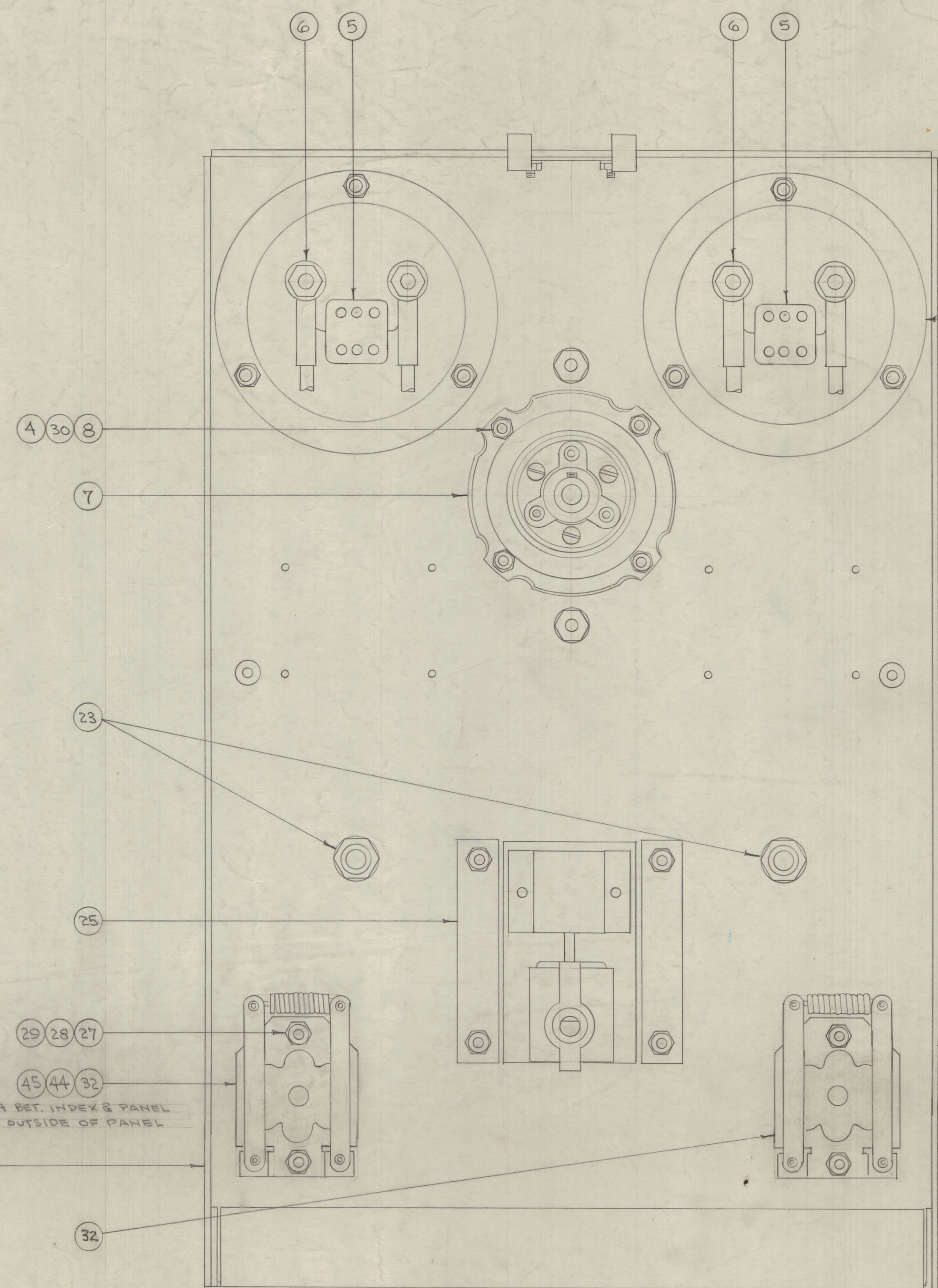
