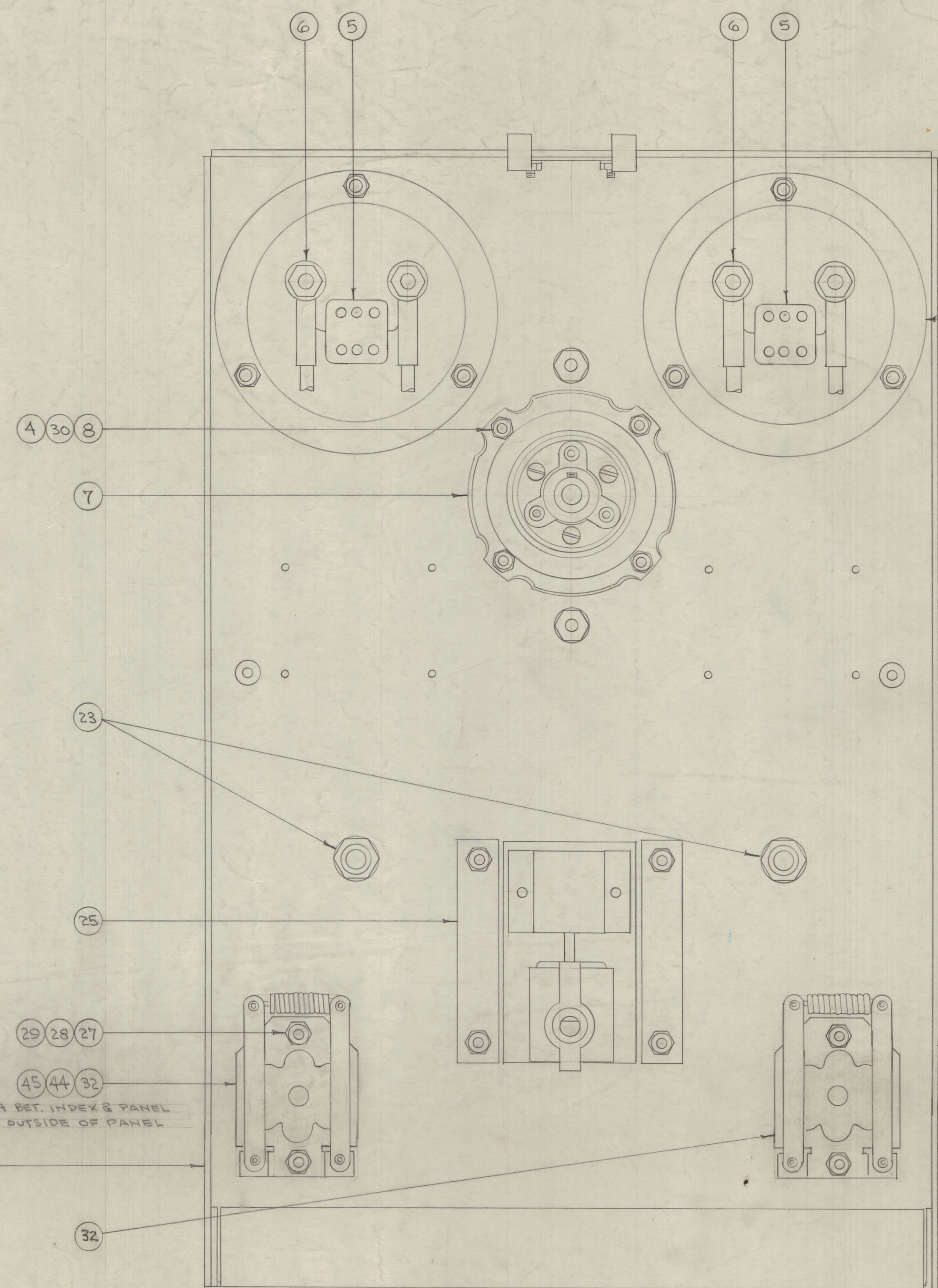
