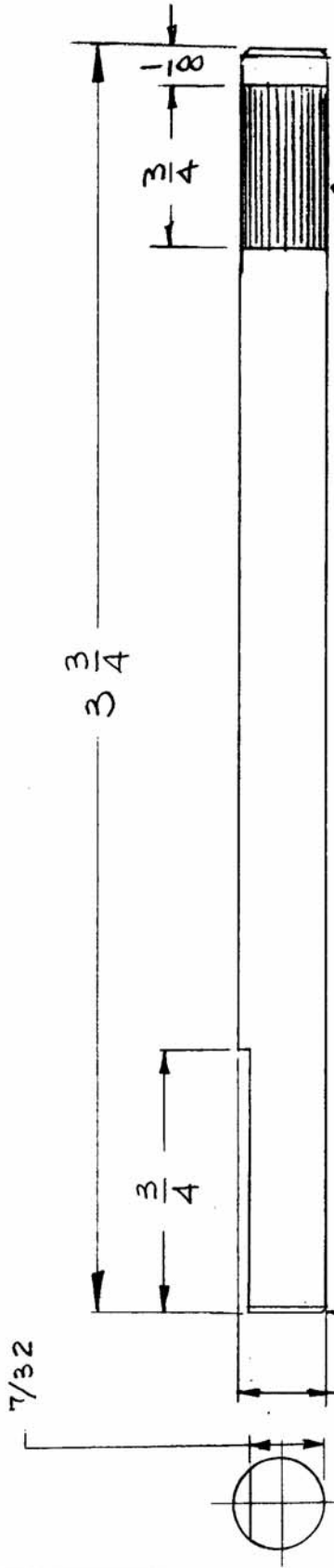


GR 203 A

REQ. PER UNIT	1
MODEL	HFKR-2
ASSY. NO.	A3533
DATE	2-11-64

NOTE:
MUST BE FABRICATED IN ONE
PIECE.
REMOVE ALL BURRS & SHARP EDGES.



NOTE:
HEAT TREAT 28 TO 32
ROCKWELL HARDNESS

1/64 X 45° CHAMFER
(BOTH ENDS)

.2497 ± .0002 DIA.
ENTIRE LENGTH

GEAR DATA	
PITCH	48
Nº OF TEETH	10
PITCH DIA	.208
O. D.	AS SHOWN
PRESSURE ANGLE	20°
HOB	3/4 DIA

REQ. PER UNIT	1	REQ. ITEM		PART NO.		DESCRIPTION	T. KRUY	SYMBOL	
MODEL	HFKR-2	STOCK SIZE				THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK			
ASSY. NO.	A3533	MATERIAL				GEAR, SHAFT, PINION			
DATE	2-11-64	416	SEE NOTE						
		TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	HECKED				
		S104 PASSIVATE		ALVIA @ 3-3-64					
		FINISH & SPEC. NO.							
									GR 203 A