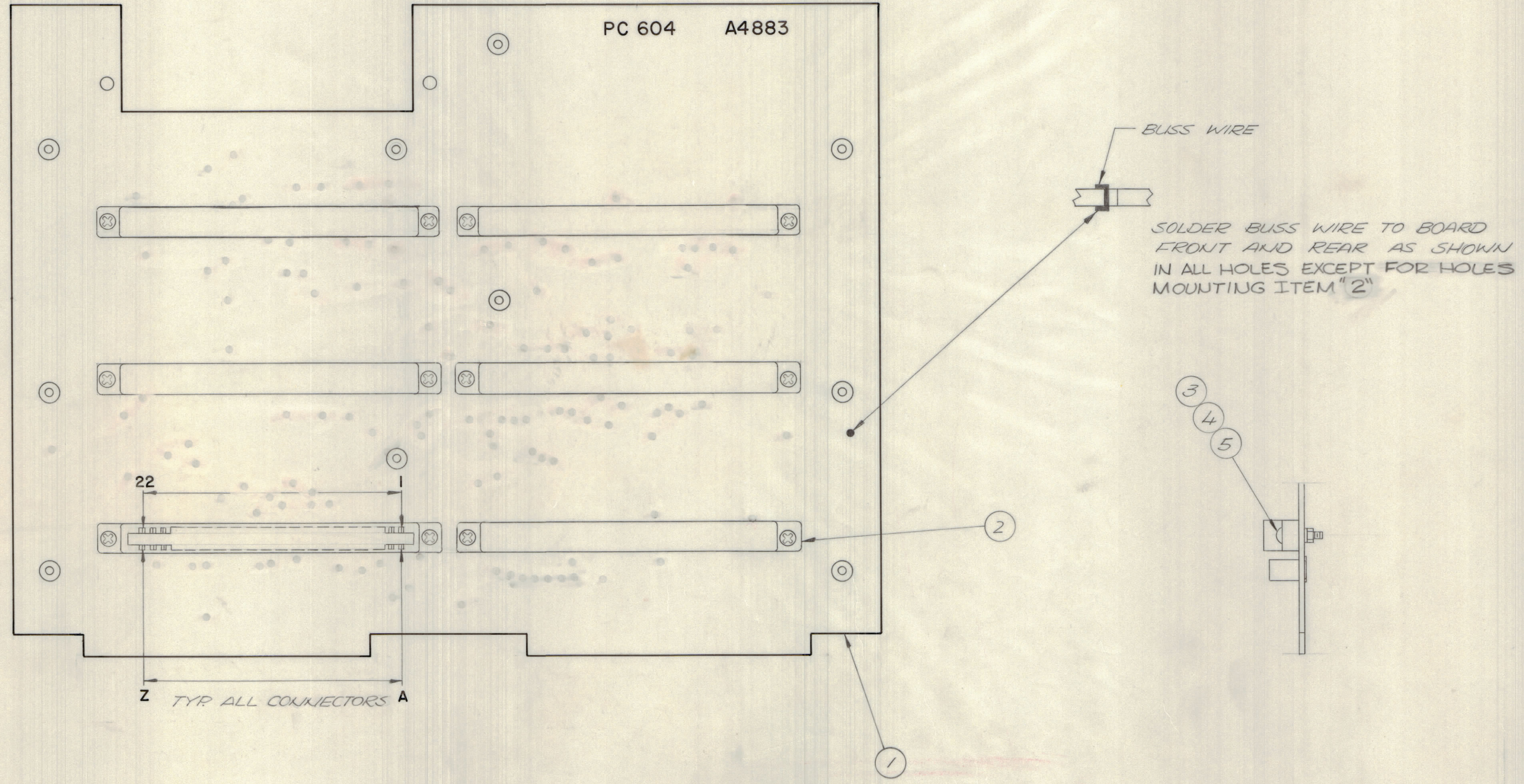


REVISIONS						
E.M.N.O.	DRAFT	CHKD	ZONE	LTR	DESCRIPTION	DATE
	01				ORIGINAL RELEASE FOR PRODUCTION	11/30/71



- ASSEMBLY NOTES
1. TO MOUNT COMPONENTS, INSERT LEADS THROUGH PLATED THRU HOLES.
  2. CAUTION WHEN APPLYING HEAT & SOLDER TO LEAD & FOIL.
  3. CLEAN & INSPECT AS PER SPEC S 676.
  4. FOR ELECTRICAL COMPONENT PART NOS. REFER TO NPL A 4883.
  5. USE SYMBOL NOS. FOR ASSY REFERENCE.

QTY. REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	7	WI 100	WIRE, BUSS	
X	6	BS 100	SOLDER, TIN ALLOY	
12	5	NTH0940BN6	NUT, HEX	
12	4	LW504MRN	WASHER, LOCK	
12	3	SCBP0410BN7	SCREW, MACH.	
6	2	JJ 319-22D-PD	CONNECTOR PLUG	
1	1	PC 604	PRINTED CIRCUIT BD	

QTY / UNIT	MODEL USED ON	ASS'Y NO.
1	AX 5130	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
TOLERANCES ON	
DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° -30'

FINAL APPROVAL		DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  ASSY. PRINTED CIRCUIT BD
MECH. DES.		DATE	
ELECT. DES.		DATE	
CHECKED		DATE	
DRAWN		DATE	

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MATERIAL	FINISH	SIZE	CODE IDENT NO.	DWG NO.	ISSUE
		D	82679	A 4883	φ
SCALE 1:1		SHEET		OF	