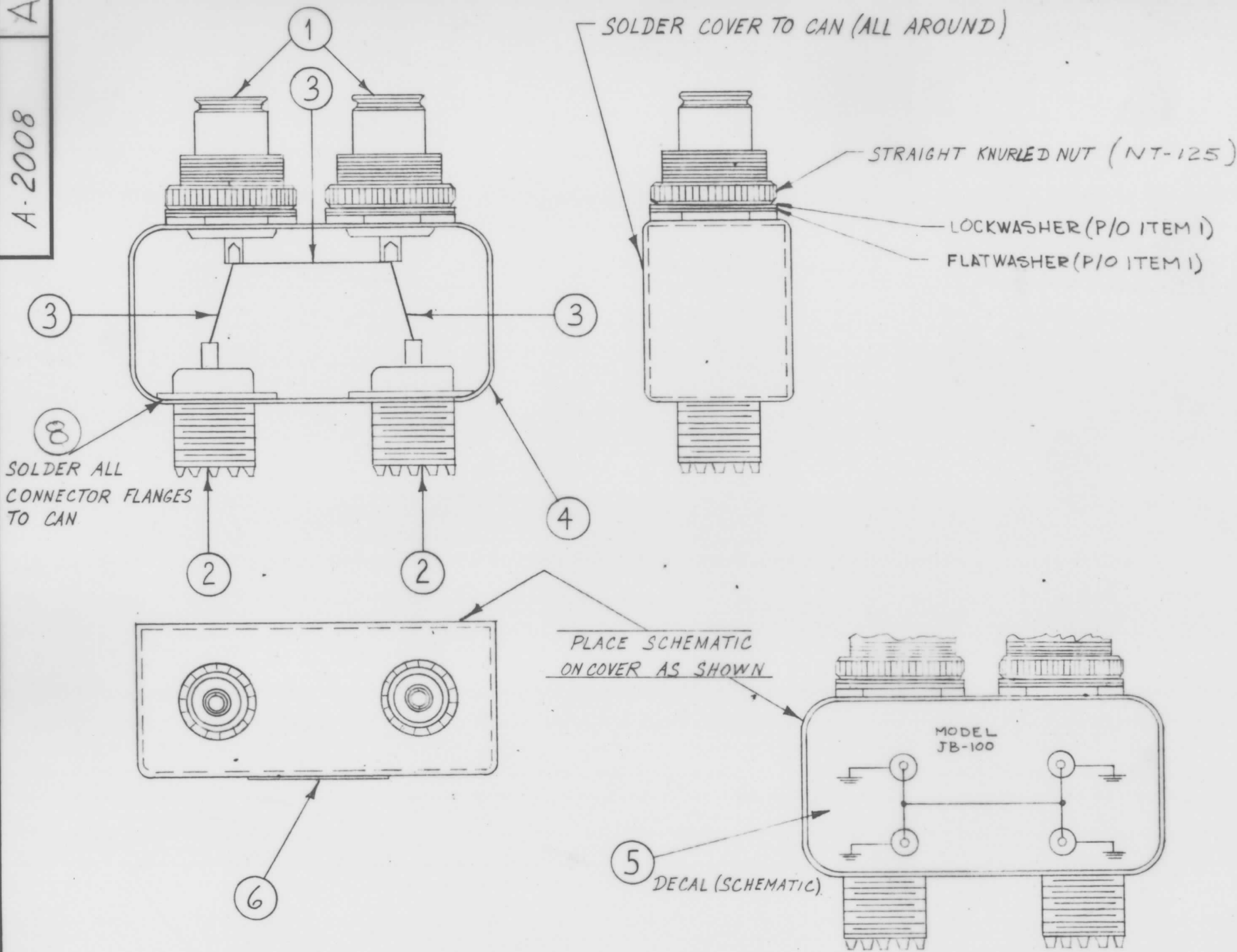


A
A-2008



ASS'Y. PROCEDURE

- 1- MOUNT & SOLDER ITEM 2 TO CASE.
- 2- MOUNT & SOLDER ITEM 1 TO CASE.
- 3- CONNECT EACH ITEM 1 TO EACH ITEM 2 WITH ITEM 3.
- 4- SOLDER COVER TO CAN (ALL AROUND). SAND SMOOTH AFTER SOLDERING.
- 5- FINISH AS FOLLOWS:
 - S114 ZINC CHROMATE PRIMER.
 - S115 SMOOTH GREY ENAMEL.
- NOTE: FINISH CAN AND ITEM 1 FLANGE ONLY. DO NOT ALLOW FINISH TO RUN ON CONNECTOR THREADS.
- 6- STAMP CAN SIDES AS SHOWN.
- 7- PLACE SCHEMATIC DECAL (ITEM 5) ON COVER AS SHOWN.

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
X	8	BS-106-1	SOLDER, HYDRAZINE	
X	7	BS-100	SOLDER, SOFT	
1	6	NP-488	NAMEPLATE	
1	5	NP-285-1	SCHEMATIC DIAGRAM DECAL	
1	4	BX-157	CASE & COVER	
X	3	WL-100-4	WIRE, BUSS BAR	
2	2	JJ-214	CONNECTOR RECEPTACLE	UHF
2	1	JJ-164	CONNECTOR RECEPTACLE	QDS

SYM	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
A	WASHERS ADDED; PICTORIAL CLARIFIED ITEM (6) WAS NP-224; (2) WAS SO-239/A TEF	12-18-62	7880			

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES ON FRACTIONS ± 1/64 DECIMALS ± .005 ANGLES ± 1/2°

SCALE:
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	BJP-211			10-28-60

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK				
JB-100 ASS'Y JUNCTION BOX				
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKER
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	