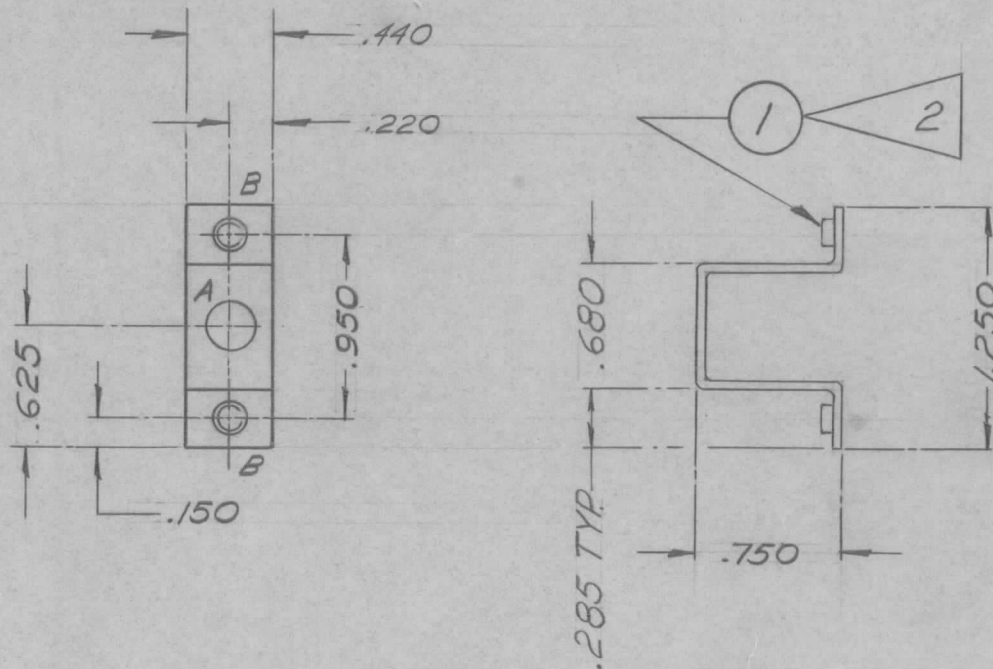


HOLE DATA TABLE		
HOLE	DESCRIPTION	QTY
A	1.750 DIA.	1
B	.140 DIA.	8

SME-5	PROJECT NO.	ASS'Y. NO.	DATE 6 JAN 72	.062 THK	TMC (Canada) LIMITED OTTAWA ONTARIO					
MODEL				STOCK SIZE						
USED ON				AL ALY	REAR PANEL					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		MATERIAL	WEIGHT PER PC.					
				575 H32						
				TYPE & TEMPER			CONNECTOR MTG PLATE			
TOLERANCES			SCALE 1/1	HEAT TREAT. SPEC.		DRAWN	ELEC. DES. APP.	MECH. DES. APP.		
DEC. DIM. ± .05 FRAC. DIM. ± 1/64 .XX = .01 ANGULAR DIM. ± 0° 30' .XXX = .005			DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		FINISH & SPEC. NO.		CHECKED		FINAL APPROVAL	
ALL OTHERS					IRIDITE S404		MS 11423		X	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
Ø		REL TO PROD.	24 APR 73	1233	C.C.	AMM	SOW	2	1	NT 10002-1	FASTENER, SELF-LOCKING	



HOLE DATA TABLE		
HOLE	DESCRIPTION	Q'TY
A	.250 DIA.	1
B	.171 DIA.	2

2. INSTALL AFTER FINISHING

1. MINIMUM INSIDE BEND RADIUS : .050"

NOTES:

TTRT-F	141/72	A11094	JAN 8 73	.050 THK.		TMC (Canada) LIMITED		
MODEL	PROJECT NO.	ASS'Y. NO.	DATE	STOCK SIZE		OTTAWA	ONTARIO	
USED ON				AL ALY	POT BRACKET			
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.				
				MATERIAL	WEIGHT PER PC.			
				575 H32				
				TYPE & TEMPER				
TOLERANCES				SCALE 1:1	C. CHARLES			
				HEAT TREAT. SPEC.				
				DRAWN			ELEC. DES. APP.	
				CHECKED			MECH. DES. APP.	
				S. WITTEN				
				FINAL APPROVAL				
ALL OTHERS				IRIDITE S404				MS 11493 Ø
DEC. DIM. ± .X = .05				DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED				
FRAC. DIM. ± 1/64 .XX = .01				DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				
ANGULAR DIM. ± 0° 30' .XXX = .005								