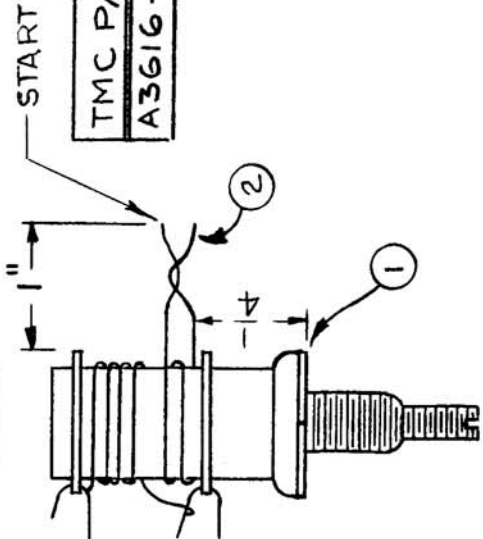


REQ. PER UNIT	USED ON	DATE
1	ASSY. NO.	9.2.1964
	MODEL	
	CSS-2	

A3616

TOP



TMC P/N	① COIL	LINK TURNS	② WIRE	WIRE SIZE	MIN	MAX	MIN Q AT IND.	TEST FREQ.
A3616-1	CL-337-1	2	W1141-34-5	34AWG	.87µh	1.3µh	75	65
								25MC

PROCEDURE:

1. WIND LINK ITEM ② ON ITEM ①, WIND LINK COUNTER CLOCKWISE WHEN VIEWING COIL FROM TOP.
2. TWIST LEADS. LEADS SHOULD TERMINATE 180° FROM LUGS.
3. SATURATE COIL IN Q DOPE.

NOTE:

1. WIND SECONDARY OVER PRIMARY, STARTING AT BOTTOM OF PRIMARY
2. SECONDARY RESISTANCE APPROXIMATELY "0"

X	3	GL130		ADHESIVE, Q DOPE				
X	2	W1141-34-5		WIRE, ELEC. MAG.T				
	1	SEE CHART		COIL, RF, TUNED				
	REQ. ITEM	PART NO.		GELLMAN	DESCRIPTION			SYMBOL
		#		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
		STOCK SIZE		TRANSFORMER,				
		MATERIAL		RF, ASSY				
	TYPE & TEMPER	HEAT TREAT. SPEC		DRAWN	CHECKED		FINAL APPROVAL	
				NB		@ 10-1-64		
	FINISH & SPEC. NO.			ELEC. DES. APP.	MECH. DES. APP.			A3616

ORIGINAL RELEASE FOR PRODUCTION

EXPER. RELEASE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS  
.X ± .05  
.XX ± .01  
.XXX ± .005

FRACTIONS  
± 1/64  
ANGLES,  
± 0° 30'

TOLERANCES

SCALE

DATE

CH. NO.

DRAFTS

CHECKER

ENG. APP.

CODE

A