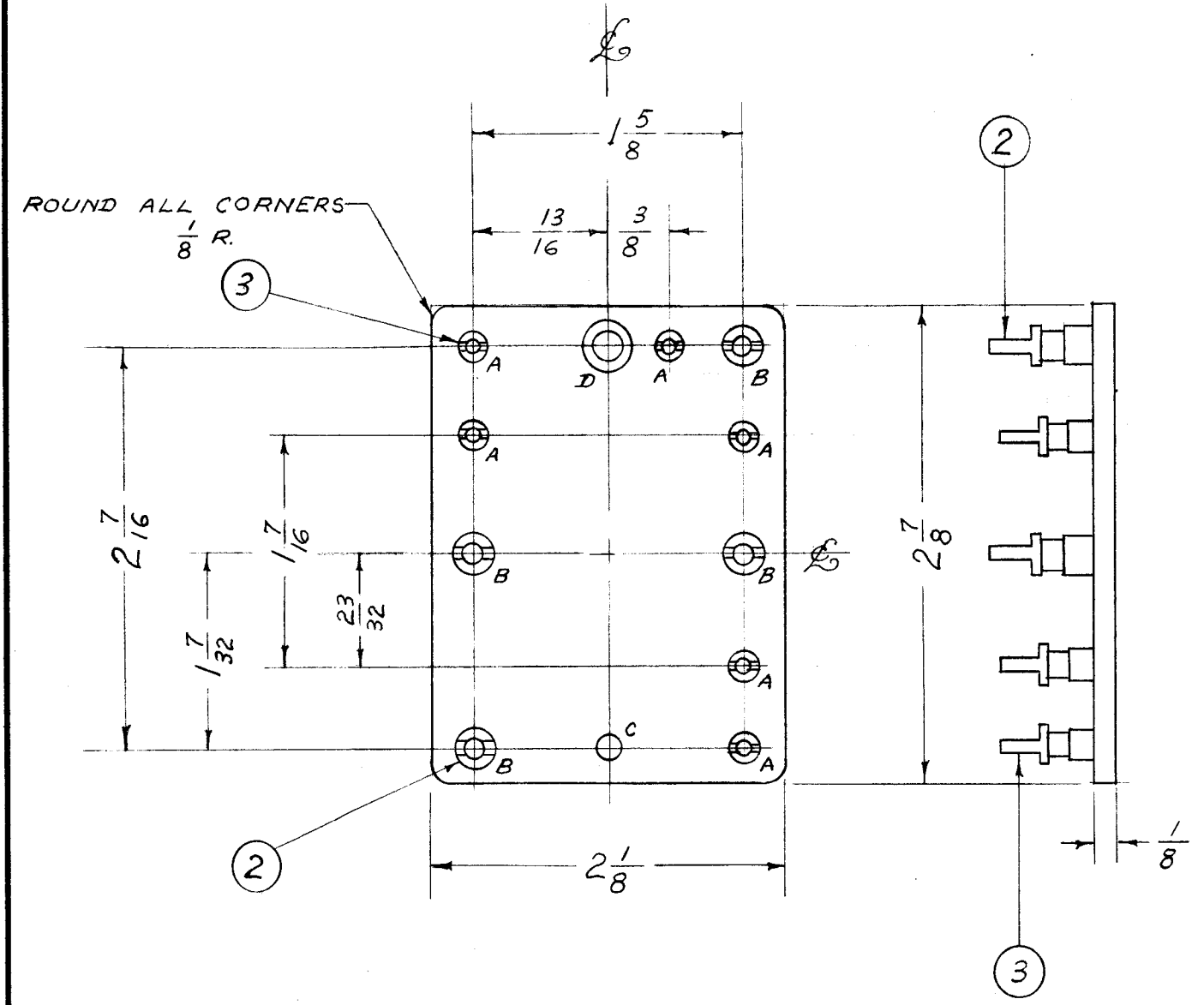


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A-357 D



A - 2.9(.114) M.M. DRILL 6 HOLES REQ.
 B - #12 (.189) DRILL 4 " "
 C - #24 (.152) DRILL 1 " "
 D - DRILL & C'SINK FOR 6-32 FLAT HEAD SCREW 1 REQ.

REF: LD-132 (XFK)
 REF: LD-852 (TIS-3)

NOTE:
 APPLY CLEAR COATING OF (S-113) FUNGICIDAL VARNISH OVER LETTERING BEFORE LUGS ARE STAKED.

D	DELETE 1 (PX)	5/27/71	19232	GE	(U)	PEL	
C	2 LUG POSITION CHANGER	6-20-55	3	PB	HOR	WOC	
	1 REDRAWN						
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES		SCALE:	
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.	1 TIS-3 2 XFK

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
			A-620	11-14-60 4-8-55
USED ON				

6	3	TE-109-3	TERMINAL LUG, SPLIT	
4	2	TE-118-2	TERMINAL LUG, SPLIT	
	1	DELETED		
REQ. ITEM	PART NO.		DESCRIPTION	SYMBOL
1/8 THK.			THE TECHNICAL MATERIEL CORP.	
STOCK SIZE			MAMARONECK, NEW YORK	
PHENOLIC			TOP TERMINAL BOARD	
MATERIAL			200 K.C.	
WEIGHT PER PC.			AB. 6-20-55	
XXXP LAMINATE			DRAWN	
TYPE & TEMPER			ELEC. DES. APP.	
			MECH. DES. APP.	
HEAT TREAT. SPEC.			CHECKED	
NATURAL			FINAL APPROVAL	
FINISH & SPEC. NO.			A-357 D	