE FREE OF ALL MACHINING MARKS GOUGES & SCRATCHES.
 IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SAND

FINISH -
 S-404 YELLOW IRIDITE.
 S114 ZINC CHROMATE PRIMER. } FRONT &
 S115 TMC SMOOTH GREY ENAMEL } EDGES ONLY

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 MAMARONECK, NEW YORK

REF: LD-740 (8)

ISSUE NO.	DESCRIPTION	DATE	CH. NO.	DRIFTS	CHECKER	ENG. APP.
A	D6 6-7/8 Dim. Was 6 7/8; 5 1/2 Dim. Was 5 1/2	12-6-61	5989			

SCALE: FULL
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		ALUMINUM	MACHINING, FRONT PANEL
	2024-T3		
DATE: 5-25-60			
DRAWN: [Signature]			
ELEC. DES. APP. [Signature]			
CHECKED: [Signature]			
FINAL APPROVAL: [Signature]			
SEE NOTE			
MS-2283			

MS-2283