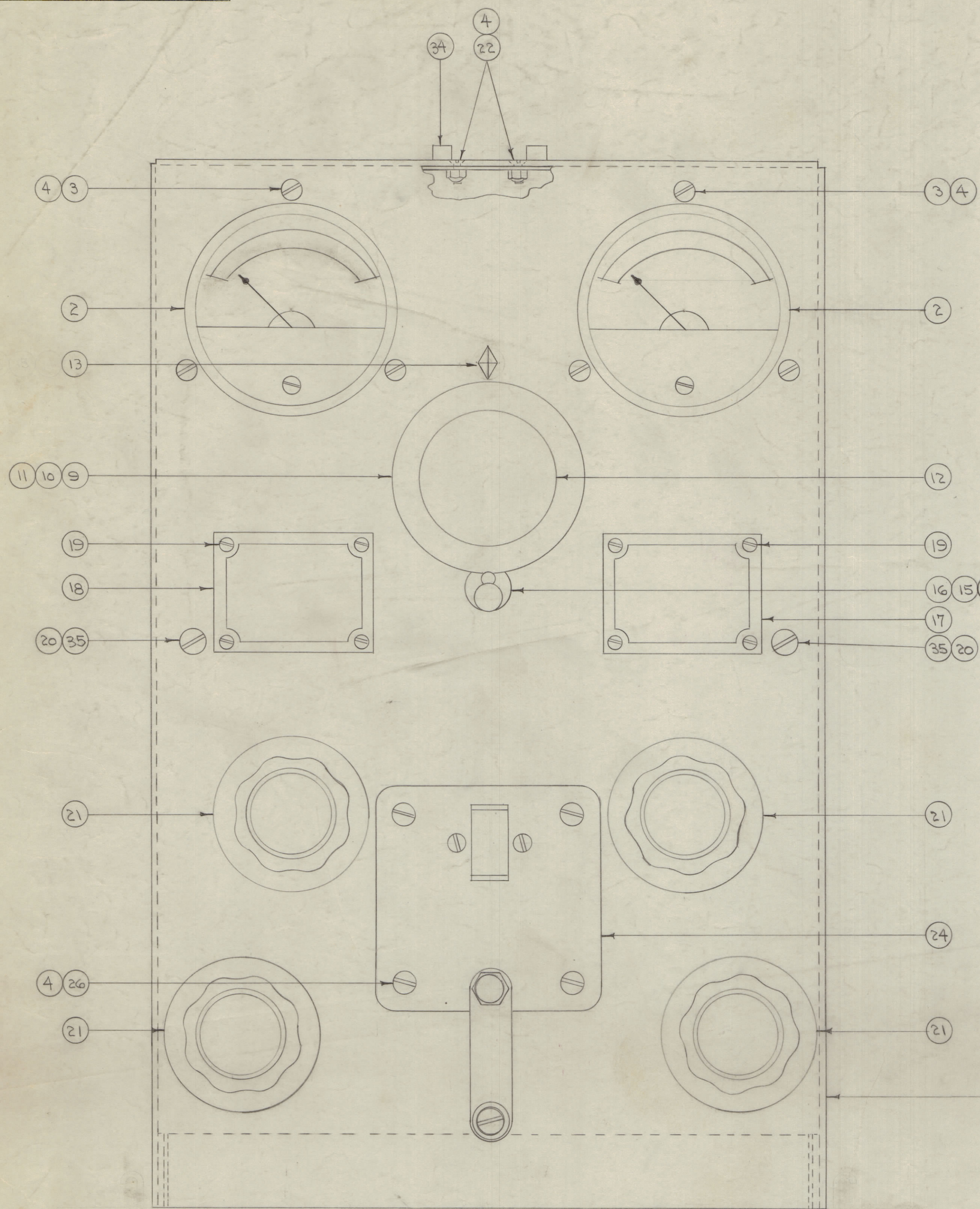