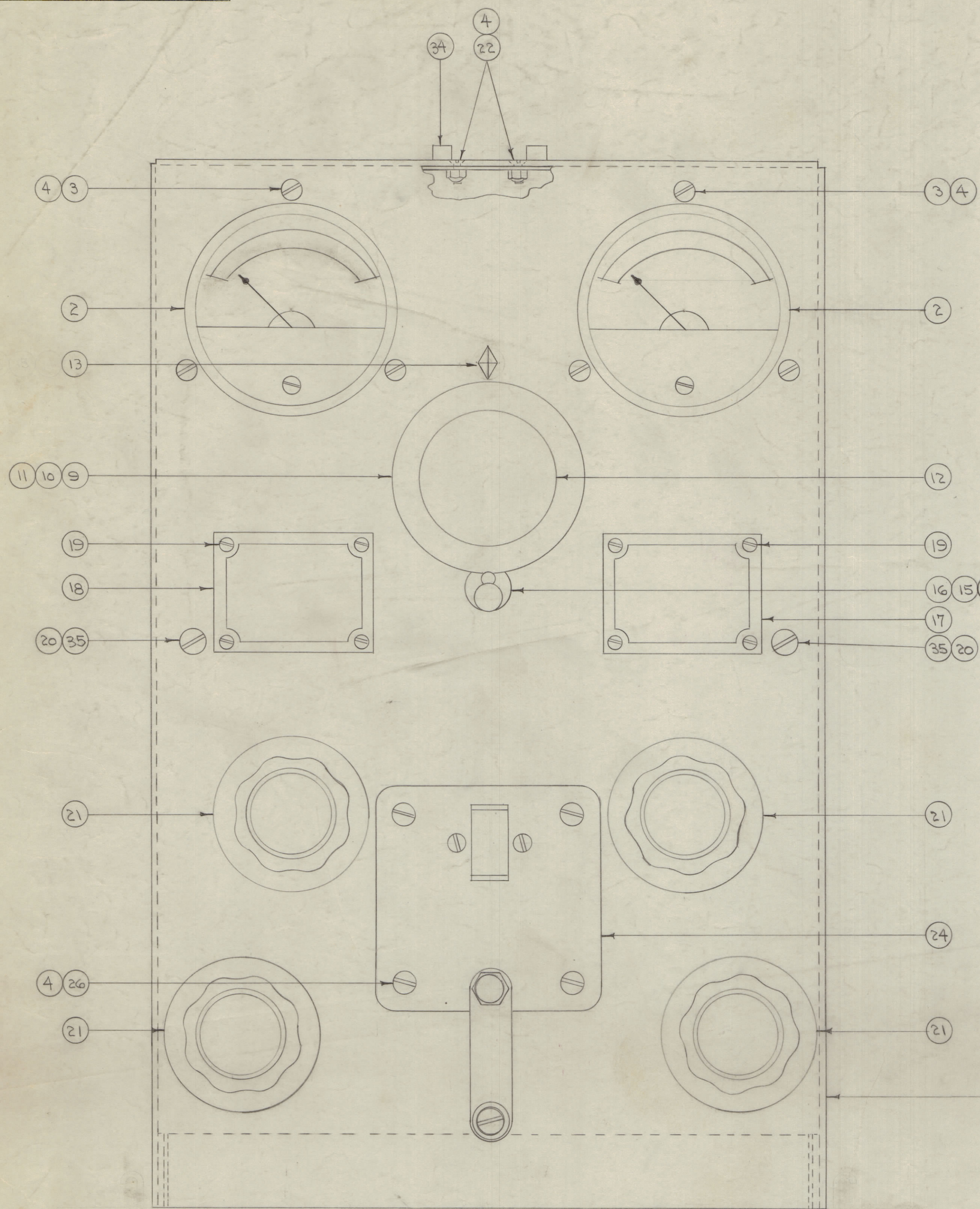


