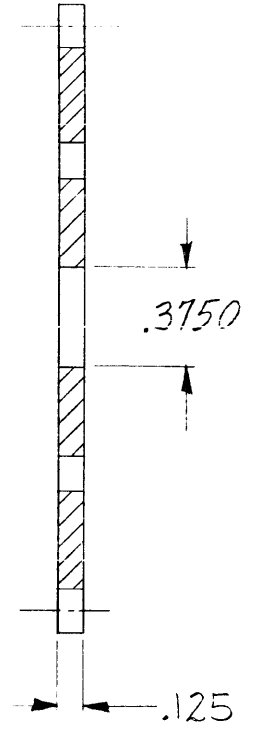


GR212

REVISIONS						
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
X	EXPERIMENTAL RELEASE	5-13-64		JD		
Ø	ORIGINAL RELEASE FOR PRODUCTION	9-11-64		LL		



GEAR DATA	
Nº OF TEETH	144
PITCH	48
PITCH DIA	3.000
PRESSURE ANGLE	20°

SECTION AA

NOTE:
REMOVE ALL BURRS & SHARP EDGES

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
T. KRWY	E3112B	LIST OF MATERIAL		
MATERIAL		#303 STAINLESS STEEL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
FINISH		S104 PASSIVATE	TITLE GEAR, SPUR, W/O HUB	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN <i>JK</i>	DATE 5-13-64	FINAL APPROVAL <i>JK</i>
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		FRACTIONS ± 1/64 ANGLES ± 0° 30'	CHECKED <i>W</i>	DATE 7-11-64
TOLERANCES		ELECT. DES.	DATE	GR212
		MECH. DES. <i>T. KRWY</i>	DATE	Ø
			SHEET	REV. LTR.

Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
1	HFR-2	A3625
1	HFR-2	A3624
SCALE DO NOT SCALE	CODE A	

NOTES

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