

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

ID-119

USED ON			
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

TTI-2363
 MADE FOR
 TECHNICAL MATERIEL
 TF-123 →
 TRANSFORMER TECHNICIANS INC.
 1-2-3-4 PRI 110/220V 50/60C
 110V JOIN 1-3, JOIN 2-4
 CONNECT TO 1-4
 220V JOIN 2-3, CONNECT 1-4
 5-6-7 600V RMS CT @ 70
 MAD C 6 CT
 8-9-10 6.3V @ 3A 9 CT
 11-12 5V @ 2A
 13-14 6.3V @ 12A

DELETE EXISTING TF-106.
 INSERT TF-123 AS SHOWN

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES						
ALL OTHERS	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		SCALE		
	FRAC. DIM. ±					
	ANGULAR DIM. ±					

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE		TRANSFORMER NUMBER	
MATERIAL	WEIGHT PER PC	MODIFICATION	
TYPE & TEMPER		C.D.D. T.10-53	
HEAT TREAT. SPEC.		DRAWN	ELEC. DES. APP.
FINISH & SPEC. NO.		CHECKED	MECH. DES. APP.
			FINAL APPROVAL
			ID-119