



PRESS GEAR ONTO
SHAFT.
DRILL & PIN
AS SHOWN.
#52 (.0635) DIA.

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
B 3	2 25/32 WAS 2 21/32	8/24/56	2	000	JAD	WDC
B 2	2 11/16 WAS 2 3/4	8/24/56	2	000	JAD	WDC
B 1	3 11/32 WAS 3 1/16	8/24/56	2	000	JAD	WDC
A 1	COMPLETE REVISION	6/11/56	1	000	JAD	WDC

TOLERANCES: DEC. DIM. ± 1/64, FRAC. DIM. ± 1/64, ANGULAR DIM. ±

SCALE: MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	VOX-3A,5,6			2-26-62
1	RTF-2	F/P		11-19-58
1	RTF	271		6-11-56
1	VOX-2	291		1-12-55
1	VOX-1	291		1-12-55
1	PHO-2	285		9-1-54
1	PHO-1	285		9-1-54

USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1 3	PN-109-7	ROLL PIN	
1 2	GR-118	GEAR	
1 1	PM-310	SHAFT, CALIBRATE (DRAWING)	
9/32 D		THE TECHNICAL MATERIEL CORP.	
STAINLESS STEEL		MAMARONECK, NEW YORK	
MATERIAL		SUB ASSEMBLY, CALIBRATE	
NO. 303 FREE MACHINING		KNOB SHAFT	
TYPE & TEMPER		DRAWN	CHECKED
S-104 PASSIVATE		WDC	JAD
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
		WDC	JAD
		A-830 B	