FOUND DESIRABLE TO CHANGE ANY TOLERANCE OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



2 PCS ITEM 49 BET. INDEX & PANEL
 ITEM 45 ON OUTSIDE OF PANEL

| | | |
|----|----------------|----------------|
| 1 | AG WA-128 | WASHER, SHIM |
| 2 | 45 NTH3732BC1G | NUT, HEX |
| 4 | 44 LWE37MRC | WASHER, LOCK |
| 2 | 35 SCBS0832BB7 | SCREW, MACHINE |
| 1 | 34 MS-457 | SPRING CONTACT |
| 33 | | |

| | | |
|----|-----------------|------------------------|
| 2 | 32 SW-143 | SWITCH INDEX, MODIFIED |
| X | 31 BS-100 | SOLDER, SOFT |
| 4 | 30 LWE06MRC | WASHER, LOCK |
| 4 | 29 SM-127-D440 | NUT, LOCK |
| 4 | 28 TE-117-1 | SPACER |
| 4 | 27 SCFS0440BB10 | SCREW, MACHINE |
| 4 | 26 SCFS0632BB8 | " |
| 2 | 25 MS-509 | COUNTER, SUPPORT |
| 1 | 24 PO-113 | CYCLOMETER |
| 2 | 23 A-714 | EXT. SHAFT SUB ASSY. |
| 2 | 22 SCFS0632BC5 | SCREW, MACHINE |
| 4 | 21 MP-106-2 | KNOB, INSTRUMENT TYPE |
| 2 | 20 PM-276 | SUPPORT, PANEL |
| 8 | 19 SF80266C3 | SCREW, THD. CUTTING |
| 1 | 18 NP-139 | NAME PLATE, WARNING |
| 1 | 17 NP-102-7 | " " " TAC |
| 1 | 16 PO-128 | DIAL LOCK |
| 1 | 15 NTH1032BC12 | NUT, HEX |
| 2 | 14 PX-216 | RING, METER SPACER |
| 1 | 13 DP-100 | POINTER DIAL |
| 1 | 12 MP-105 | KNOB, INSTRUMENT TYPE |
| 3 | 11 LWS04MRC | WASHER, SPLIT |
| 6 | 10 SCBS0440BB3 | SCREW, MACHINE |
| 1 | 9 LD-186 | DIAL |
| 4 | 8 SCBS0632BB6 | SCREW, MACHINE |
| 1 | 7 DI-100 | VERNIER DRIVE |
| 4 | 6 TE-132 | LUG, TERMINAL |
| 2 | 5 CM35A103K | CAPACITOR, FIXED |
| 18 | 4 SM-127-D-632 | NUT, LOCK |
| 6 | 3 SCBS0632BB14 | SCREW, MACHINE |
| 2 | 2 MR-103-1 | METER |
| 1 | 1 A-645 | CHASSIS SUB ASSY. |

| | | | | | | | |
|---|--------------|---------------------------------|---------|---------|--------|---------|-----------|
| B | 3 | RIVET NOTE ADDED(2) | 4/2/57 | 2 | 16 | | |
| | 2 | ITEM 46 ADDED (1) | | | | | |
| | 1 | ITEMS 26, 27, 28 DELETED (P. 2) | | | | | |
| | 6 | ITEM 34 WAS SCBS0832BB7 | | | | | |
| | 5 | ITEM 29 WAS S REQ. | | | | | |
| | 4 | ITEM 23 WAS 2 REQ. | | | | | |
| A | 3 | ITEM 11 WAS LWD104MRC | 11/2/54 | 1 | P.L. | | |
| | 2 | ITEM 10 WAS 3 REQ. | | | | | |
| | 1 | ITEM 4 WAS SCBS0632BB6 | | | | | |
| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
| TOLERANCES | | | | | | | |
| SCALE: 1/8" = 1" | | | | | | | |
| DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. | | | | | | | |
| ALL | DEC. DIM. | ± | | | | | |
| OTHERS | FRAC. DIM. | ± | | | | | |
| | ANGULAR DIM. | ± | | | | | |

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 MAMARONECK, NEW YORK

THIS DRAWING SHOWS ONLY FRONT PANEL PARTS - SEE SHEET 2 FOR CHASSIS.

| | | | | |
|---------------|-------|-------------|-----------|---------|
| 1 | TAC-1 | 132 | A-579 | 1-29-54 |
| REQ. PER UNIT | MODEL | PROJECT NO. | ASSY. NO. | DATE |
| USED ON | | | | |

| | | | |
|--|-----------------|-----------------|--|
| THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | | | |
| FRONT PANEL & CHASSIS SUB ASSY. TAC-1 | | | |
| COND. 1/20/54 | APP | 1/20/54 | |
| DRAWN | ELEC. DES. APP. | MECH. DES. APP. | |
| HEAT TREAT. SPEC. | CHECKED | FINAL APPROVAL | |
| SHEET 1 OF 2 | | | |
| FINISH & SPEC. NO. | | | |