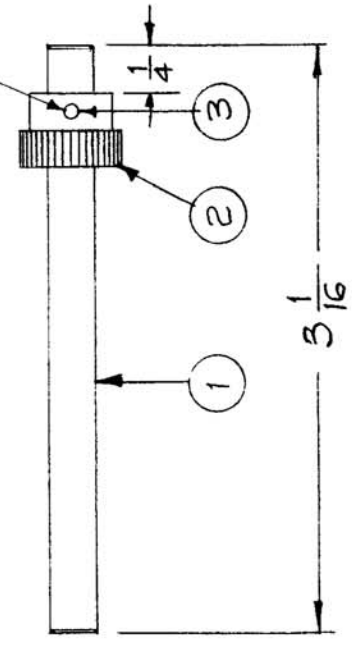


REQ. PER UNIT	MODEL	USED ON ASSY. NO.	DATE
1	SBE-2	A-1517	3-18-58
1	SBE-3	AP-100	11-30-59

A-1515 C

Drill thru - No. 52 Dr. (.063)
Use Gear Pilot Hole.



1	3	PN99-062-7	Pin, Roll		
1	2	GR-134	Gear, Spur, 1/24" PD.		
1	1	PM69IRF3.06B	Shaft, 1/4" D.		
REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL	
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK			
		STOCK SIZE			
		MATERIAL		SBE	
		TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED
				16 3/18/58	Jude
		FINISH & SPEC. NO.		ELEC. DES. APP. MECH. DES. APP.	
				A-1515 C	

ISSUE	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	2-23-66	15827	HLA	JCS	
B	7-18-61	5281	G.D.L	M.A.G.	
A	10/30/59	1498	16	Jude	
CHANGED FROM					
TOLERANCES					
SCALE: FULL					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					
DRG. DIM. ±					
FRAC. DIM. ± 1/64					
ANGULAR DIM. ±					