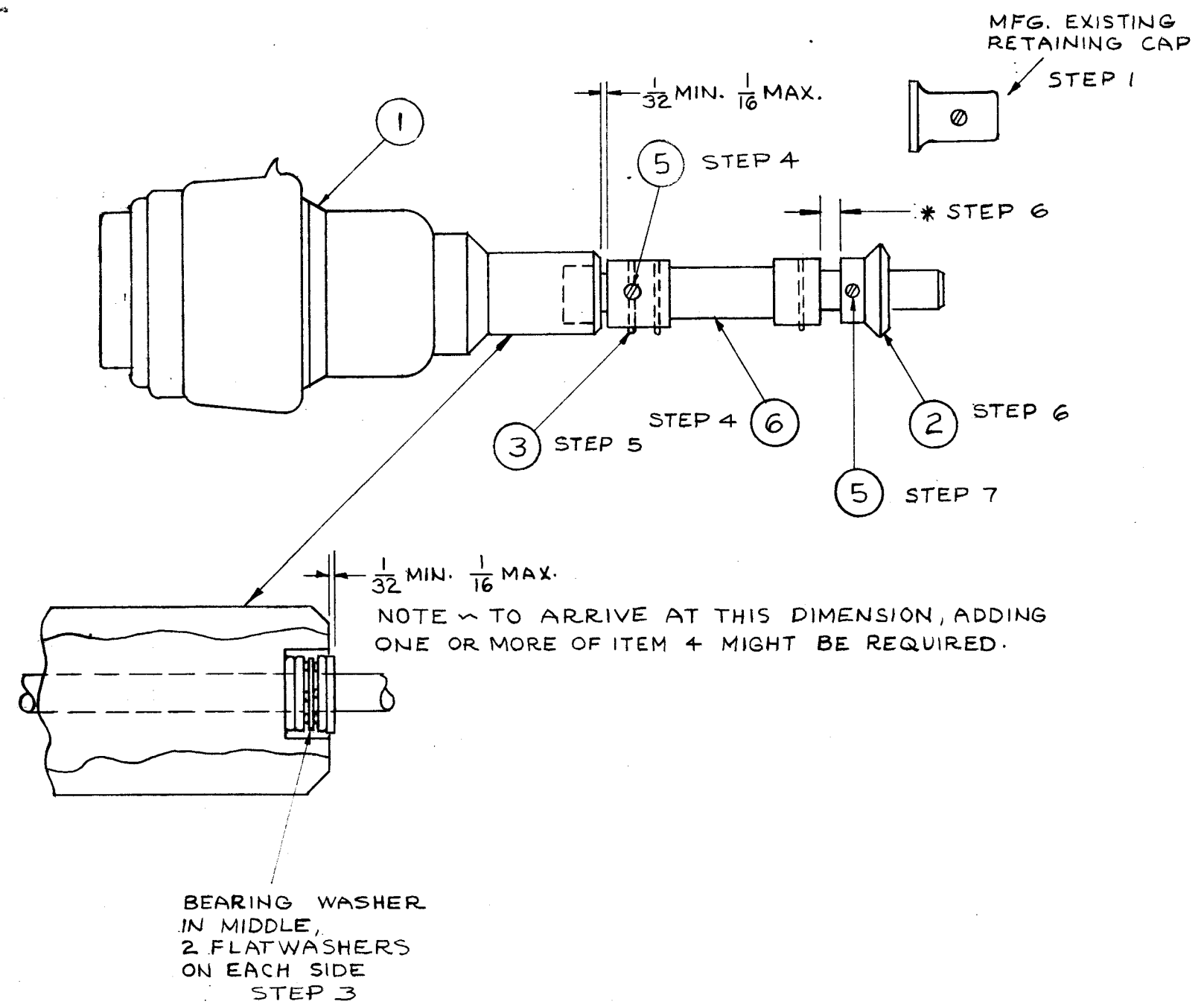


A-1946 C

PROCEDURE

1. REMOVE & STOCK RETAINING CAP.
 2. ROTATE SHAFT CCW TO LIMIT.
 3. BE SURE WASHERS ARE PLACED ON SHAFT IN ORDER SHOWN.
 4. PLACE SHAFT ASS'Y, ITEM 6, ON CAPACITOR SHAFT IN POSITION SHOWN, TIGHTEN SET SCREW, ITEM 5, (NOTE: SET SCREW MUST BE ON FLAT OF CAPACITOR SHAFT).
 5. DRILL THROUGH SHAFT ASS'Y PILOT HOLE WITH #52 DRILL, PIN THROUGH WITH ITEM 3.
 - * 6. ASSEMBLE GEAR, ITEM 2, IN POSITION SHOWN
 7. TIGHTEN SET SCREWS, ITEM 5, ON GEAR
- * THIS DIMENSION TO BE ESTABLISHED ON ASS'Y & INSTALLATION INTO UNIT.



13	DELETED		
12	DELETED		
11	DELETED		
10	DELETED		
9	DELETED		
8	DELETED		
7	DELETED		
1	6	PM-524	SHAFT ASS'Y
3	5	SLHCO832SP4	SET SCREW
4	WA-133-5		WASHER, THRUST (IF REQUIRED)
1	3	PN 59-062-16	PIN, SPRING
1	2	GR-141-2	GEAR, BEVEL
1	1	CB-154	CAPACITOR, VAR., VAC. 25-700

C		IT 5 WAS AN565DBH4	9.27.66	16904	WFO	SCB	208
B	9	Item 4 Was Item 14					
	8	Item 3 NTH2520BN14 Deleted					
	7	Item 12 LW525MRN Deleted					
	6	Item 11 SCF52520BN16 Deleted					
	5	Item 10 NTH0832BN8 Deleted					
	4	Item 5 LWEO8MRN Deleted					
	3	Item 8 SCB50832BN6 Deleted					
	2	Item 7 MS-1596 Deleted					
	1	Item 4 PO-185-36 Deleted					
A	1	ITEM 4 WAS PO-185-3	10-10-60	3155	WFO	WFO	OMD
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES				
FRAC. DIM. ±							
ANGULAR DIM. ±							

1	GPT-10K (2MC)			8-19-60
REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
AM-113 ASSEMBLY, CAPACITOR, VARIABLE, VACUUM W/GEAR			
MATERIAL		DRAWN	CHECKED
		cy	WFO
		FINAL APPROVAL	
		OMP	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
		A-1946 C	