



NOTES

1- ALL DIMENSIONS FOR REF. ONLY.

2- ON ITEM 14 ALLOW 1" EXCESS ON UNWIRED END.

3- WHEN ASSEMBLING ITEM 17 ON ITEMS 15 & 16 ALLOW LEADS (ITEMS 15 & 16) TO PROTRUDE 1".

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	18	BS-100	SOLDER, SOFT	
18"	17	PX-100-1-.234	SLEEVING, INSULATION	BLACK
72"	16	MWC22(7)U9	CABLE, INSULATED	WHITE
72"	15	MWC22(7)U90	CABLE, INSULATED	WH/BLK
72"	14	WI-121-6	WIRE, RUBBER SHEATHED	
1	13	CU-113	CLAMP, CABLE	
12	12	TE-112-2	LUG, TERMINAL	
12	11	SCBS0540BN3	SCREW, MACHINE	
6	10	JJ-170	RECEPTACLE, TWIST LOCK, AC	
1	9	PO-163-11.687	COVER, CONNECTOR STRIP	
1	8	PO-163-6.875		
1	7	PO-163-5.312		
1	6	PO-163-2.937		
1	5	PO-163-3.250		
1	4	PO-163-2.500	COVER, CONNECTOR STRIP	
1	3	PO-162	END FITTING, CABLE ENTRY	
1	2	PO-161	END FITTING, BLANK	
1	1	MS-2306	AC STRIP	

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

UNLESS OTHERWISE SPECIFIED:
 DIMENSIONS ARE IN INCHES
 TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE: Do Not Scale
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

1	DDR-6E			7-14-61
REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	USED ON			

FINISH & SPEC. NO.	ELEC. DES. APP.	MECH. DES. APP.	FINAL APPROVAL

THE TECHNICAL MATERIEL CORP.
 MAMARONECK, NEW YORK

AX-253 ASSEMBLY
 (AC POWER STRIP)

John C. Biele *JCB* *AW*

TYPE & TEMPER HEAT TREAT. SPEC. DRAWN CHECKER

A-2075