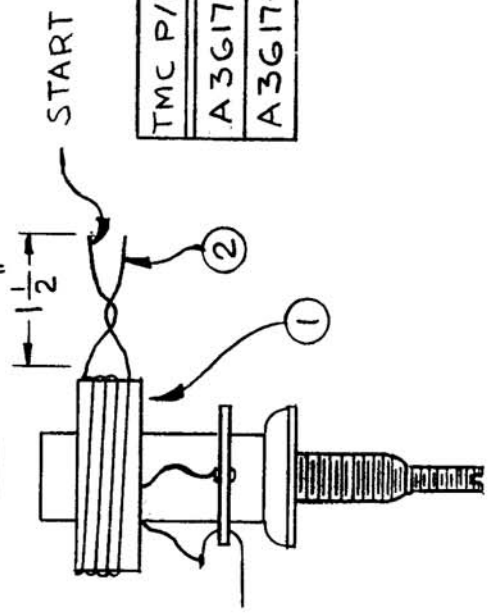


TOP



REQ. PER UNIT	1	MODEL	CSS-2	USED ON ASS'Y. NO.	9.2.1964	DATE	9.2.1964
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A3617 Ø

TMC P/N	① COIL	LINK TURNS	② WIRE	WIRE SIZE	MIN IND RANGE/uh		MIN Q AT IND		FREQ
					MIN	MAX	MIN	MAX	
A3617-1	CL283-7	8T	WI141-34-2	34	61	122	65	50	2.5 MC
A3617-2	CL283-10	20T	WI141-34-2	34	440	800	85	85	790 KC

PROCEDURE:

1. WIND LINK ITEM ② ONTO ITEM ①, WIND COUNTER CLOCK WISE, WHEN VIEWED FROM TOP OF COIL.
2. TWIST LEADS TOGETHER. LEADS SHOULD TERMINATE 180° FROM LUGS.
3. SATURATE WITH Q DOPE.

NOTE:

SECONDARY RESISTANCE APPROXIMATELY "0"

X 3	GL130	ADHESIVE, Q DOPE	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
X 2	WI141-34-2	WIRE, MAGNETIC				
1	SEE CHART	COIL, RF TUNED				
		GELLMAN	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK			
			TRANSFORMER, RF, ASSY			
			RF, ASSY			
			MATERIAL			
			STOCK SIZE			
			TYPE & TEMPER			
			HEAT TREAT. SPEC.			
			FINISH & SPEC. NO.			
			ELEC. DES. APP.			
			MECH. DES. APP.			
			FINAL APPROVAL			