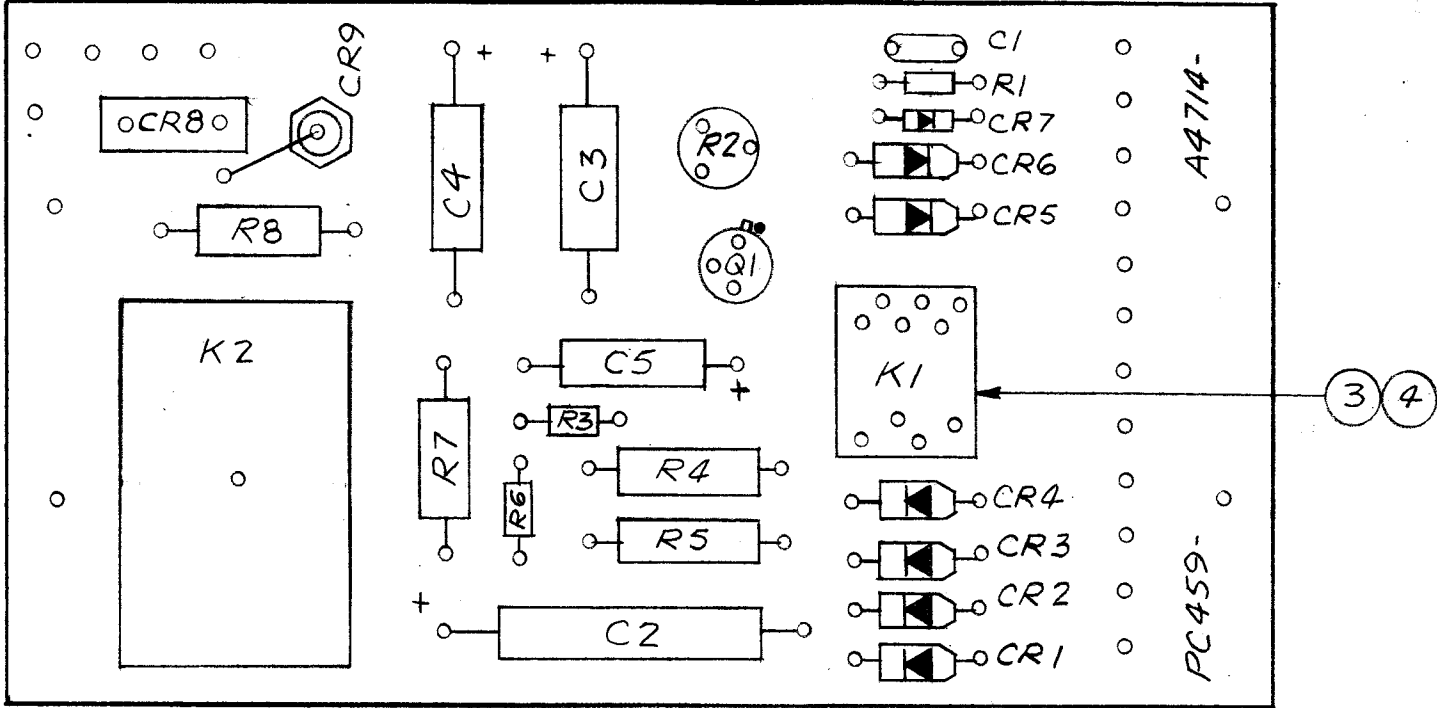


REVISIONS						
ZONE	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD APPD
	X	EXP. RELEASE	3.18.68	-		
	X <sub>1</sub>	PROCEDURE WAS REF A4714	4-25-68			
	Ø	ORIG. RELEASE FOR PROD	10/28/68	Ø	R.G.	



**PROCEDURE**

- 1- TO MOUNT COMPONENTS INSERT LEADS THROUGH PLATED THRU-HOLES.
- 2- USE CAUTION WHEN APPLYING HEAT & SOLDER TO LEAD AND FOIL.
- 3- CLEAN AND INSPECT AS PER S676.
- 4- FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL AX5031
- 5- USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.
- 6- MOUNT C2, C3 & C4 LEADS THRU TERMINAL HOLES THEN APPLY ITEM 2.

REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
1	4	TS171-5	SOCKET, RELAY	XK2
1	3	CU163-1	RETAINER, COMPONENT ELECT.	
X	2	BS100	SOLDER, TIN ALLOY	
1	1	PC459	PRINTED CIRCUIT BOARD	

F. BUDETTI LIST OF MATERIAL

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

FINAL APPROVAL	DATE	<b>THE TECHNICAL MATERIEL CORP.</b> MAMARONECK, NEW YORK  <b>ASSEMBLY, PRINTED CIRCUIT BD</b>	
MECH. DES.	DATE		
ELECT. DES.	DATE		
CHECKED	DATE		
DRAWN	DATE		
SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
B	82679	A4714	Ø
SCALE	SHEET		OF

1	AX5031 (KIT-321)	
QTY / UNIT	MODEL USED ON	ASS'Y NO.
	APPLICATION	
	CODE	5901-451
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