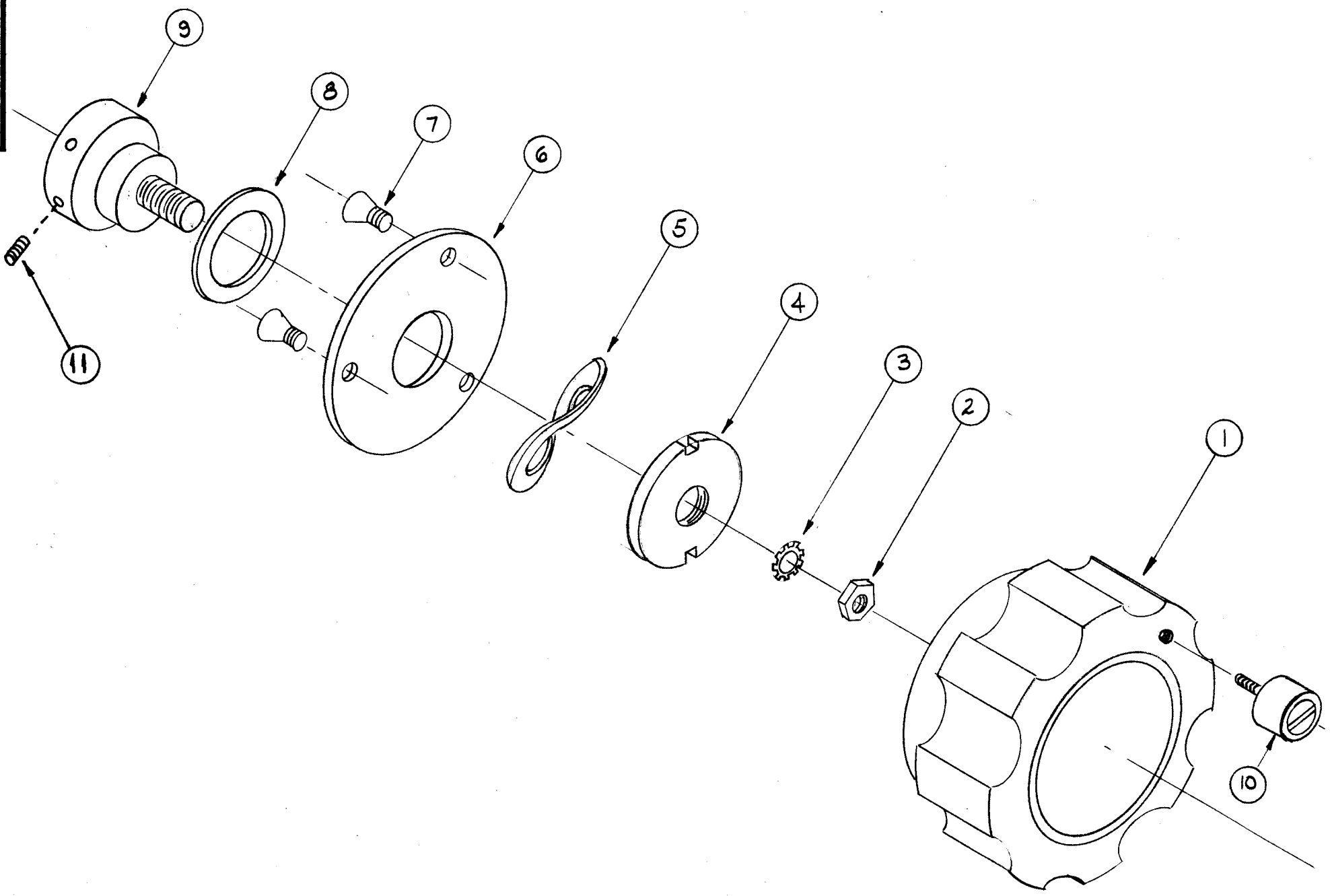


A 1625 C



**ASSEMBLY PROCEDURE**

1. Assemble items 2, 3, 4, 5, 6, 8 and 9.
2. Adjust torque. (3-1/2 to 4-1/2 in. lbs.)
3. Lock with items 2 and 3 and secure with "LOCTITE".
4. Assemble to item 1 as shown.

**NOTICE TO PERSONS RECEIVING THIS DRAWING**

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THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
2	11	SLHCOB32SP3	SETSCREW
1	10	HA-111	HANDLE CRANK
1	9	PM-567	MOUNTING STUD
1	8	WA-109-57	WASHER FIBRE
3	7	SCFP0632BN5	SCREW MACHINE
1	6	PM-566	MOUNTING PLATE
1	5	WA-132	SPRING WASHER, WAVY
1	4	PM-565	PRESSURE PLATE
1	3	LWE-25MRN	LOCKWASHER, EXTERNAL TOOTH
1	2	NT-102	NUT, HEX 7.94
1	1	PX-470	KNOB, MODIFICATION
		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		KNOB, SLIP ASS'Y	
		MATERIAL	
		MP-113	
		TYPE & TEMPER HEAT TREAT. SPEC. DRAWN CHECKED FINAL APPROVAL	
		FINISH & SPEC. NO. ELEC. DES. APP. MECH. DES. APP.	

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C		ITEMS 3 & 7 UPDATED ITEM(11) WAS AN 565D0H3	9-27-66	16900	G.D.L.	JCS	JCS
B	1	ITEM 11 ADDED	7/26/61	4748	DM	JCS	JCS
A	1	Item 1 was MP-113	4/20/59	1	J.C.B.	JCS	JCS

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
2	GPT-75D	RFC-1		11-22-60
4	GPT-10KW	RTF (F/P)		"
2	GPT-10KW	RFB-1		4-6-59