



A
A 4530

REVISIONS					
SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD APPD
X	EXPERIMENTAL RELEASE	11/12/68		C.V.	
Ø	ORIGINAL RELEASE FOR PRODUCTION	8/12/69		W	
A	REDRAWN FROM PHOTO TO LINE DWG	10/21/70	20049	W	G.P.A.

ASSEMBLY NOTES

1. TO MOUNT COMPONENTS INSERT LEAD THROUGH PLATED THRU-HOLES.
2. CAUTION: WHEN APPLYING HEAT AND SOLDER TO LEAD AND FOIL.
3. CLEAN AND INSPECT AS PER TMC SPEC S676.
4. FOR ELECTRICAL COMPONENT PART NUMBERS REFER TO NPL A4530
5. USE SYMBOL NUMBERS FOR ASSEMBLY REFERENCE.

8670
5-20

REQ'D.	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
X	2	BS100	SOLDER, TIN ALLOY	
1	1	PC319	PRINTED CIRCUIT BOARD	

LIST OF MATERIAL				
MATERIAL	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH	TITLE PC319 ASSEMBLY TIMING CIRCUIT			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	DRAWN	DATE	FINAL APPROVAL	
	CHECKED <i>[Signature]</i>	DATE 8/7/69	<i>[Signature]</i>	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005	TOLERANCES	FRACTIONS ± 1/64 ANGLES ± 0° 30'	ELECT. DES.	DATE
			MECH. DES. R U220	DATE 8-7-69
			A 4530	A
			SHEET	REV. LTR.

RTIH-3, 4		ASS'Y. NO.
Q'TY./UNIT	MODEL USED ON	
SCALE	CODE	
	A	3401-451

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