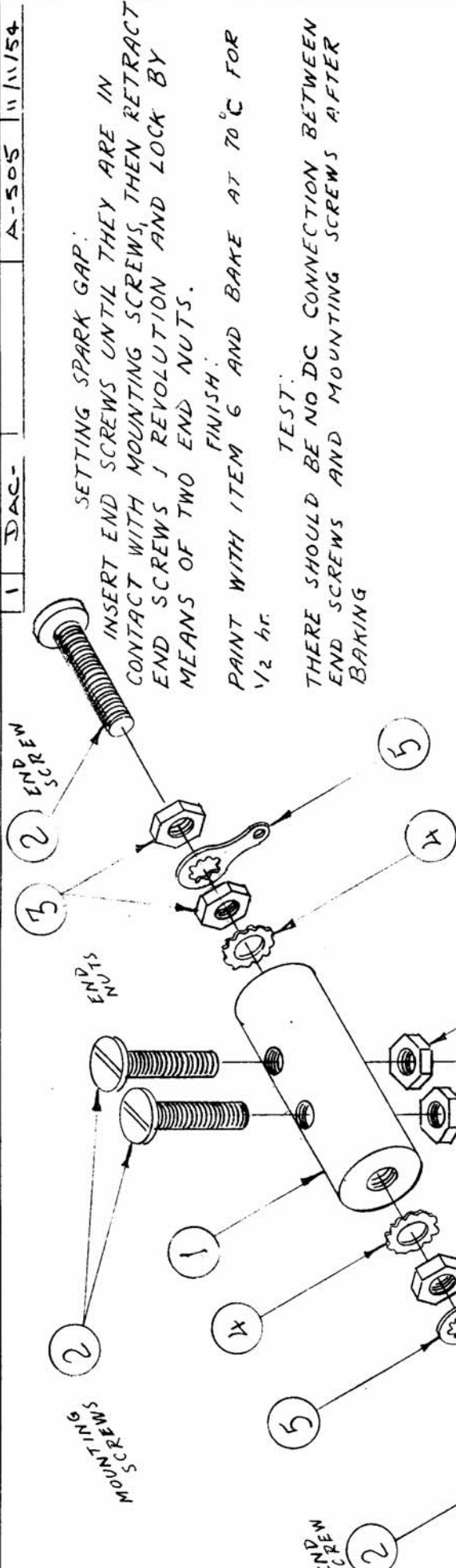


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



A-883

A

USED ON

MODEL	PROJECT NO.	ASSY. NO.	DATE
1 DAC-		A-505	11/11/54

SETTING SPARK GAP:  
 INSERT END SCREWS UNTIL THEY ARE IN CONTACT WITH MOUNTING SCREWS, THEN RETRACT END SCREWS 1 REVOLUTION AND LOCK BY MEANS OF TWO END NUTS.  
 FINISH:  
 PAINT WITH ITEM 6 AND BAKE AT 70°C FOR 1/2 hr.  
 TEST:  
 THERE SHOULD BE NO DC CONNECTION BETWEEN END SCREWS AND MOUNTING SCREWS AFTER BAKING

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 6	GL-104-2	INSULEX 85 U	
2 5	TE-104-2	TERMINAL LOCKING	
2 4	LWE06MRN	LOCKWASHER, EXT.	
6 3	NTH0632BN10	NUT, HEXAGON	
4 2	SCBP0632BN14	SCREW, MACHINE	
1 1	PX-246	HOLDER, SPARK ROD	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
SPARK ROD HOLDER ASSY.	
MODEL DAC-3	
MATERIAL	WEIGHT PER PC.
TYPE & TEMPER	
HEAT TREAT. SPEC.	
FINISH & SPEC. NO.	

6	GL-104-2	INSULEX 85 U	
2	TE-104-2	TERMINAL LOCKING	
2	LWE06MRN	LOCKWASHER, EXT.	
6	NTH0632BN10	NUT, HEXAGON	
4	SCBP0632BN14	SCREW, MACHINE	
1	PX-246	HOLDER, SPARK ROD	

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	SPARK ROD HOLDER ASSY.	MODEL DAC-3
DATE 11/11/54	DRAWN	MECH. DES. APP.
11/11/54	CHECKED	FINAL APPROVAL
A-883		