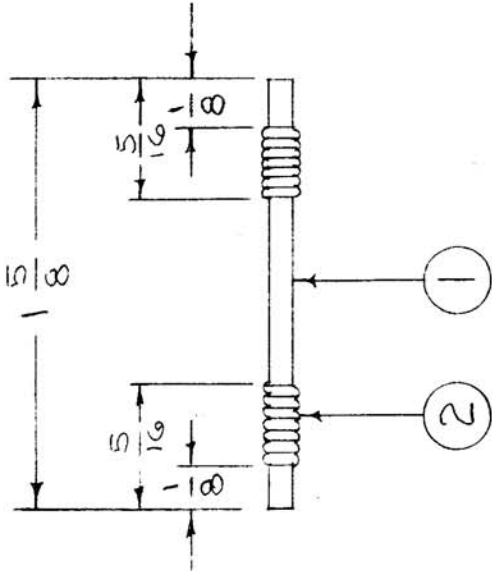
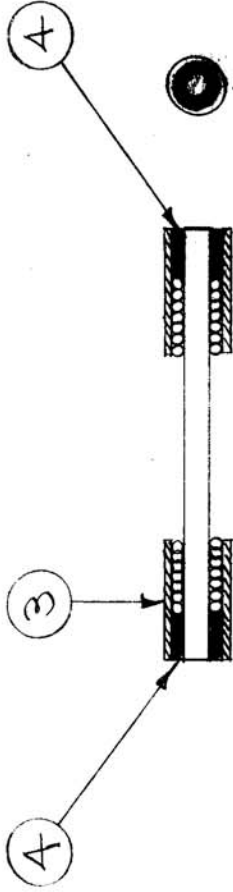


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



STEP 1 - WRAP APPROX. SEVEN TURNS OF ITEM 2 AROUND ITEM 1 TO CONFORM TO ABOVE DIMENSIONS.



STEP 2 - SUP ITEM 3 OVER ENDS AS SHOWN. FILL ENDS WITH ITEM 4.

REQ. PER UNIT	MODEL	PROJECT NO.	USED ON
1	VOX	101	

ASSY. NO.	DATE
A-524	

A-784

X	A	BS-100	SOLDER																	
2	3	CU-101-1	FERRULE																	
X	2	WL-100-11	WIRE																	
1 5/8"	1	MC-109	SHAFT, FLEXIBLE																	
REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL																	
				THE TECHNICAL INSTRUMENT CORP. MAMARONECK, NEW YORK																
				FLEXIBLE SHAFT ASSY.																
				VOX																
				TYPE & TEMPER																
				MATERIAL																
				WEIGHT PER PC.																
				ELEC. DES. APP.																
				MECH. DES. APP.																
				CHECKED																
				FINAL APPROVAL																

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES						
SCALE						
DEC. DIM. ±						
FRAC. DIM. ± 1/32						
OTHERS ANGULAR DIM. ±						
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.						