FOUND DESIRABLE TO CHANGE ANY TOLERANCE OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



2 PCS ITEM 49 DET. INDEX & PANEL
 ITEM 45 ON OUTSIDE OF PANEL

1	AG WA-128	WASHER, SHIM
2	45 NTH3732BC1G	NUT, HEX
4	44 LWE37MRC	WASHER, LOCK
2	35 SCBS0832BB7	SCREW, MACHINE
1	34 MS-457	SPRING CONTACT
33		

2	32 SW-143	SWITCH INDEX, MODIFIED
X	31 BS-100	SOLDER, SOFT
4	30 LWE06MRC	WASHER, LOCK
4	29 SM-127-D440	NUT, LOCK
4	28 TE-117-1	SPACER
4	27 SCFS0440BB10	SCREW, MACHINE
4	26 SCFS0632BB8	"
2	25 MS-509	COUNTER, SUPPORT
1	24 PO-113	CYCLOMETER
2	23 A-714	EXT. SHAFT SUB ASSY.
2	22 SCFS0632BC5	SCREW, MACHINE
4	21 MP-106-2	KNOB, INSTRUMENT TYPE
2	20 PM-276	SUPPORT, PANEL
8	19 SF80266C3	SCREW, THD. CUTTING
1	18 NP-139	NAME PLATE, WARNING
1	17 NP-102-7	"
1	16 PO-128	DIAL LOCK
1	15 NTH1032BC12	NUT, HEX
2	14 PX-216	RING, METER SPACER
1	13 DP-100	POINTER DIAL
1	12 MP-105	KNOB, INSTRUMENT TYPE
3	11 LWS04MRC	WASHER, SPLIT
6	10 SCBS0440BB3	SCREW, MACHINE
1	9 LD-186	DIAL
4	8 SCBS0632BB6	SCREW, MACHINE
1	7 DI-100	VERNIER DRIVE
4	6 TE-132	LUG, TERMINAL
2	5 CM35A103K	CAPACITOR, FIXED
18	4 SM-127-D-632	NUT, LOCK
6	3 SCBS0632BB14	SCREW, MACHINE
2	2 MR-103-1	METER
1	1 A-645	CHASSIS SUB ASSY.

B	3	RIVET NOTE ADDED(2)	4/2/57	2	16		
	2	ITEM 46 ADDED (1)					
	1	ITEMS 26,27,28 DELETED (P2)					
	6	ITEM 34 WAS SCBS0832BB7					
	5	ITEM 29 WAS S REQ.					
	4	ITEM 23 WAS 2 REQ.					
A	3	ITEM 11 WAS LWD104MRC	11/2/54	1	P.L.		
	2	ITEM 10 WAS 3 REQ.					
	1	ITEM 4 WAS SCBS0632BB6					
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES FROM							
SCALE: 1/8" = 1"							
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.							
ALL	DEC. DIM.	±					
OTHERS	FRAC. DIM.	±					
	ANGULAR DIM.	±					

