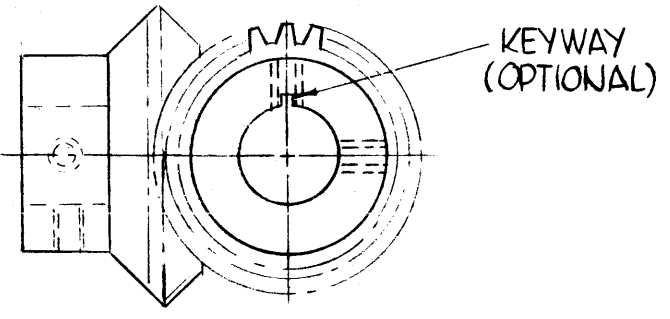
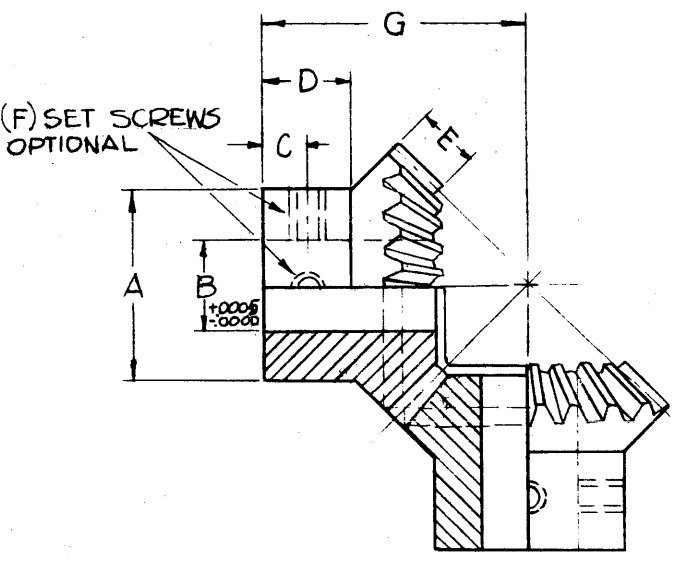


GR-200

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE OR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.



TMC. NO.	MFG. NO.	A	B	C	D	E	F	G	P.D.	TEETH	PITCH	PRESS. A	MATERIAL	FINISH	KEYWAY
+ GR-200-1		406	⁺⁰⁰⁰² _{.1875}	—	.205	.125	—	.495	.500	16	32	20°	STAINLESS STL.303	S104 PASSIVATE	—
* -2	L-110Y (MOD.)	5/8	3/8	7/32	7/16	.22	4-40	1-1/16	1.000	16	16	20°	STAINLESS STL.303	S104 PASSIVATE	—
+ -3		406	⁺⁰⁰⁰² _{.1875}	.062	.125	.125	2-56	.409	.500	16	32	20°	STAINLESS STL.303	S104 PASSIVATE	1/16X.035DP

FOR PURCHASING ONLY
 * S401-15
 + S401-194

REQ.	ITEM	PART NO.	F. BUDETTI	DESCRIPTION	SYMBOL
				THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		GEAR, MITER	
		MATERIAL			
			SRG	aa	RE 3-30-64
				TYPE & TEMPER	HEAT TREAT. SPEC.
			8-6-63	DRAWN	CHECKED
				FINAL APPROVAL	
				GR-200	10
				ELEC. DES. APP.	MECH. DES. APP.

ORIGINAL RELEASE FOR PRODUCTION

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2

SCALE: A
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE

USED ON