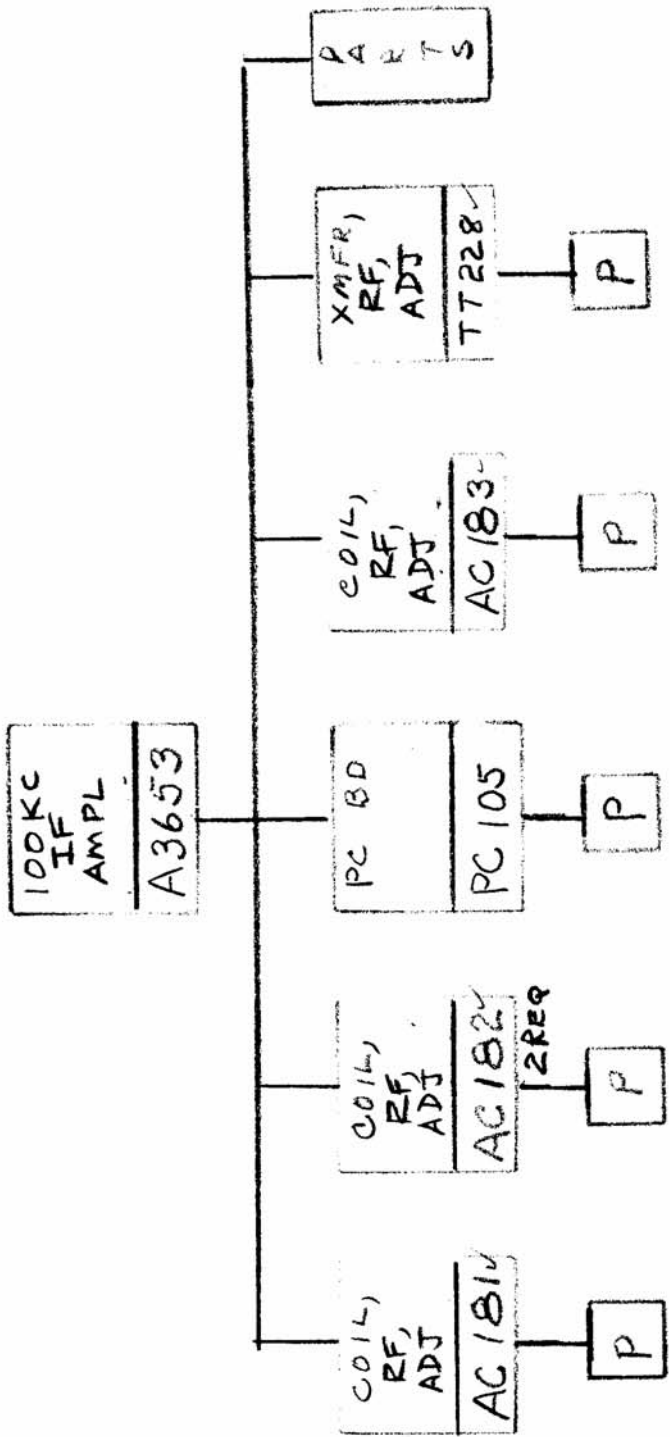


CH415

USED ON
 REQ. PER UNIT
 MODEL
 VLRB/A3653
 ASSY. NO.
 DATE



REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		CHART, UNIT 8KDN	
		AKLEIN	7-9-65
		DRAWN	7/8/65
		CHECKED	FINAL APPROVAL
		TYPE & TEMPER	
		HEAT TREAT. SPEC.	
		FINISH & SPEC. NO.	CH415
		ELEC. DES. APP.	
		MECH. DES. APP.	

SCALE:
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

TOLERANCES
 DEC. DIM. ±
 FRAC. DIM. ±
 ANGULAR DIM. ±