

THE CONTENTS OF THIS DRAWING ARE THE EXCLUSIVE PROPERTY OF THE TECHNICAL MATERIEL CORP. ITS UNAUTHORIZED USE FOR REPRODUCTION IN WHOLE OR IN PART IS STRICTLY FORBIDDEN.

REQ. PER UNIT
1

MODEL
HNF-1

USED ON
ASSY. NO.

DATE

A-2575

A

ITEM

NO. USED TO MOUNT QUAN.

6 JJ-200 4

7 MS-2914 8

8 FS-102 20

9 FS-102 20

10 JJ-200 4

11 JJ-200 4

12 A-2574 8

13 FS-102 20

16 SW-503 WIRING X

17 MS-2914 8

18 TK114-18 4

4 18 SCFP1032BN8 SCREW, MACHINE
 8 17 SCBP0632BN5 SCREW, MACHINE
 X 16 BS-100 SOLDER, SOFT
 1 15 A-2574 FRONT PANEL ASSEMBLY
 1 14 A-2537 MAIN CHASSIS ASSEMBLY
 20 13 SCFP0348BN5 SCREW, MACHINE
 8 12 SCBP0632BN7 SCREW, MACHINE
 4 11 SCBP0440BN5 SCREW, MACHINE
 4 10 NTH0440B18 BUT, HEXAGON
 20 9 NTH0348B16 BUT, HEXAGON
 20 8 LWS03MRN WASHER, LOCK, SPOT
 8 7 LWE06MRN WASHER, LOCK, EXTERNAL
 4 6 LWE04MRN WASHER, LOCK, EXTERNAL
 10 5 FS-102-1 SPRING, "S" TYPE
 1 4 MS-2914(LD-1065) PANEL, REAR
 2 3 MS-2913 PLATE, SIDE, RIGHT & LEFT
 1 2 MS-2908 COVER, TOP
 1 1 MS-2907 COVER, BOTTOM

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINAL ASSEMBLY, HNF-1			
STOCK SIZE			
MATERIAL			
TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
		16 ² /16/63	16 ² /16/63
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
			A-2575
FINAL APPROVAL			
A			

SYMBOL

DESCRIPTION

DATE 9-25-64

CH. NO. 12405

DRAFTS 92

CHECKER

ENG. APP.

SCALE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

TOLERANCES

DECIMALS

.X ± .05

.XX ± .01

.XXX ± .005

FRACTIONS

± 1/64

ANGLES

± 0° 30'