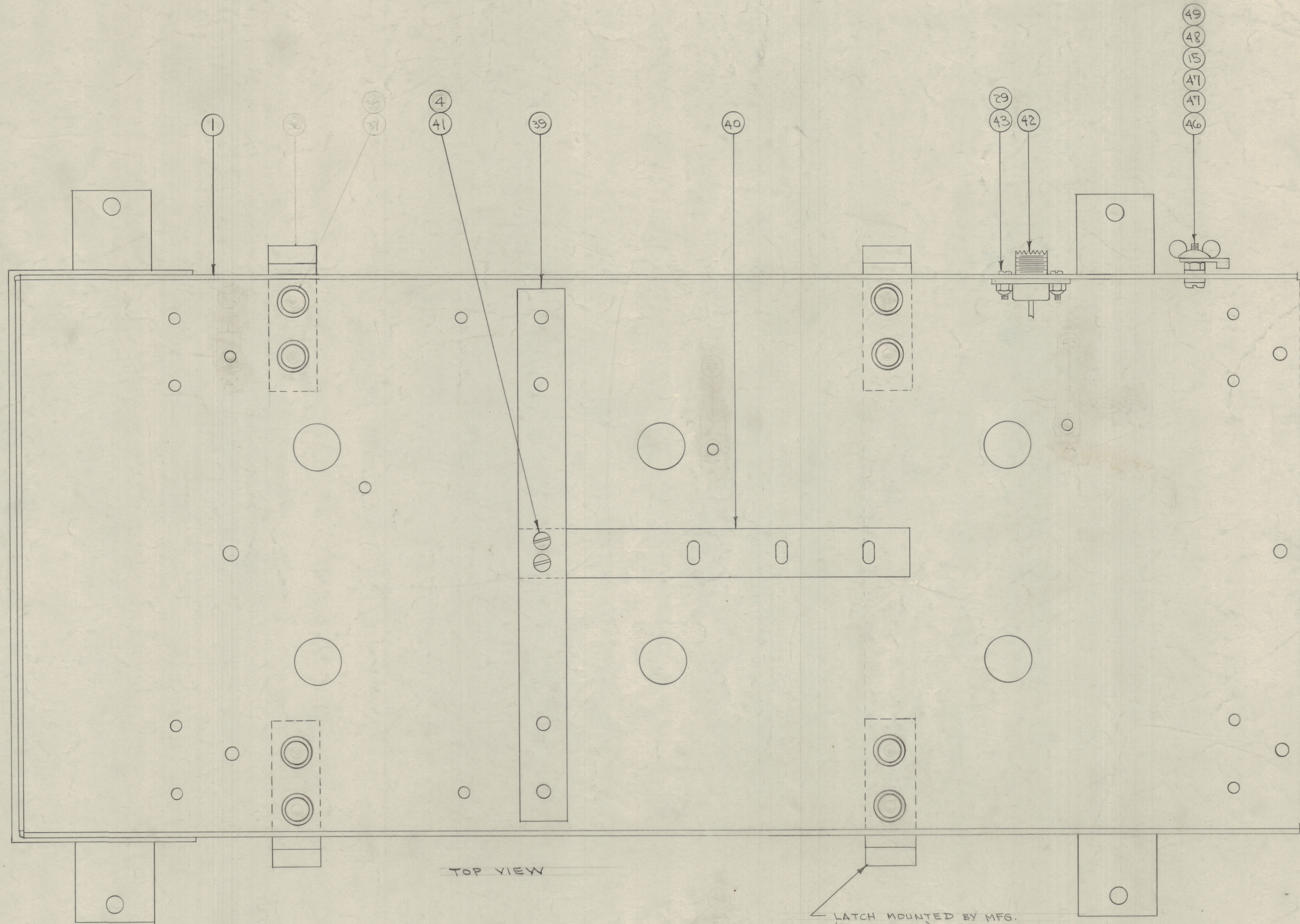
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THIS DRAWING SHOWS ONLY FRONT PANEL PARTS - SEE SHEET 2 FOR CHASSIS.

1	TAC-1	132	A-579	1-29-54
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
STOCK SIZE			
FRONT PANEL & CHASSIS SUB ASSY. TAC-1			
MATERIAL WEIGHT PER PC			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
DRAWN ELEC. DES. APP. MECH. DES. APP.			
CHECKED FINAL APPROVAL			
SHEET 1 OF 2			
FINISH & SPEC. NO.			

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
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LATCH MOUNTED BY MFG.
(SEE MS-444)

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1	49	NT-104032BN	NUT, WING
1	48	TE-141-3	TERMINAL
2	47	LWE10MRC	WASHER, LOCK
1	46	SCBS1032BC8	SCREW, MACHINE
4	43	SCBS0440885	SCREW, MACHINE
1	42	UG296/U	CONNECTOR
2	41	SCBS0632806	SCREW, MACHINE
1	40	MS-452	GROUND STRAP, COIL
1	39	MS-453	GROUND STRAP, SWITCH
-	38	-	DELETED
-	37	-	DELETED
-	36	-	DELETED

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
#	#	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE	#	FRONT PANEL & CHASSIS	
MATERIAL	WEIGHT PER PC.	SUB ASSY. TAC-1	
TYPE & TEMPER.		C.D.D. 1/24/54	ARB WOC
HEAT TREAT. SPEC.		DRWN ELEC. DES. APP. MECH. DES. APP.	
FINISH & SPEC. NO.		CHECKED FINAL APPROVAL	
		SHEET 2 OF 2	A-715 B

1	TAC-1	132	A-579	1-29-54
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
				USED ON

B	1	SEE PG. 1 FOR REVISIONS	1/20/54	1	16	WOC
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER
TOLERANCES						
SCALE:						
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		

A-715 B